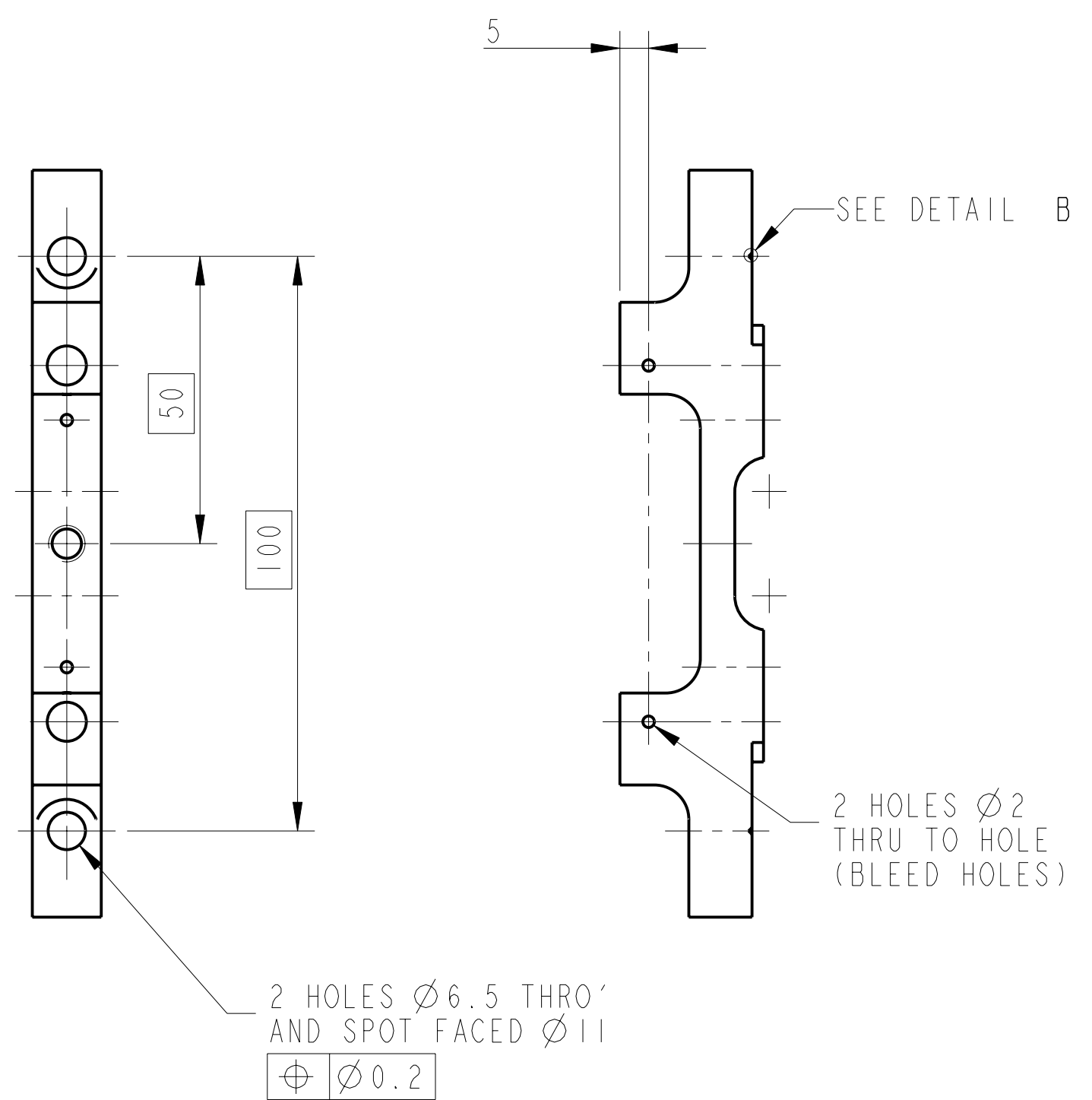
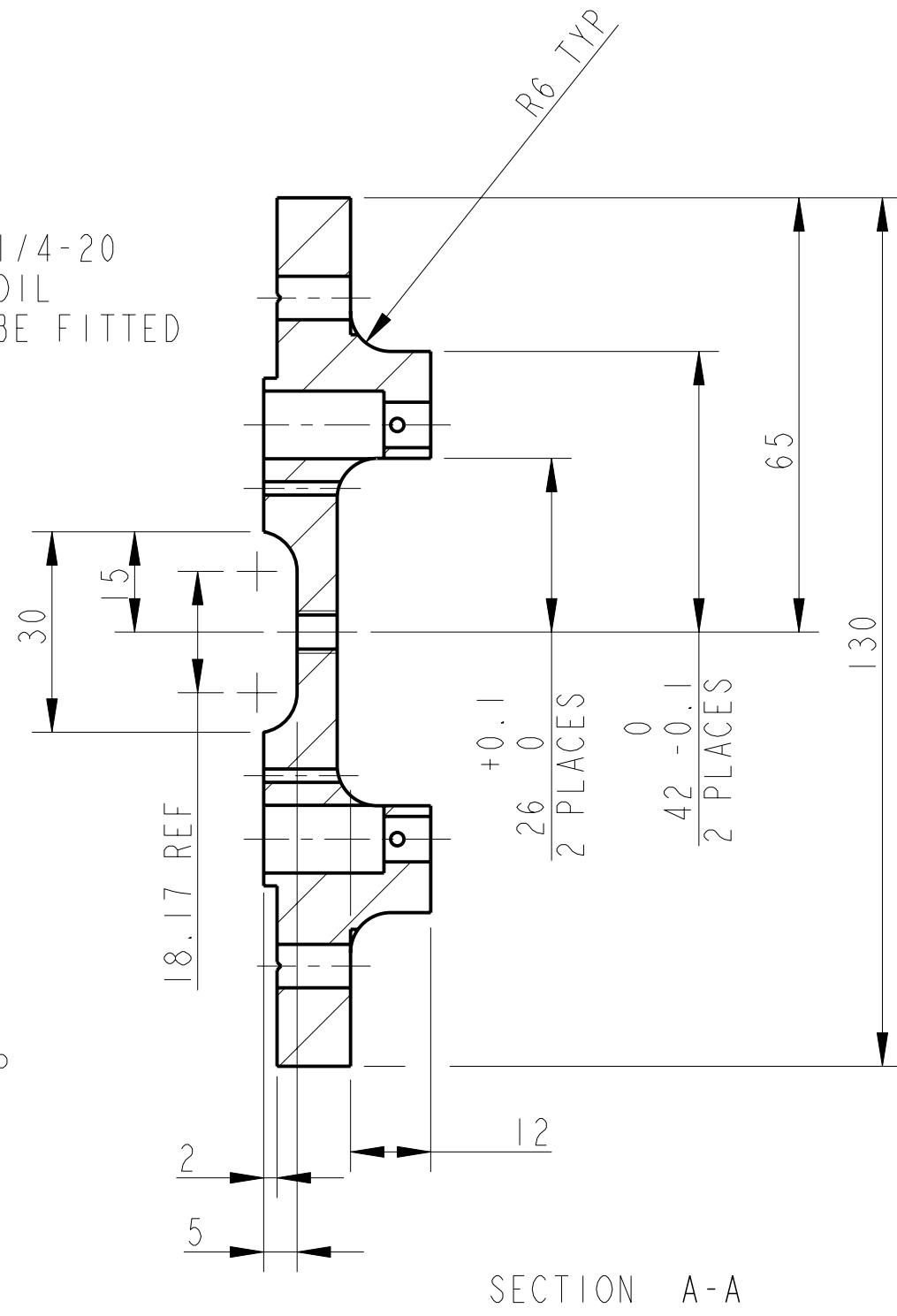
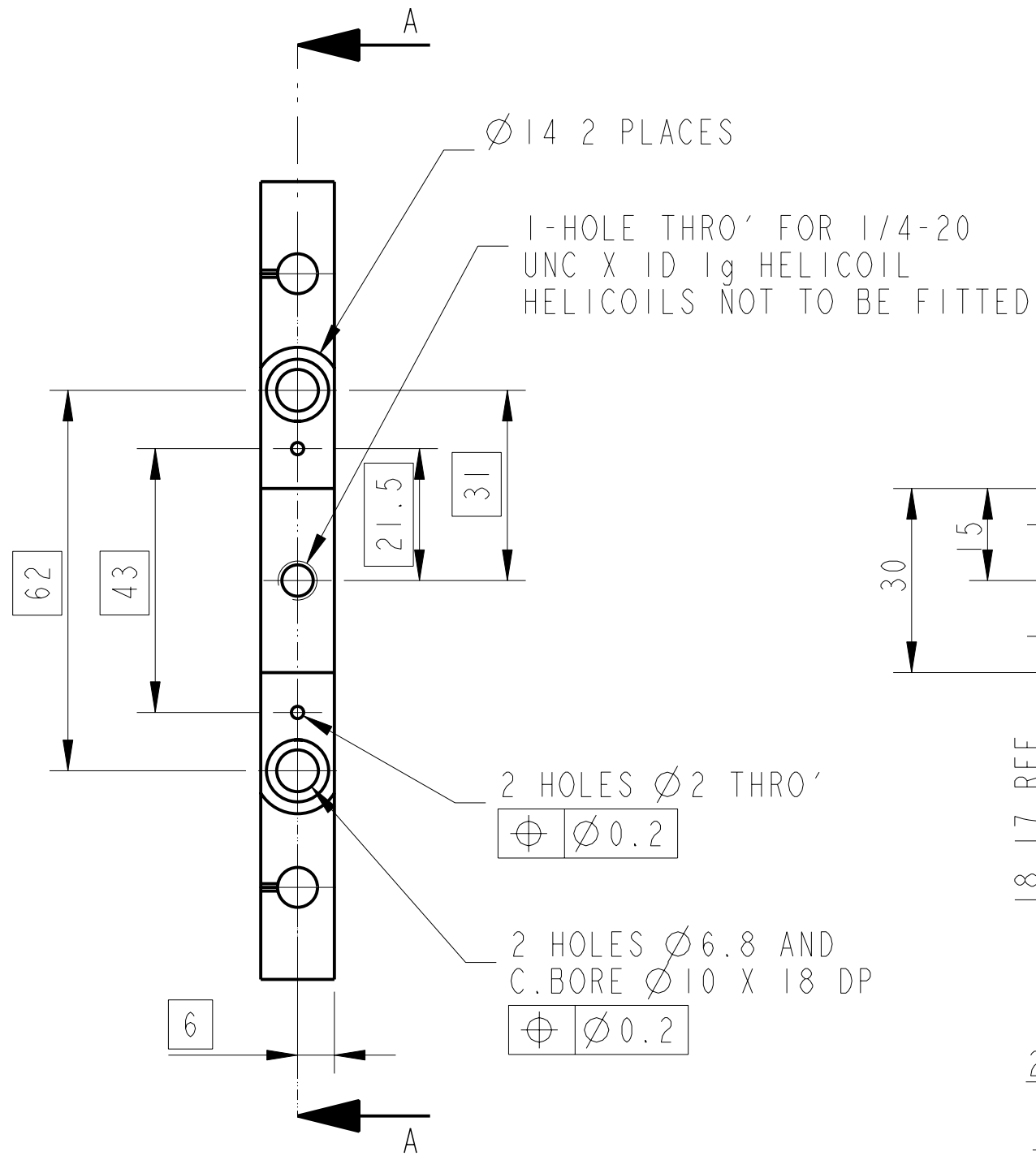
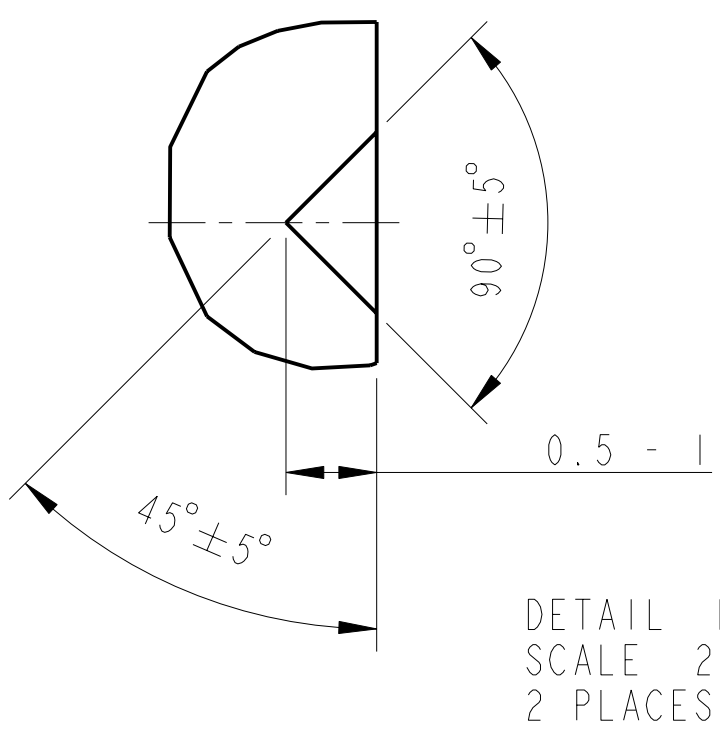
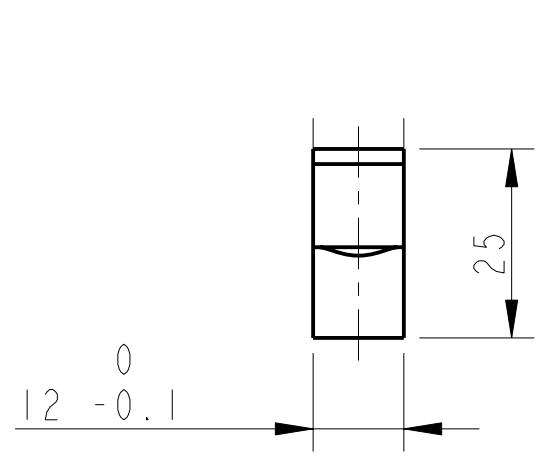
