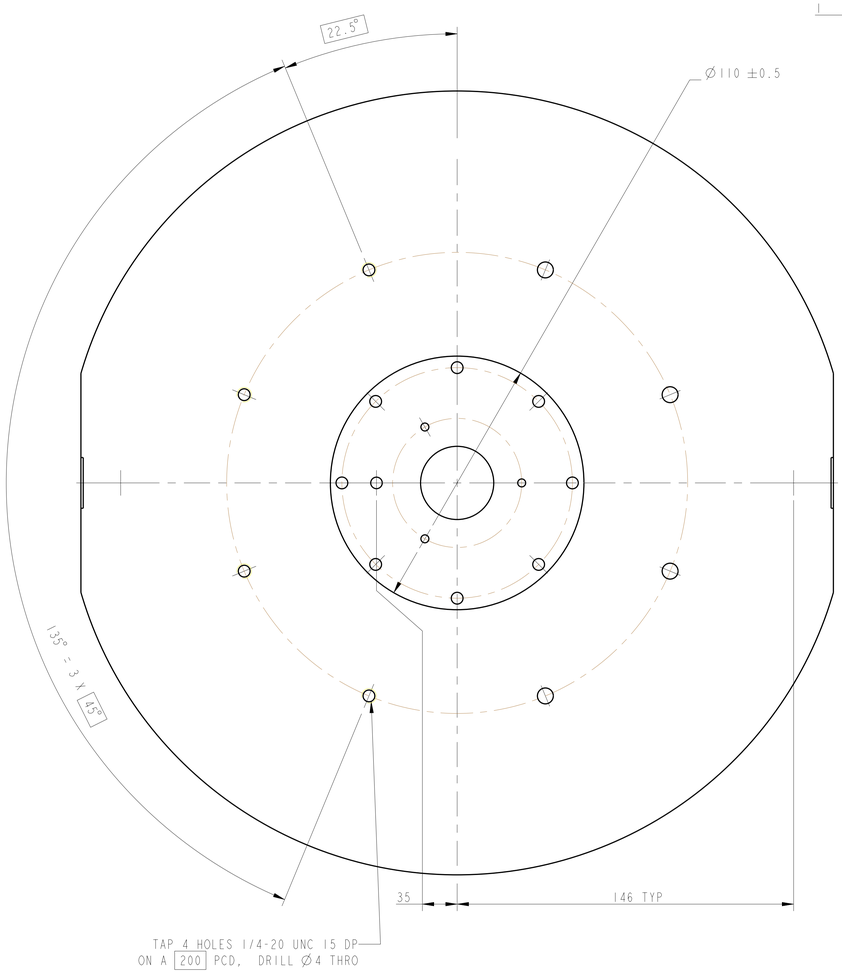
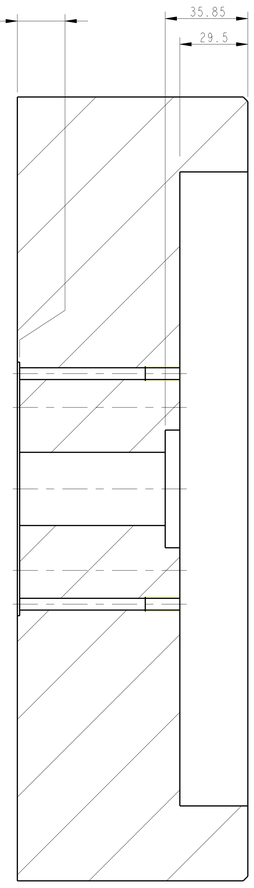
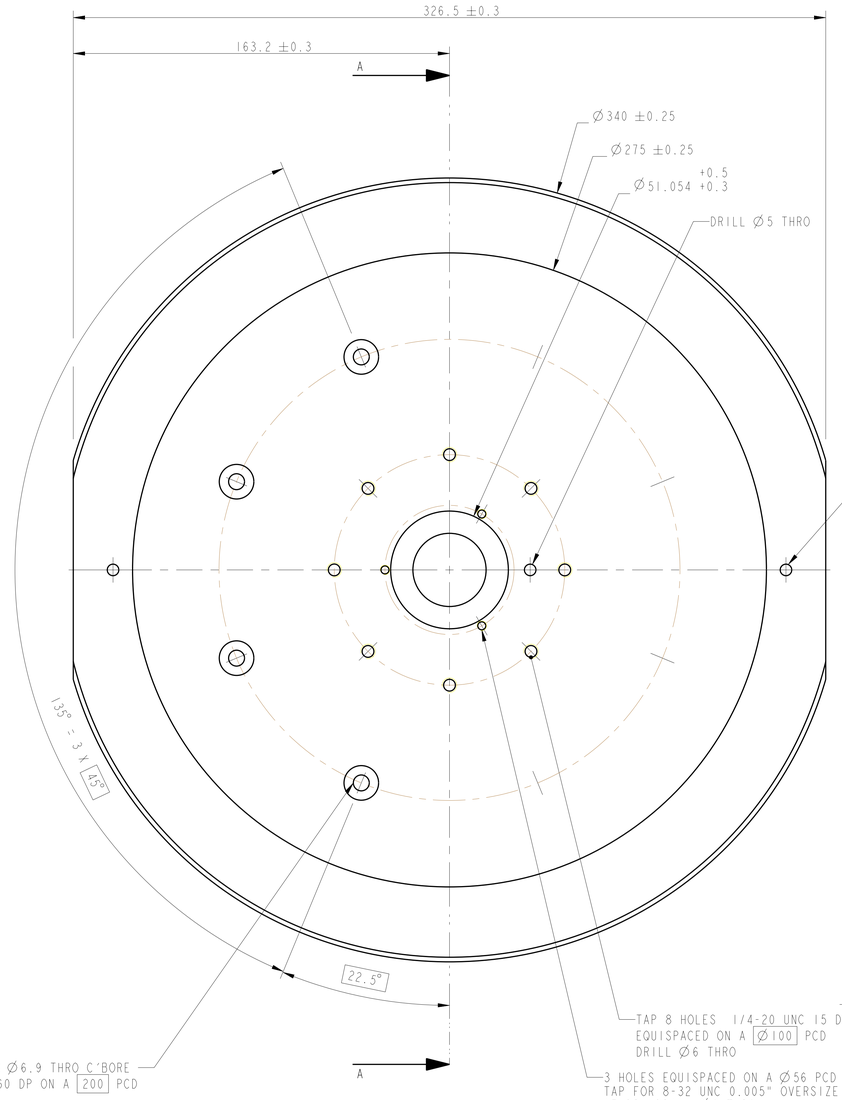
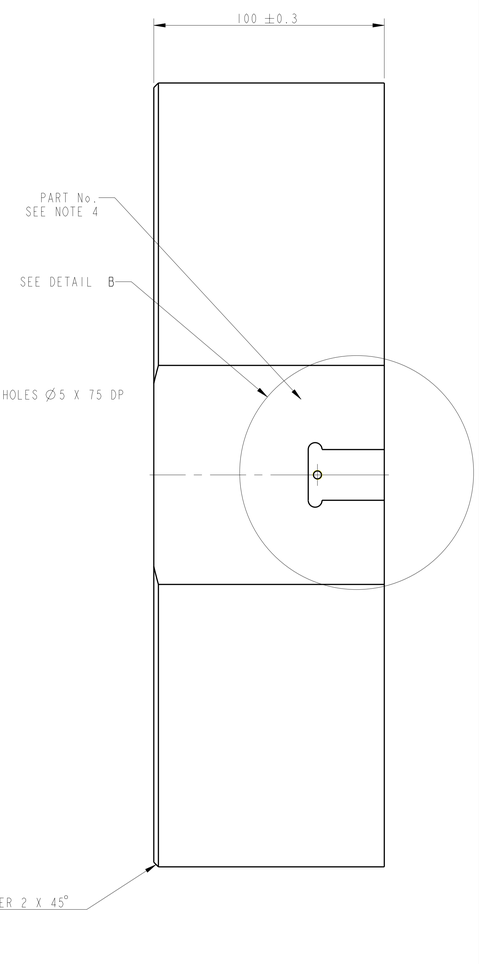
INITIAL/AK NAME: D060358

