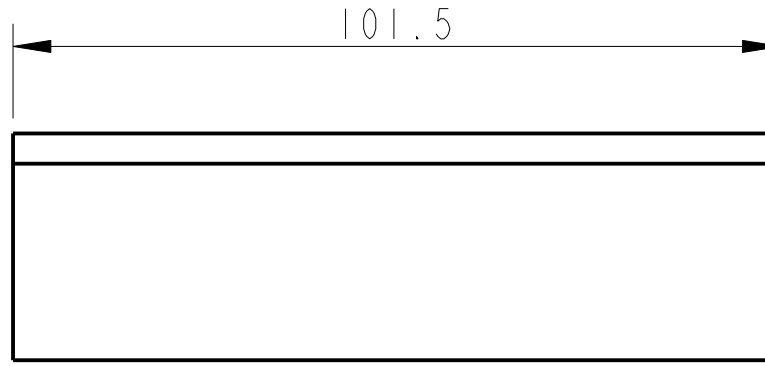
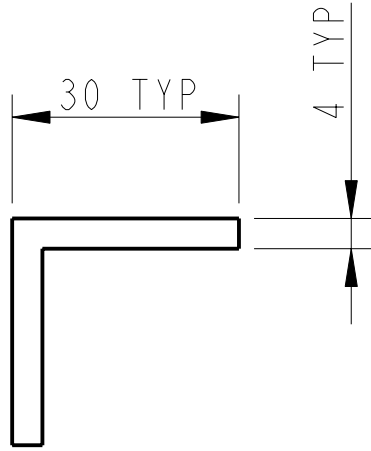




REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES]		SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY THIS PART NAME TRANSPORT PADS QUAD SUS
	TOLERANCES:		
	X.XX ±1 mm		
	ANGULAR ±0.25 °		
	MATERIAL: PFA 440 HP PFA 440 HP		
FINISH: CLEAN, GREASE FREE		SIZE A DRG. NO. D090433 REV A SCALE 1:1 PROJECTION:  SHEET 1 OF 1	
√μm [μin] Ra = 1.6			
	NAME DATE		
DRAWN	J O'DELL 16/03/09		
CHECKED	AJB --/--/--		
APPROVED	JOD --/--/--		