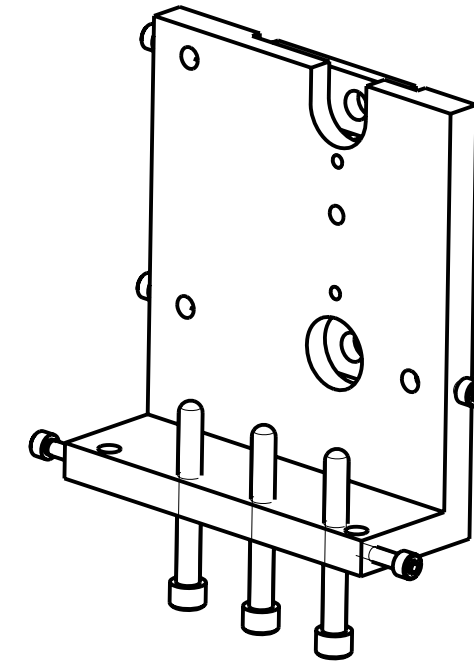
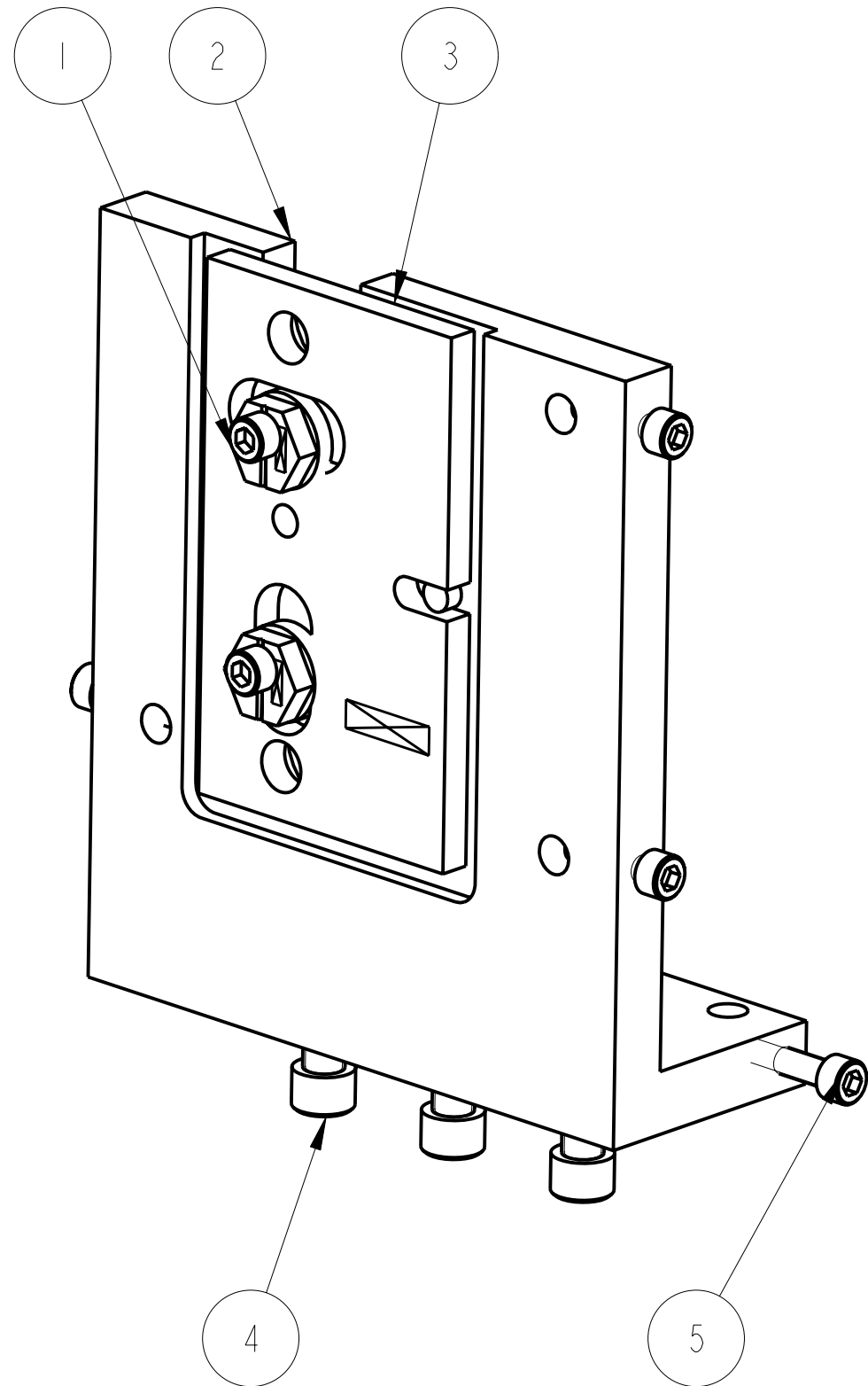


REV.	DATE	DCN #	DRAWING TREE #
B	21/DEC/07	E060260-B	



SCALE 1:2

ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060336	2MM CAM; OSEM ADJUSTER	PH BRONZE: -----
2	1			D070547	REACTION CHAIN UIM STOP; RIGHT HAND	AL ALLOY: 6061
3	1			D070548	UIM MASS STOP; BOTH CHAINS	AL ALLOY: 5083
4	3				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP	ST. STEEL 316
5	7				8-32 UNC X 0.625" CAP HEAD; .	ST STEEL 316

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]  
TOLERANCES:  
X.XX ±N/A mm  
ANGULAR ±N/A °

MATERIAL: AS DRW  
AS DRW

FINISH: AS DRW  
√μm [μin] Ra = AS DRW

	NAME	DATE
DRAWN	I WILMUT	05/Dec/07
CHECKED	J'OD	10/DEC/07
APPROVED	IW	10/DEC/07

CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
IGR, GLASGOW UNIVERSITY GEO 600 GROUP  
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **D060454**

PART NAME **UIM RC E'QUAKE STOP ASSY #2**

SIZE **B** DRG. NO. **D070542** REV **B.**

SCALE 1:1 PROJECTION: SHEET 1 OF 1