13

11

SECTION A-A

23.5

17.5 ±0.1

12.5

12

6

11

5.5

8-32 UNC

∅2 VENT HOLE

TAP FOR 8-32 UNC HELICOIL. HELICOIL NOT TO BE FITTED

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: AL ALLOY 5083

FINISH: CLEAN, GREASE FREE
∇µm [µin]   Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	11/03/09
CHECKED	AJB	--/---/--
APPROVED	JOD	--/---/--

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY THIS

PART NAME RINGHEATER ATTACHMENT PIECE QUAD N-P TYPE LS

SIZE A

DRG. NO.   D090438

REV A.

SCALE 2:1 | PROJECTION: | SHEET 1 OF 1