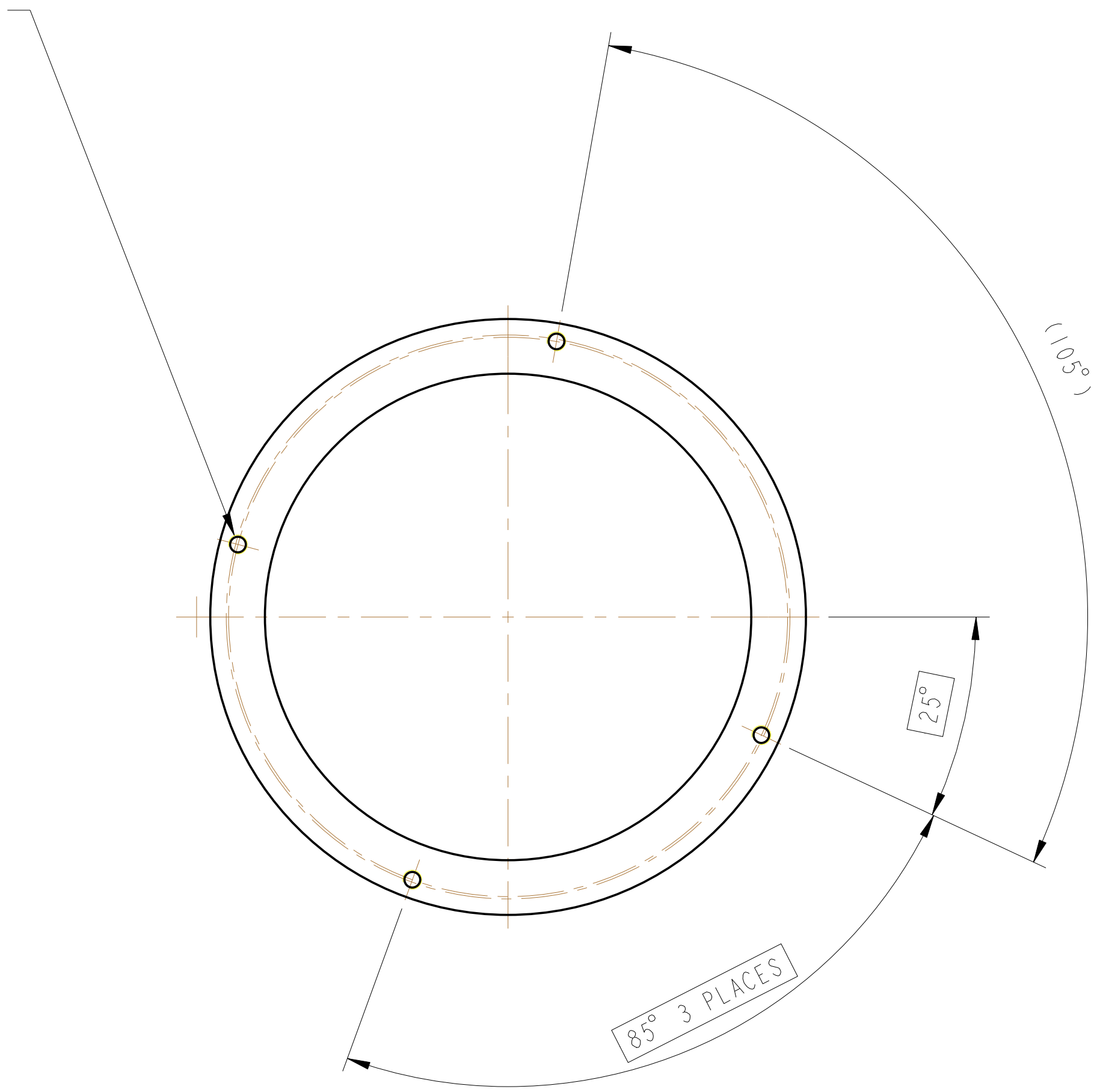


TAP 4 HOLES 8-32 UNC X 15 DP
 X 0.005" OVERSIZE ON 123 PCD
 $\phi 0.2$



NOTES: (UNLESS OTHERWISE SPECIFIED) 1. REMOVE ALL SHARP EDGES. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL). 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07° HIGH CHARACTERS. EXAMPLE: 000008-001. A VIBRATORY TOOL MAY BE USED.		DIMENSIONS ARE IN mm (INCHES) TOLERANCES: X.XX ± () ANGULAR ±0.25°	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY DR. GLASSON UNIVERSITY GEO 800 GROUP RUTHERFORD APPLETON LABORATORIES
MATERIAL: 304 STAINLESS STEEL FINISH: CLEAN, GREASE FREE Ra = 1.6	SYSTEM: ADVANCED LIGO SUB-SYSTEM: SUS NEXT ASSY: PENRE ITM QUAD N-PTYPE	PART NAME: CAN BODY ITM PEN RE MASS CAN	SCALE: 1:1 PROJECTION: SHEET 1 OF 1