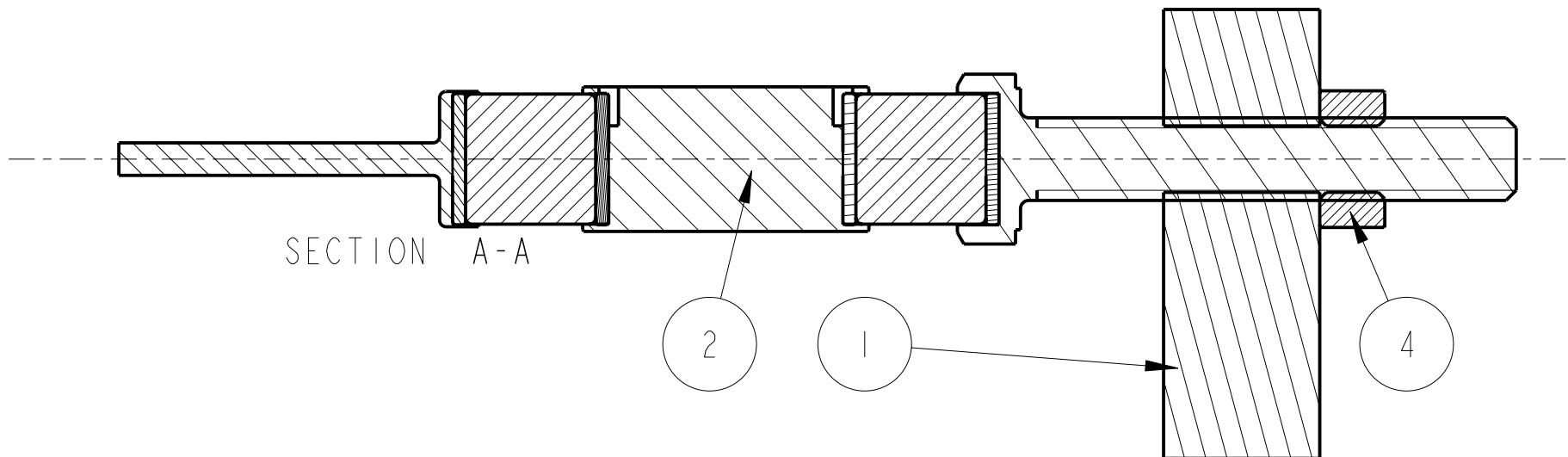
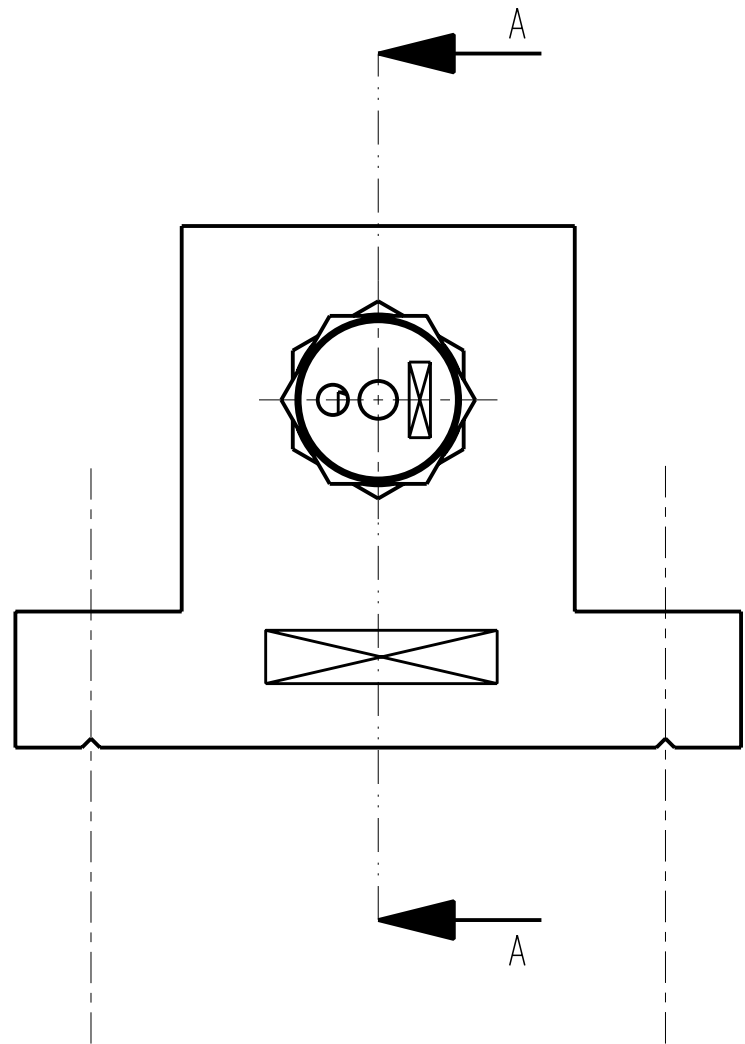


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060386	MOUNT BLOCK; UI MASS FLAG MOUNT	ST STEEL: 303/304/316
2	1			D060393	UI MASS MAGNET AND FLAG MOUNT; .	N/A: -----
3	2				1/4" 20 UNC X 1" CAP HEAD; .	
4	1				1/4" 20 UNC NYLON INSERT LOCKING NUT; .	ST STEEL: 300 SERIES

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

<ol style="list-style-type: none"> 1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. 	<p>DIMENSIONS ARE IN mm [INCHES] TOLERANCES:</p> <p>X.XX ± mm ° ANGULAR ± °</p> <p>MATERIAL: SEE ITEMS LIST</p> <p>FINISH: CLEAN √μm [μin] Ra = -----</p> <table border="1" style="width: 100%;"> <tr> <td>NAME</td> <td>DATE</td> </tr> <tr> <td>DRAWN NJS/FEL</td> <td>10/AUG/06</td> </tr> <tr> <td>CHECKED J'OD</td> <td>15/SEPT/06</td> </tr> <tr> <td>APPROVED IW</td> <td>15/SEPT/06</td> </tr> </table>	NAME	DATE	DRAWN NJS/FEL	10/AUG/06	CHECKED J'OD	15/SEPT/06	APPROVED IW	15/SEPT/06
NAME	DATE								
DRAWN NJS/FEL	10/AUG/06								
CHECKED J'OD	15/SEPT/06								
APPROVED IW	15/SEPT/06								

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
1GR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE UI MASS**

PART NAME **UI MASS FLAG MOUNT**

SIZE **B**

DRG. NO. **D060385**

SCALE 2:1 PROJECTION: SHEET 1 OF 1