

# PRODUCT DATA

## HOCUT<sup>®</sup> 767-B

### BIOSTATIC, SYNTHETIC MACHINING AND GRINDING FLUID

#### DESCRIPTION

**HOCUT 767-B** is a synthetic coolant for machining and grinding of ferrous metals. It forms a clear, transparent solution, which facilitates tool set-up and close tolerance grinding operations. The extreme pressure additive package incorporated into **HOCUT 767-B** provides excellent lubrication and anti-weld properties, enabling its solutions to perform the most difficult machining operations.

**HOCUT 767-B** combines excellent rust protection with low foaming characteristics and long sump life. It was formulated to reject tramp oil that can cause smoking or misting and premature spoilage of a coolant.

**HOCUT 767-B** is formulated with a combination of ingredients that provide a greater resistance to microbial degradation of the fluid.

Field tests have shown that the synergies of the components in this product will reduce the frequency of sumpside additions of antimicrobial agents.

**HOCUT 767-B** has a clean, fresh odour and is mild and non-irritating to operators' skin, while its synthetic additive package assures economical, long-term performance.



**HOUGHTON CANADA INC.**

P.O. Box 113, Station "D"  
100 Symes Rd.  
Toronto, Ontario M6P 3J5  
Ph (416) 763-4691 • Fx (416) 763-3167

**FEATURES**

- Excellent machining capabilities
- Long sump life
- Clean running
- Rejects tramp oil

**BENEFITS**

- Increased tool life, improved surface finish, allows increased feeds and speeds
- Less down time, lowered maintenance costs, lower effluent treatment costs
- Drops fines quickly, keeps machine tools clean
- Eliminates coolant spoilage due to oil contamination

**RECOMMENDED USE CONCENTRATIONS**

Machining	1:25 to 1:10
Grinding	1:30 to 1:20

**APPLICATION INFORMATION**

**HOCUT 767-B** is formulated to be used under a wide variety of conditions and in many different applications. Solutions of **HOCUT 767-B** are extremely tolerant to hard water. In individual sumps or central systems **HOCUT 767-B** performance will exceed the most demanding expectations. Applicable, but not limited to, use in the following equipment:

Kingsbury, Bullards, bar machines, machining centres, crankshaft and camshaft grinders, vertical and horizontal turret lathes, NC and CNC chuckers, and centerless and cylindrical grinders.

**TYPICAL PHYSICAL & CHEMICAL PROPERTIES**

Appearance, Neat	Dark blue liquid
Appearance, 5% Dilution	Clear, blue liquid
Typical Operating pH, 5% Dilution	9.2
Pounds per Imperial Gallon	10.5

### **CONCENTRATION DETERMINATION**

The refractometer factor for this product is 2.7. Multiply refractometer readings by this factor to obtain product concentrations.

Remember, tramp oil and any other dissolved solids will show up as part of the reading.

### **SHELF LIFE**

Under normal conditions, the shelf life of this fluid is twelve (12) months.

### **SHIPPING INFORMATION**

**HOCUT 767-B** is shipped in 20 litre pails, 205 litre steel drums and in bulk.

### **SHIPPING CLASSIFICATION**

Metal Cutting and Drawing Compound

### **STORAGE/HANDLING DISPOSABILITY**

No health or safety hazards exist when **HOCUT 767-B** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

### **WARRANTY**

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

® Refers to a registered trademark of Houghton Canada Inc.

April 24, 2001