



PART NO. (SEE NOTE 4) TO
BE ETCHED OR STAMPED I
APPROX. POSITION SHOWN

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM ADVANCED LIGO	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM SUS	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY D070435	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		PART NAME BLADE WIRE CLAMP BODY BS TOP MASS	
DIMENSIONS ARE IN mm [INCHES]		MATERIAL: ST. STEEL 304/316	
TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6	
DRAWN REV/FEL 10/01/08		CHECKED J'OD JAN 08	
APPROVED IW JAN 08		SCALE 1:1 PROJECTION:	
SIZE B		DRG. NO. D070427	
SHEET 1 OF 1		REV J.	