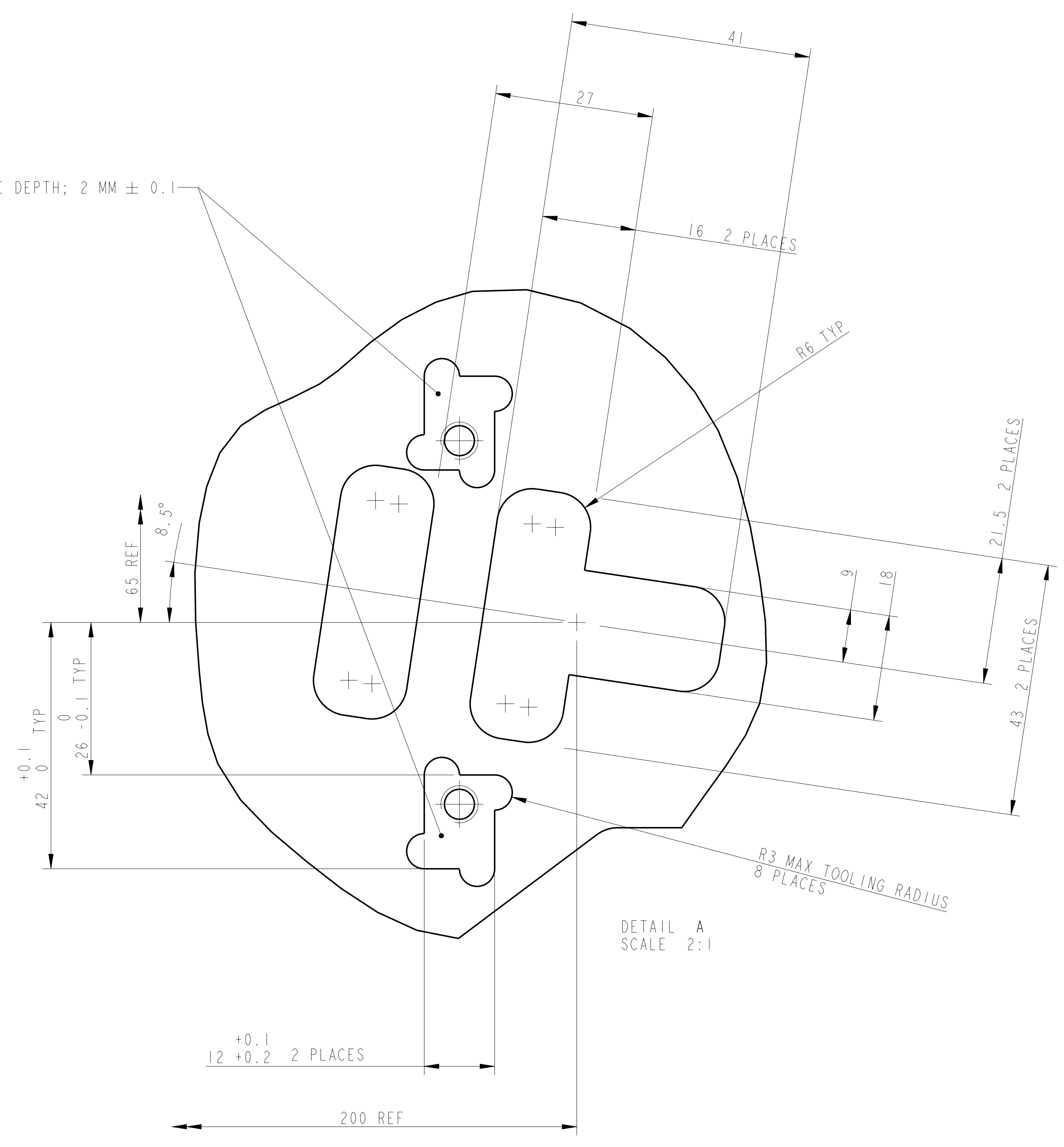


FEATURE DEPTH; 2 MM ± 0.1



ADDITIONAL NOTES:

- 5. ALL FEATURES ARE MACHINED THROUGH THE PLATE UNLESS OTHERWISE STATED

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY	
1. REMOVE ALL SHARP EDGES. 0.02 MIN.	2. DO NOT SCALE FROM DRAWING.	MASSACHUSETTS INSTITUTE OF TECHNOLOGY OP. GLASSON UNIVERSITY GEC ROU GROUP RUTHERFORD APPLTON LABORATORIES	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).	4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: D060411-001 - A VIBRATOR TOOL MAY BE USED.	DIMENSIONS ARE IN mm (INCHES) TOLERANCES: X XX ±0.2 mm ANGULAR ±0.1°	SYSTEM: <b>ADVANCED LIGO</b> SUB-SYSTEM: <b>SUS</b> NEXT ASSY: <b>TOP MASS QUAD IN-PTYPE</b> PART NAME: <b>TOP PLATE</b>
MATERIAL: ST. STEEL 316		FINISH: CLEAN, GREASE FREE Ra = 1.6	DATE: 02/NOV/05
DRAWN: J O'NEILL		CHECKED: A J B	APPROVED: A J B
DRG. NO. D060411		SCALE: 1:1 PROJECTION: 4 SHEET 2 OF 2	