



NOTES: (UNLESS OTHERWISE SPECIFIED)		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± 0.2 mm ANGULAR $\pm 0.25^\circ$		SYSTEM aLIGO											
	MATERIAL: AL ALLOY 5083 OR SIMILAR		SUB-SYSTEM SUS											
	FINISH: $\sqrt{\mu m}$ [μin] Ra = 1.6		NEXT ASSY QUAD WIRING HARNESS											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>I WILMUT</td> <td>14/Jun/07</td> </tr> <tr> <td>CHECKED</td> <td>MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED</td> <td>JOD</td> <td>15/MAR/10</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	I WILMUT	14/Jun/07	CHECKED	MB	15/MAR/10	APPROVED	JOD	15/MAR/10
	NAME	DATE												
DRAWN	I WILMUT	14/Jun/07												
CHECKED	MB	15/MAR/10												
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SIZE A DRG. NO. D070226		SCALE 1:1 PROJECTION:  SHEET 1 OF 1												