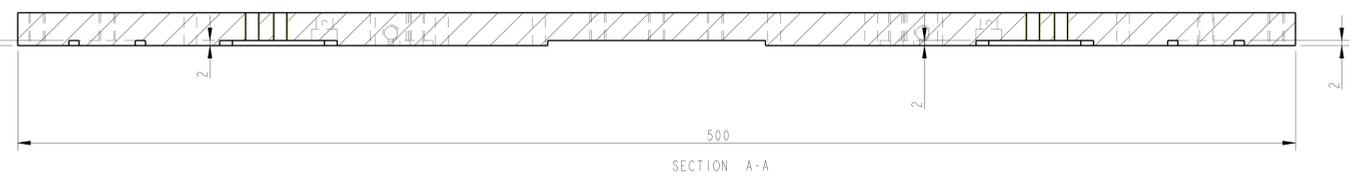
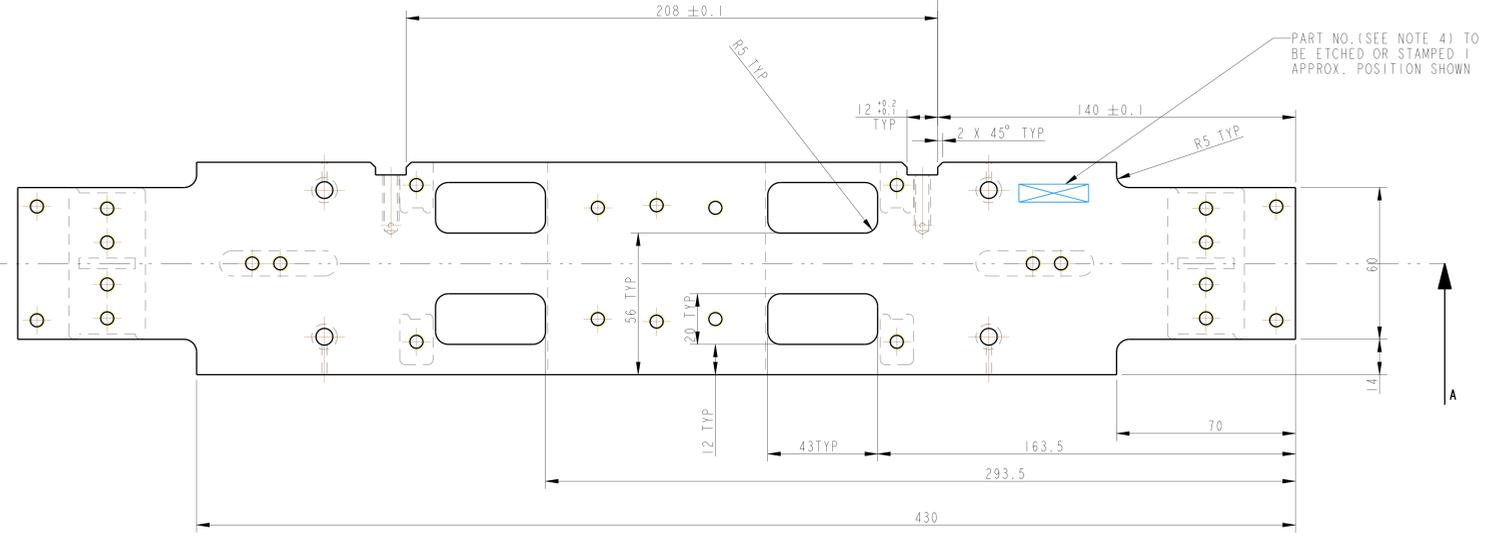
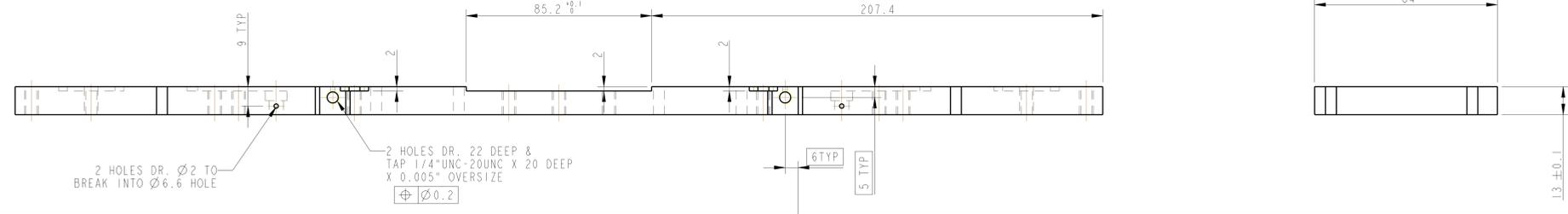


DRILL AND TAP 4 HOLES THRO' FOR 1/4-20 UNC HELICOILS, 2 PLACES HELICOILS NOT TO BE FITTED
Φ 0.2

16 HOLES DR. AND TAP THRO' 1/4-20 UNC X 0.005" OVERSIZE
Φ 0.2



NOTES: UNLESS OTHERWISE SPECIFIED:

- REMOVE ALL SHARP EDGES.
- DO NOT SCALE FROM DRAWING.
- ALL WORKING DIMENSIONS SHALL BE GIVEN TO THE NEAREST 0.005" UNLESS OTHERWISE SPECIFIED.
- SECURE, SMOOTH AND ALL HOLE ANGLES AS SHOWN UNLESS OTHERWISE SPECIFIED.
- CHOOSE AN APPROPRIATE MATERIAL FOR THIS APPLICATION.
- SECURE, SMOOTH AND STAMP OR ENGRAVE PART AND PART NUMBER ON THIS SURFACE OF PART AND PART NUMBER ON THIS SURFACE OF PART AND PART NUMBER ON THIS SURFACE OF PART.
- ALL DIMENSIONS SHALL BE GIVEN TO THE NEAREST 0.005" UNLESS OTHERWISE SPECIFIED.
- EXAMPLE: DIMENSIONS: 001 - 4 VIBRATION

DATE	2/27	DESIGNED BY	ADVANCED LIGO
REV.		DRAWN BY	ADVANCED LIGO
APP.		CHECKED BY	ADVANCED LIGO
DATE		APPROVED BY	ADVANCED LIGO

CALIFORNIA INSTITUTE OF TECHNOLOGY
 DIVISION OF ENGINEERING
 SYSTEMS
 SUB-SYSTEM
 PART NAME: **BASE PLATE**
 PART NO.: **0070435**
 DRAWN BY: **BS TOP MASS**
 DATE: **0070435**