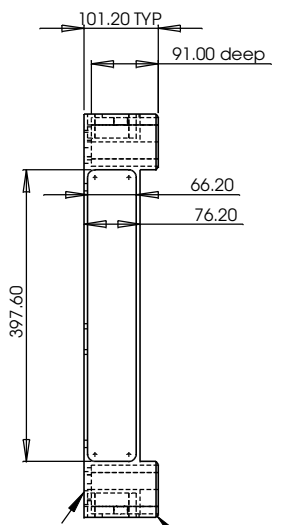
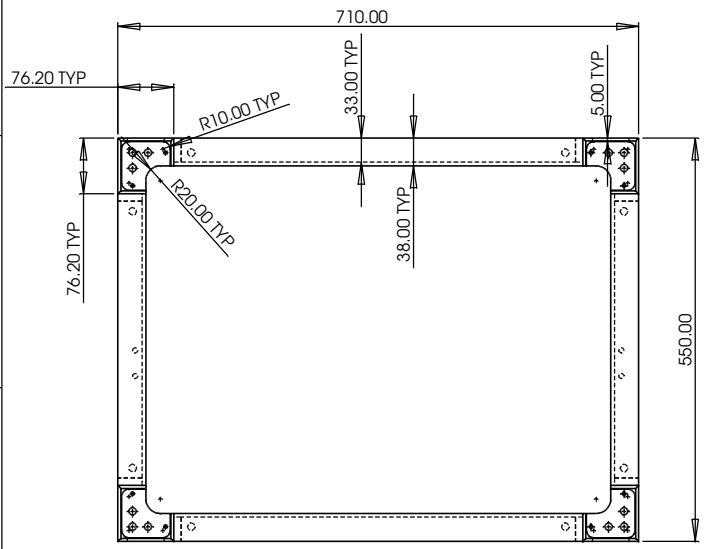


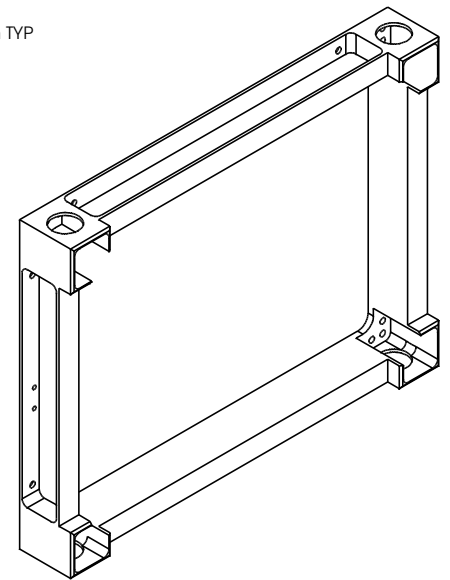
|      |      |       |                |
|------|------|-------|----------------|
| REV. | DATE | DCN # | DRAWING TREE # |
|      |      |       |                |

FIRST ANGLE PROJECTION

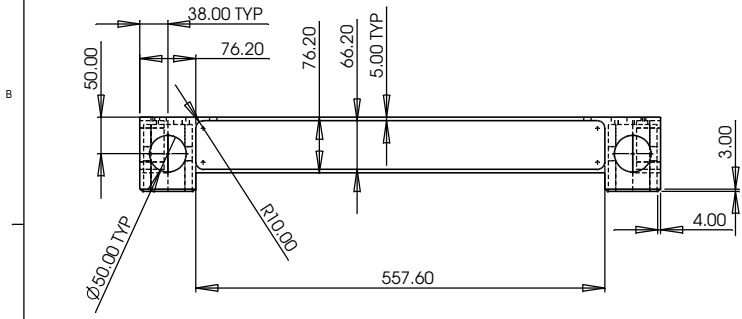


LEAVE THIS FACE 2mm PLUS

Chamfer 3mm x 4mm TYP



ITEM No 4



NOTE  
DO NOT DRILL HOLES IN BASE AT THIS STAGE  
THEY WILL BE MACHINED AFTER WELDING

| NOTES: (UNLESS OTHERWISE SPECIFIED)   |  |   | PARTS LIST   |                                |
|---|--|---|--|--------------------------------|
| 1. DO NOT SCALE FROM DRAWING.   | 2. REMOVE ALL SHARP EDGES, R.02 MAX.   | 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. | CALIFORNIA INSTITUTE OF TECHNOLOGY<br>MASSACHUSETTS INSTITUTE OF TECHNOLOGY<br>IGR, GLASGOW UNIVERSITY GEO 605 GROUP |                                |
| <ul style="list-style-type: none"> <li>SCRIIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION, OR NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: 0 5 0 2 4 7 -A S/N 001</li> </ul> | DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>.X.X ± 0.01<br>.XXX ± 0.005<br>ANGULAR ± 0.1° | MATERIAL:<br><b>ALUMINIUM ALLOY 6082</b>  | SYSTEM<br>SUB-SYSTEM<br>NEXT ASSY  | PART NAME<br><b>BASE UPPER</b> |
| FINISH<br><b>CLEAN</b>  | NAME   | DATE  | SIZE   | DWG. NO.                       |
| DRAWN: ARKD<br>CHECKED:<br>APPROVED:  | 25-10-05   |   | C  | <b>NTE UPPER 004</b>           |
| SCALE: 1:1  |  |   | PROJECTION:  | SHEET 01/                      |