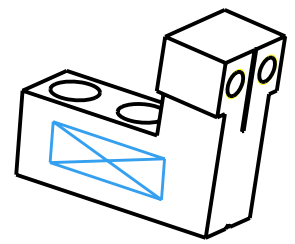


SEE DETAIL B

VIEW ON ARROW Y

2 HOLES $\varnothing 6.6$ THRO'

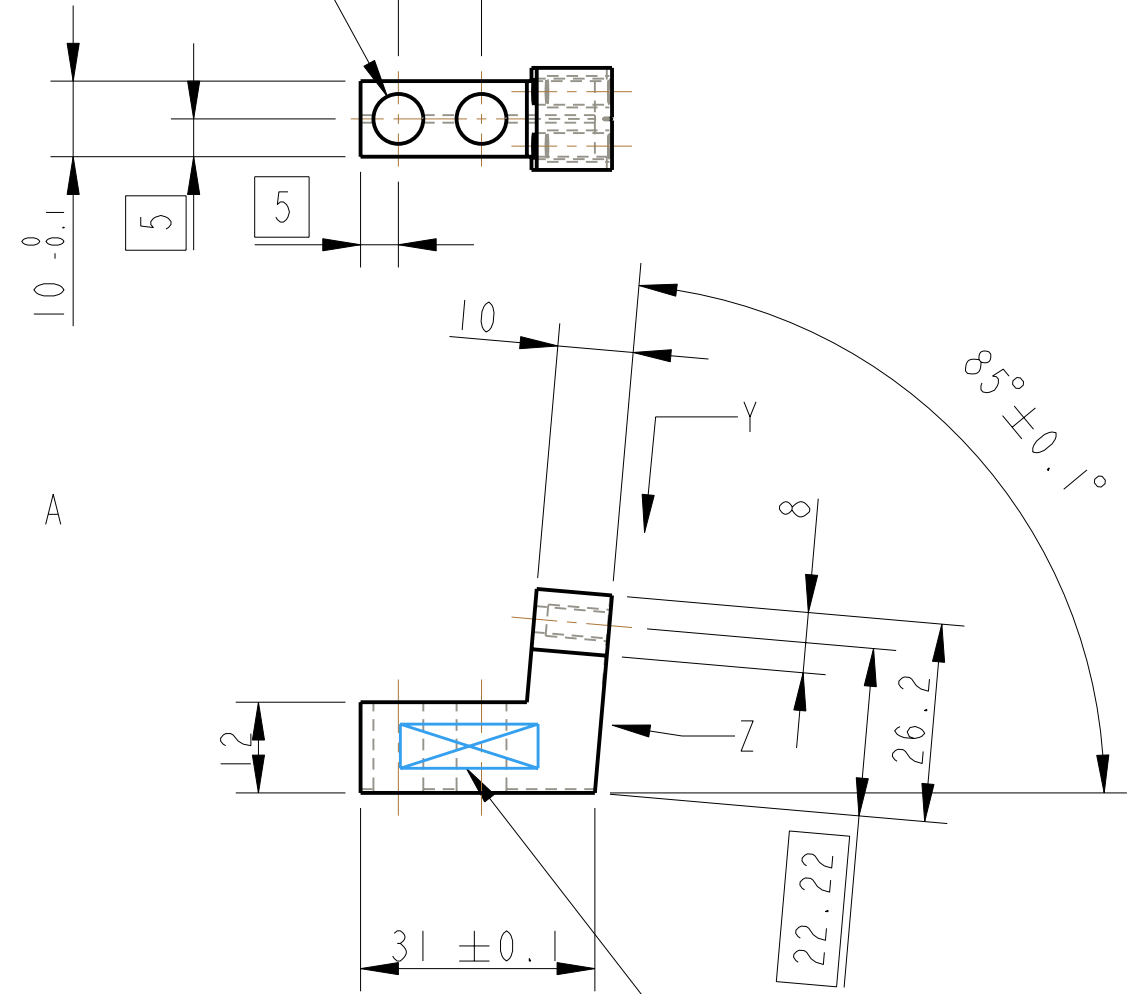
$\varnothing 0.3$



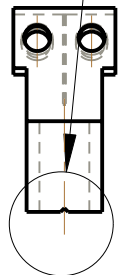
3D VIEW

2 HOLES DRILL AND TAP THRO' FOR 8-32 UNC HELICOILS, HELICOILS NOT TO BE FITTED

$\varnothing 0.2$

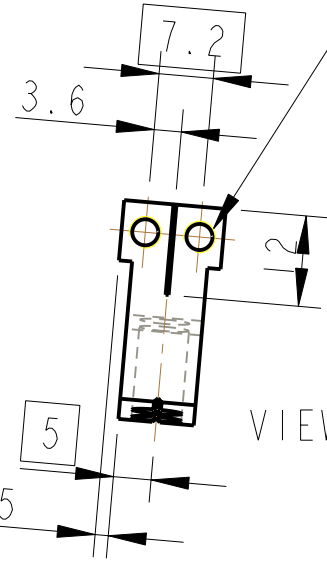


SEE DETAIL A

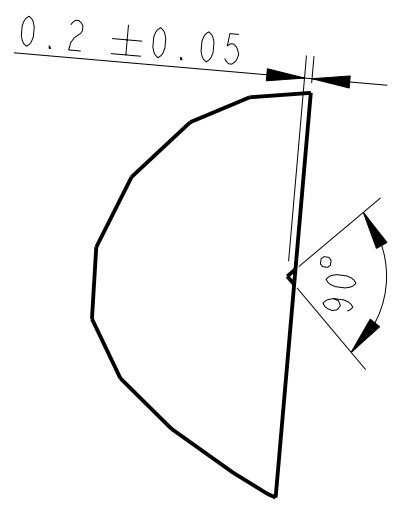


DETAIL A
SCALE 5:1

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED | APPROX. POSITION SHOWN



VIEW ON ARROW Z



DETAIL B
SCALE 5:1

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM ADVANCED LIGO	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM SUS	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY -	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		PART NAME BASE PLT WIRE CLAMP BODY BS TOP MASS	
DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		MATERIAL: ST. STEEL 304/316	
FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6		DRAWN: REV/FEL 05/11/08 CHECKED: J'OD JAN 08 APPROVED: IW JAN 08	
SCALE 1:1		PROJECTION:	
DRG. NO. D070432		SHEET 1 OF 1	