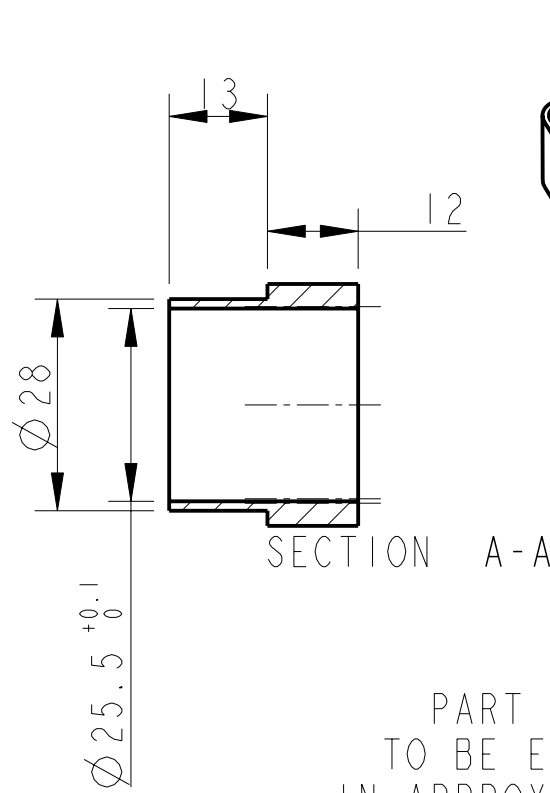
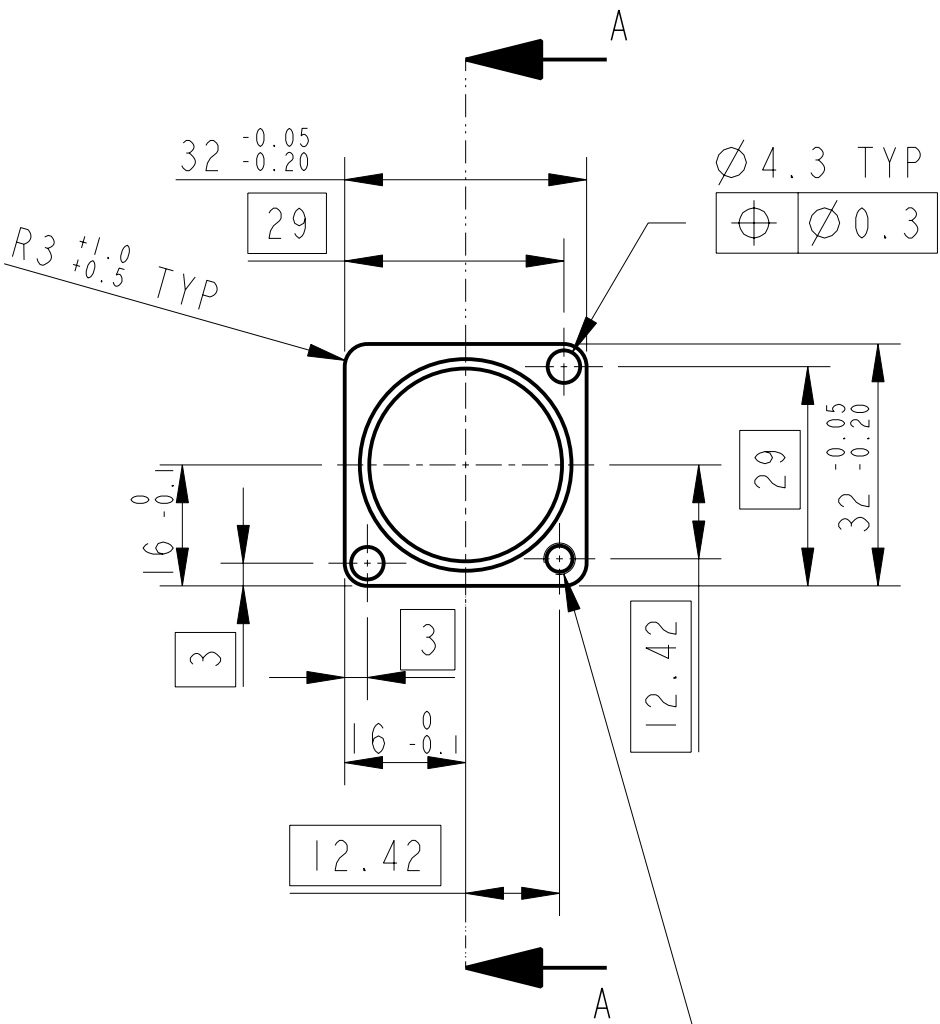
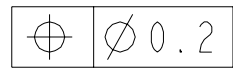


REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	
B	20/DEC/07	E060240-B	



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

HOLE THRO' FOR 8-32
UNC HELICOIL
HELICOIL NOT TO BE FITTED



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		
	MATERIAL: AL ALLOY 5083	FINISH: CLEAN √μm [μin] Ra = 1.6	SYSTEM ADVANCED LIGO
			SUB-SYSTEM SUS
			NEXT ASSY PENRE ETM QUAD N-PTYPE
		PART NAME BASE PLATE LIGO 1 OSEM MOUNT	SIZE A DRG. NO. D060351
		DRAWN J O'DELL 18/SEP/06 CHECKED IW 28/SEP/06 APPROVED IW 28/SEP/06	SCALE 1:1 PROJECTION:
			SHEET 1 OF E.