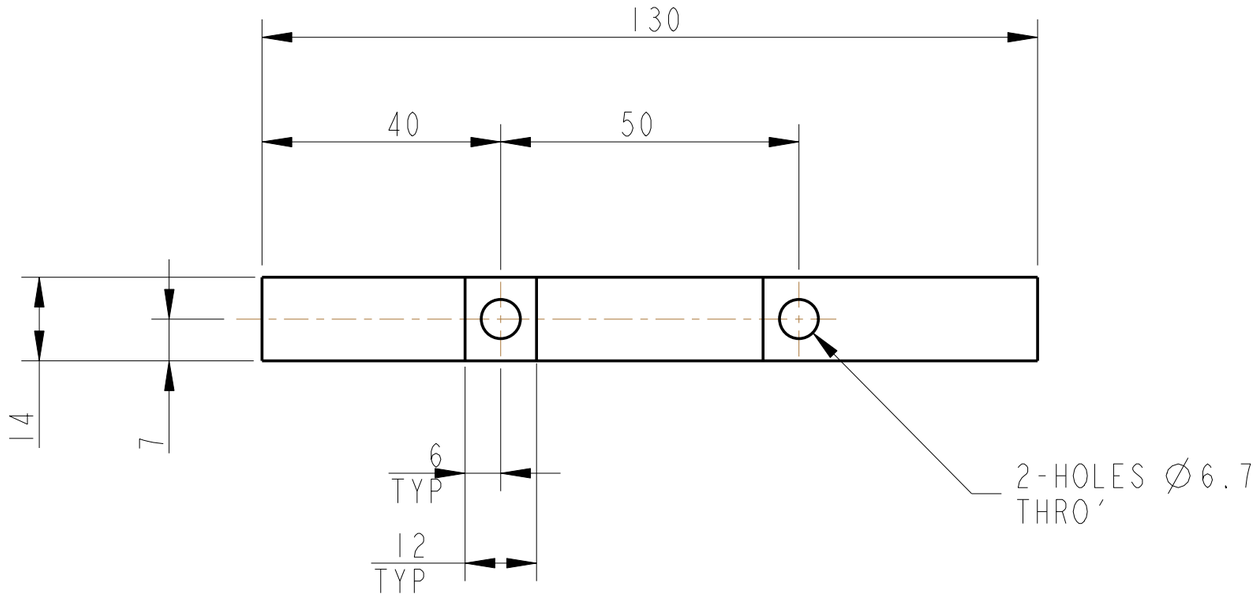
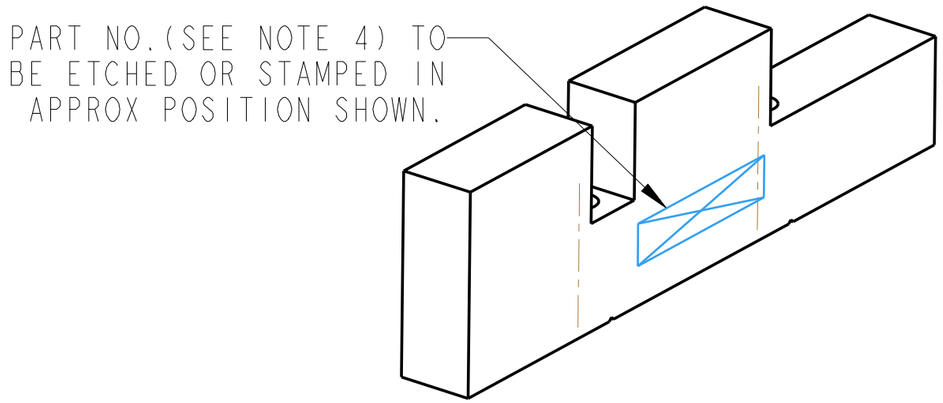
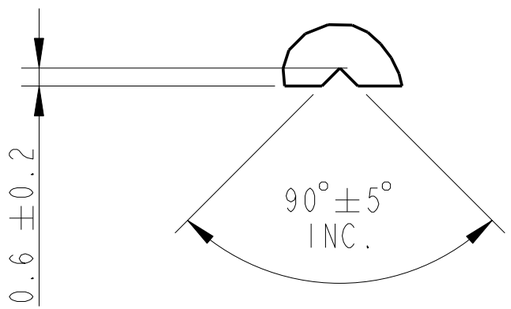
INTRALINK NAME: D060421

REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	





DETAIL A
VENT GROOVE DETAIL
SCALE 5:1
(2-POS)



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST. STEEL 304

FINISH: CLEAN, GREASE FREE
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	15/SEP/06
CHECKED	AJB	5MAY08
APPROVED	AJB	15/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY TOP MASS QUAD N-PTYPE

PART NAME MASS AND SUPPORT MEMBER
.

SIZE B | DRG. NO. D060421 | REV H.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1