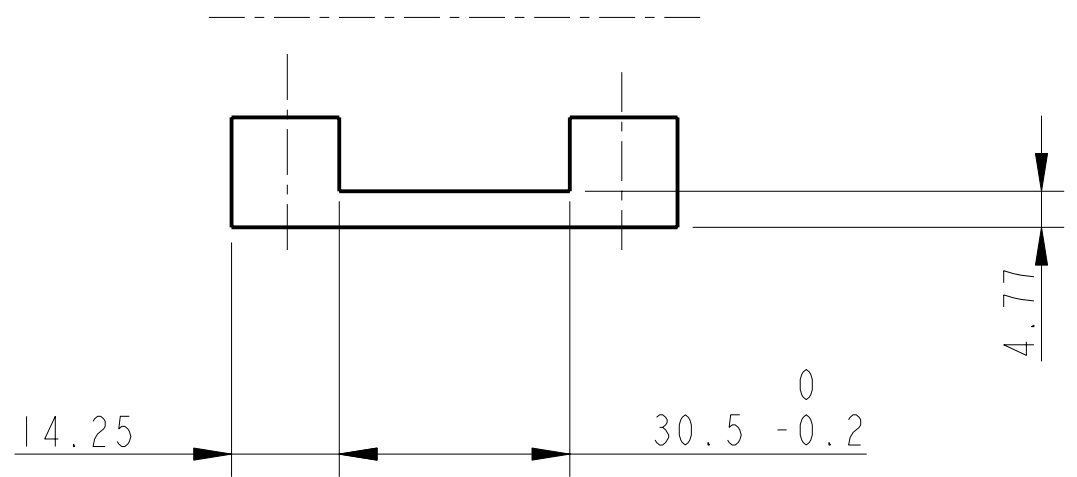


PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES							
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX $\pm 0.1$ mm ANGULAR $\pm 0.25^\circ$							
		MATERIAL: AL ALLOY 5083							
		FINISH: CLEAN, GREASE FREE $\sqrt{\mu m}$ [ $\mu in$ ] $R_a = 1.6$							
		<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN J O'DELL</td> <td>19/Oct/06</td> </tr> <tr> <td>CHECKED IW</td> <td>07/DEC/05</td> </tr> <tr> <td>APPROVED IW</td> <td>08/DEC/05</td> </tr> </table>		NAME	DATE	DRAWN J O'DELL	19/Oct/06	CHECKED IW	07/DEC/05
NAME	DATE								
DRAWN J O'DELL	19/Oct/06								
CHECKED IW	07/DEC/05								
APPROVED IW	08/DEC/05								
SYSTEM	ADVANCED LIGO	SIZE	DRG. NO. D060414						
SUB-SYSTEM	SUS	REV	F.						
NEXT ASSY	TOP MASS QUAD N-PTYPE	SCALE 1:1 PROJECTION:  SHEET 1 OF 1							
PART NAME	BLADE TIP Z POSITION ADJ (BTM HALF PART 2)								