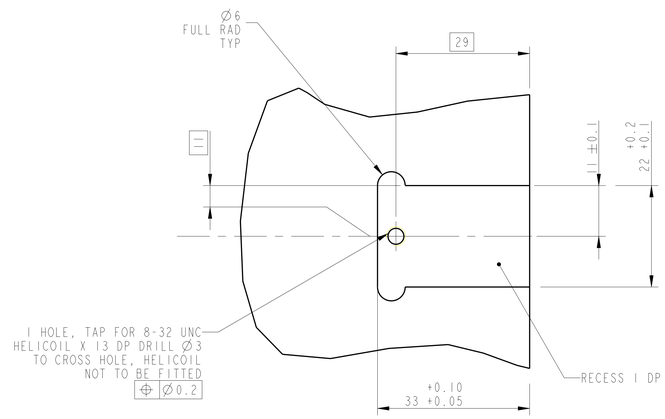
REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	-
B	20/DEC/07	E060240-B	-
F	21/JULY/08	E080370	-











DETAIL B
SCALE 2:1
2 POSITIONS

NOTES: (UNLESS OTHERWISE SPECIFIED)
1. REMOVE ALL SHARP EDGES.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START WITH 001 FOR THE FIRST PART AND PROCESS CONSECUTIVELY.
USE .07" HIGH CHARACTERS.
EXAMPLE: D020188- 001. A HYDROFORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ±0.2 mm (INCHES)
ANGULAR ±0.25°
MATERIAL: AL ALLOY 5083
FINISH: CLEAN AND DEGREASED
m (µm) Ra : 1.6

	NAME	DATE
DRAWN	R WILMOT	29/SEP/2006
CHECKED	MB	15/MAR/07
APPROVED	JOD	15/MAR/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY ECO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM aLIGO
SUB-SYSTEM SUS
NEXT ASSY QUAD DUMMY MASSES
PART NAME DUMMY TEST MASS SIDE

SIZE E | DRG. NO: D060358 | ISSUE H.

SCALE 1:1 | PROJECTION | SHEET 1 OF 2