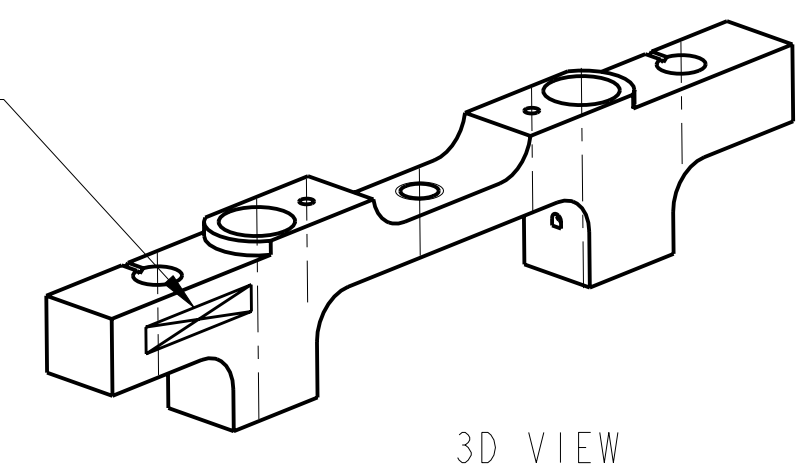


REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



DETAIL B
SCALE 20:1
2 PLACES

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm (INCHES)	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL). 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		X.XX ± 0.2 mm ANGULAR $\pm 0.25^\circ$ MATERIAL: AL ALLOY 5083 FINISH: CLEAN, GREASE FREE Ra = 1.6 Rφ = 1.6	
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES		SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY TOP MASS QUAD N-PTYPE PART NAME OSEM & ECD UNIT BACKBONE DRG. NO. D060407	
DRAWN: J O'DELL 27/OCT/05 CHECKED: IW 07/DEC/05 APPROVED: IW 08/DEC/05		SCALE 1:1 PROJECTION	