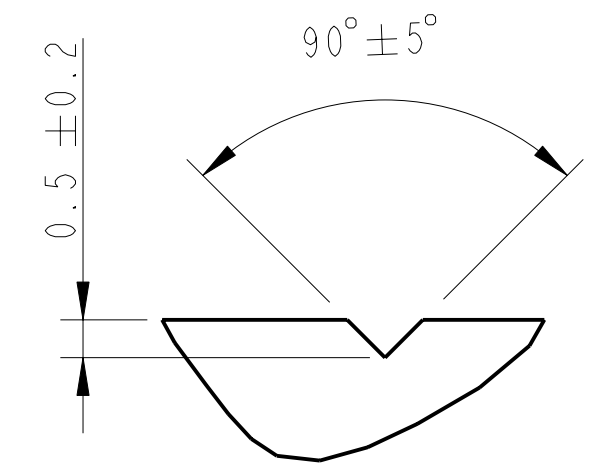
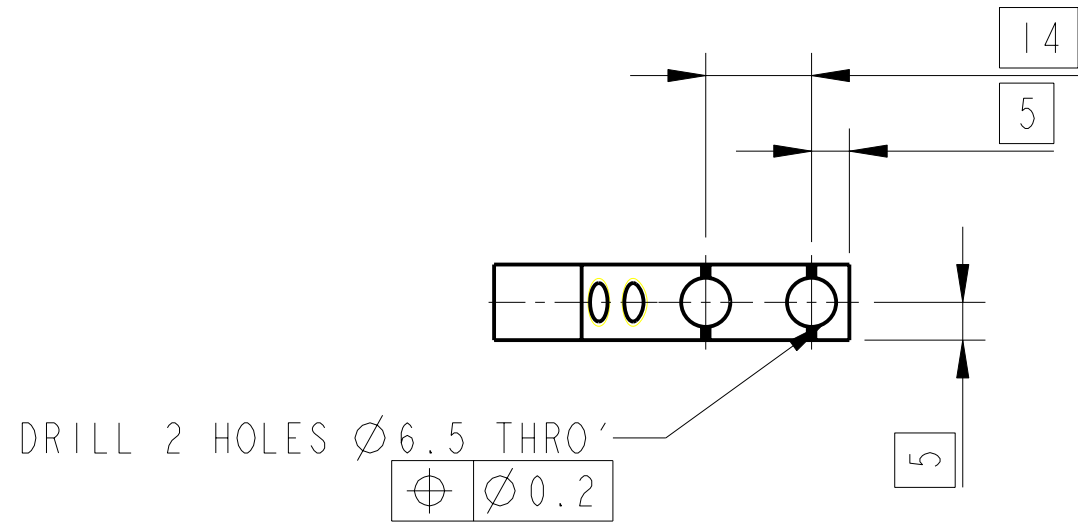
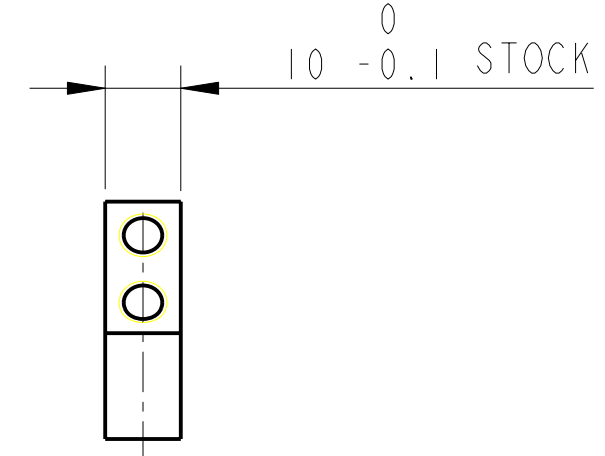


