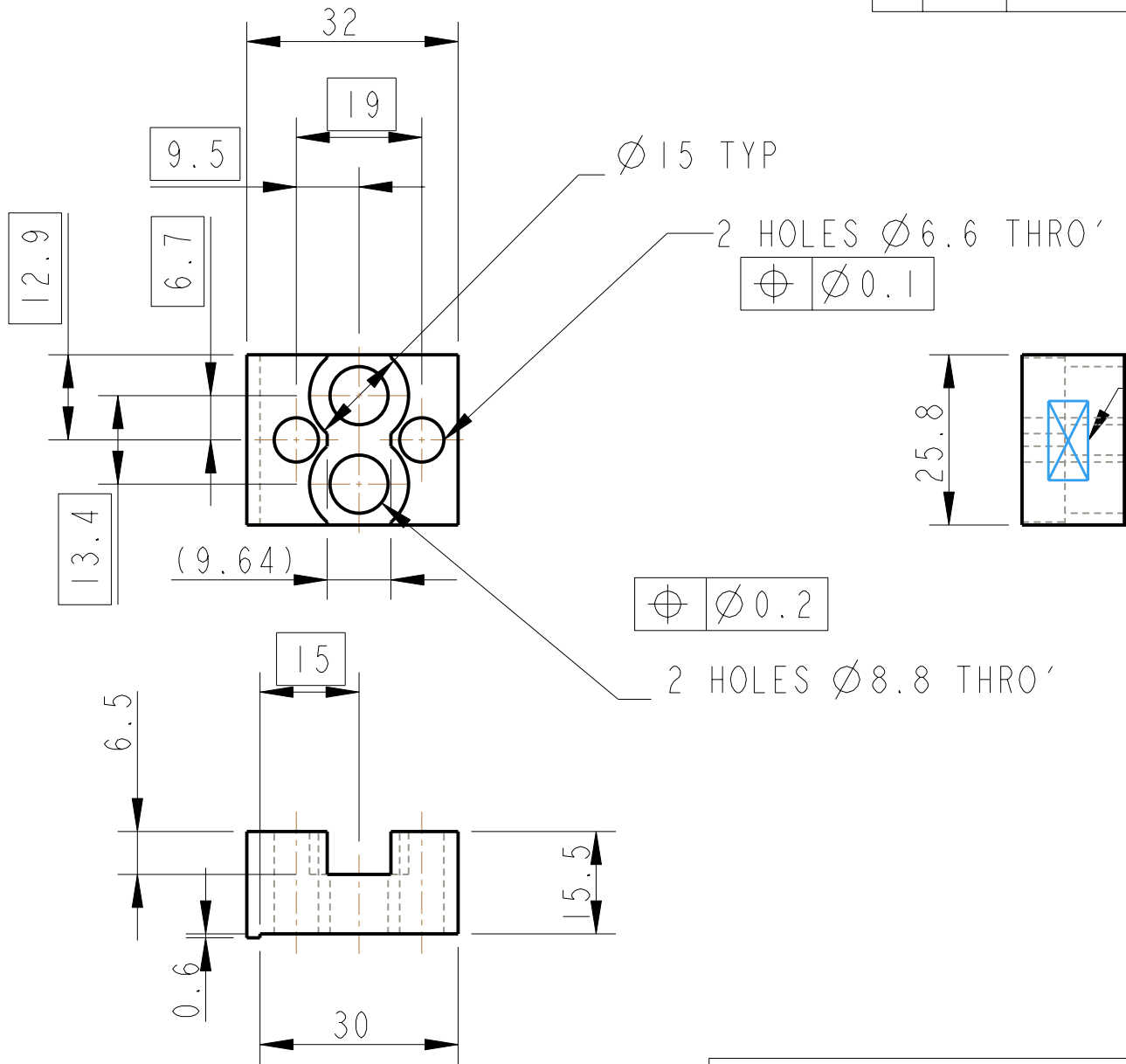


REV.	DATE	DCN #	DRAWING TREE #



PART# (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX. POSITION SHOWN

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]		
TOLERANCES:		
X.XX ± 0.2 mm		
ANGULAR $\pm 0.25^\circ$		
MATERIAL: AL ALLOY 5083 OR SIMILAR		
FINISH: CLEAN, GREASE FREE		
$\sqrt{\mu m}$ [μin] Ra = 1.6		
	NAME	DATE
DRAWN	REV/FEL	17/DEC/07
CHECKED	J'OD	JAN 08
APPROVED	IW	JAN 08

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	D070435
PART NAME	BLADE CLAMP TOP JAW BS TOP MASS
SIZE	A
DRG. NO.	D070420
SCALE 1:1	PROJECTION:
SHEET	1 OF 1

REV E