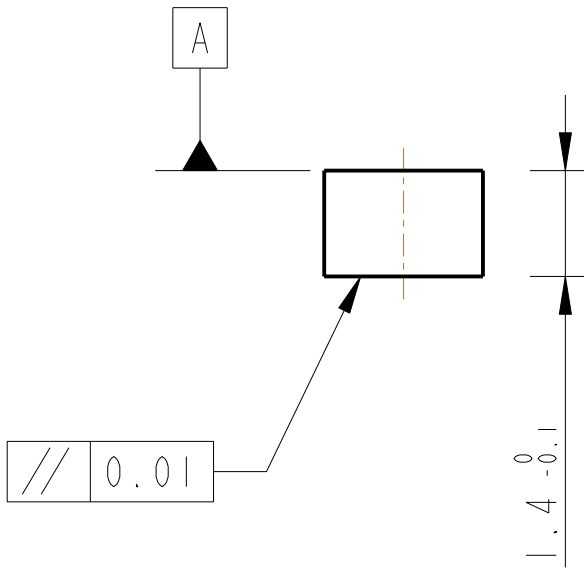
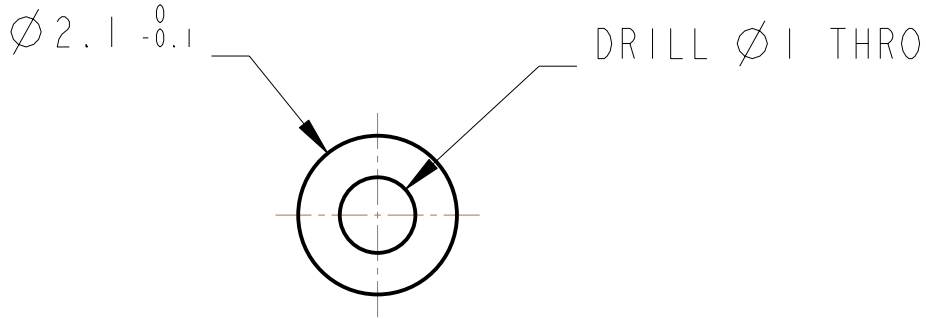


REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST. STEEL
416 - MAGNETIC

FINISH: CLEAN
√μm [μin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	10/OCT/08
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10



SYSTEM	aLIGO
SUB-SYSTEM	SUS
NEXT ASSY	PEN RE MASS MAGNETS
PART NAME	STEEL DISK (EXTERNAL SHIELDED MAGNETS)

SCALE 10:	PROJECTION:	SHEET 1 OF
SIZE A	DRG. NO. D070238	REV E