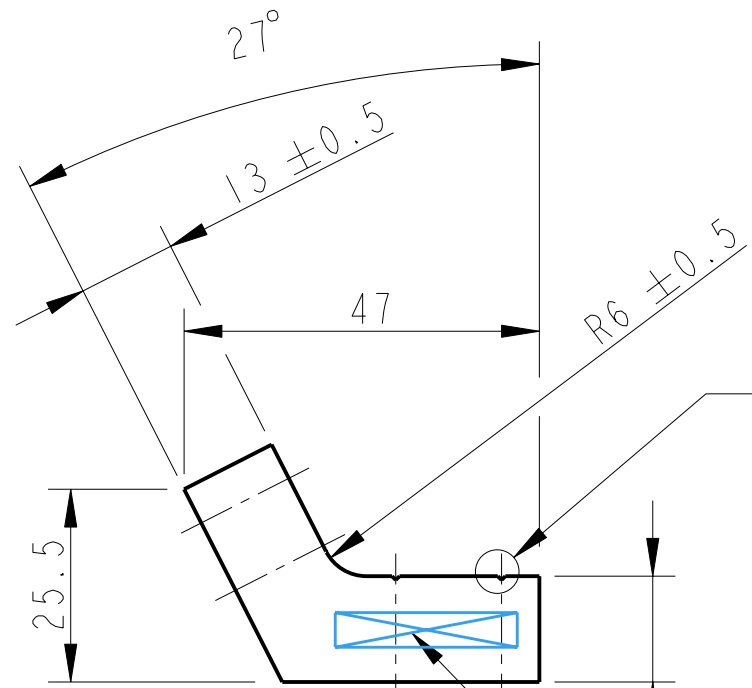
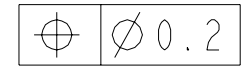
REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	
B	19/DEC/07	E060247-B	
H	21/JULY/08	E080371	



DETAIL A
 SCALE 10:1
 2-POS

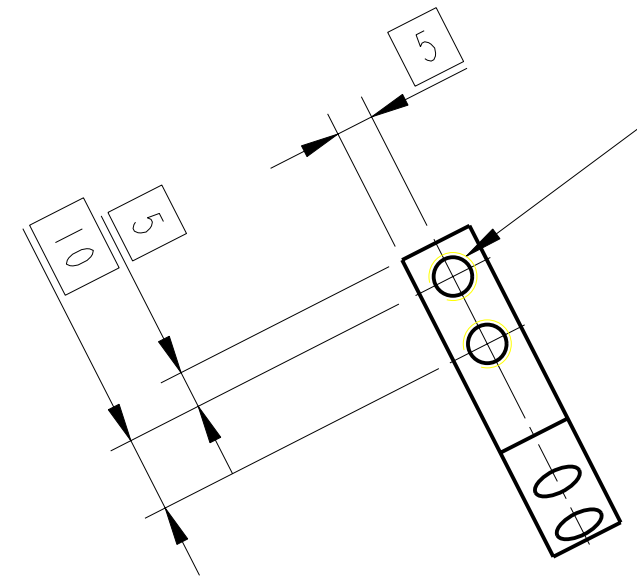


2-HOLES FOR HELICOILS
 1/4-20 UNC THRU'
 HELICOILS NOT TO BE FITTED.



SEE DETAIL A

PART NO. (SEE NOTE 4)
 TO BE ETCHED OR STAMPED
 IN APPROX POSITION SHOWN.



NOTES: (UNLESS OTHERWISE SPECIFIED)				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.				DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± 0.2 mm ANGULAR ± 0.25 °	
				MATERIAL: ST STEEL 304/316	
				FINISH: CLEAN AND DREGRASED √μm [μin] Ra = 1.6	
				DRAWN: I WILMUT 08/DEC/05 CHECKED: MB 15/MAR/10 APPROVED: JOD 15/MAR/10	
SYSTEM aLIGO				SIZE B	
SUB-SYSTEM SUS				DRG. NO. D060383	
NEXT ASSY QUAD UI MASS				REVISION J.	
PART NAME MIDDLE WIRE, WIRE CLAMP CLAMP BODY				SCALE 1:1 PROJECTION:	
				SHEET 1 OF 1	