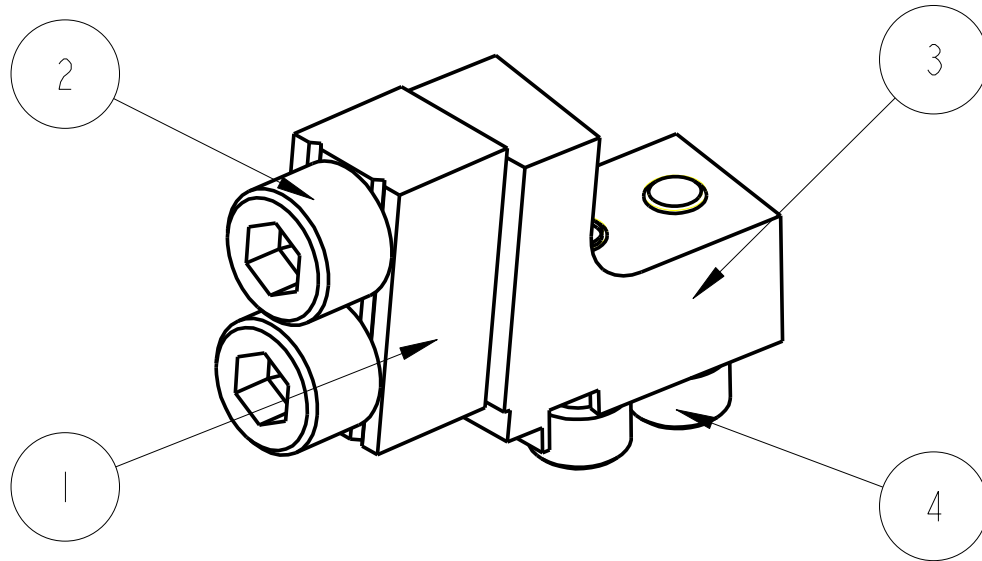


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
B	19/DEC/07	E060247-B	.
H	21/JULY/08	E080371	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060334	WIRE CLAMP JAW; ALL MASSES	ST STEEL: 304/316
2	2			D060335	RECESSED 1/4" 20 UNC; X 0.75" CAP HEAD	ST STEEL: 304/316
3	1			D060426	UI MASS WIRE CLAMP BODY; .	ST. STEEL: 304/316
4	2				8-32 UNC X 0.5" CAP HEAD; .	ST. STEEL: 316
PARTS LIST						

NOTES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± mm ANGULAR ± °		SYSTEM ADVANCED LIGO											
	MATERIAL: ----- SEE DRAWINGS		SUB-SYSTEM SUS											
	FINISH: ----- √μm [μin] Ra = SEE DRAWINGS		NEXT ASSY QUAD N-PTYPE UI MASS											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>26/JAN/06</td> </tr> <tr> <td>CHECKED</td> <td>AJB</td> <td>11JUNE08</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>21/JULY/08</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	J O'DELL	26/JAN/06	CHECKED	AJB	11JUNE08	APPROVED	AJB	21/JULY/08
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SCALE 2:1 PROJECTION:		SIZE A DRG. NO. D060422	REV H.											
		SHEET 1 OF 1												