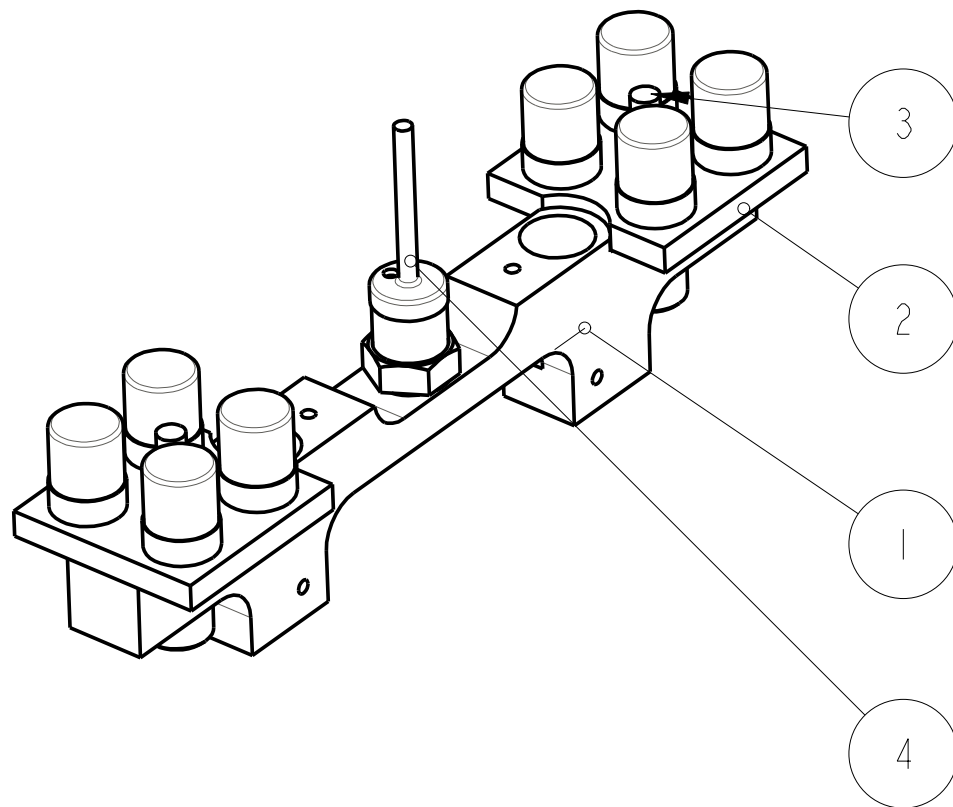


REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	.



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060407	OSEM & ECD UNIT BACKBONE; OSEM & ECD UNIT	AL ALLOY: 5083
2	2			D060410	OSEM MAGNET ASSEMBLY; .	SEE ITEMS LIST: -----
3	2			D060413	1/4" 20 UNC X 1" CAP HEAD; OSEM & ECD UNIT	ST. STEEL: 304/316
4	1			D060416	OSEM MAGNET AND FLAG; .	AS DRAWING: -----

PARTS LIST			
NOTES: (UNLESS OTHERWISE SPECIFIED)			
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± mm ANGULAR ± °	
MATERIAL: AS DRAWN		FINISH: √μm [μin] Ra = AS DRAWN	
DRAWN	J O'DELL	DATE	22/NOV/05
CHECKED	AJB	DATE	5MAY08
APPROVED	AJB	DATE	157 JULY/08
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES		SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY TOP MASS QUAD N-PTYPE PART NAME OSEM ECD UNIT	
SCALE	1:1	PROJECTION	1ST ANGLE
DRG. NO.	D060409		REV H.
SHEET		1 OF 1	