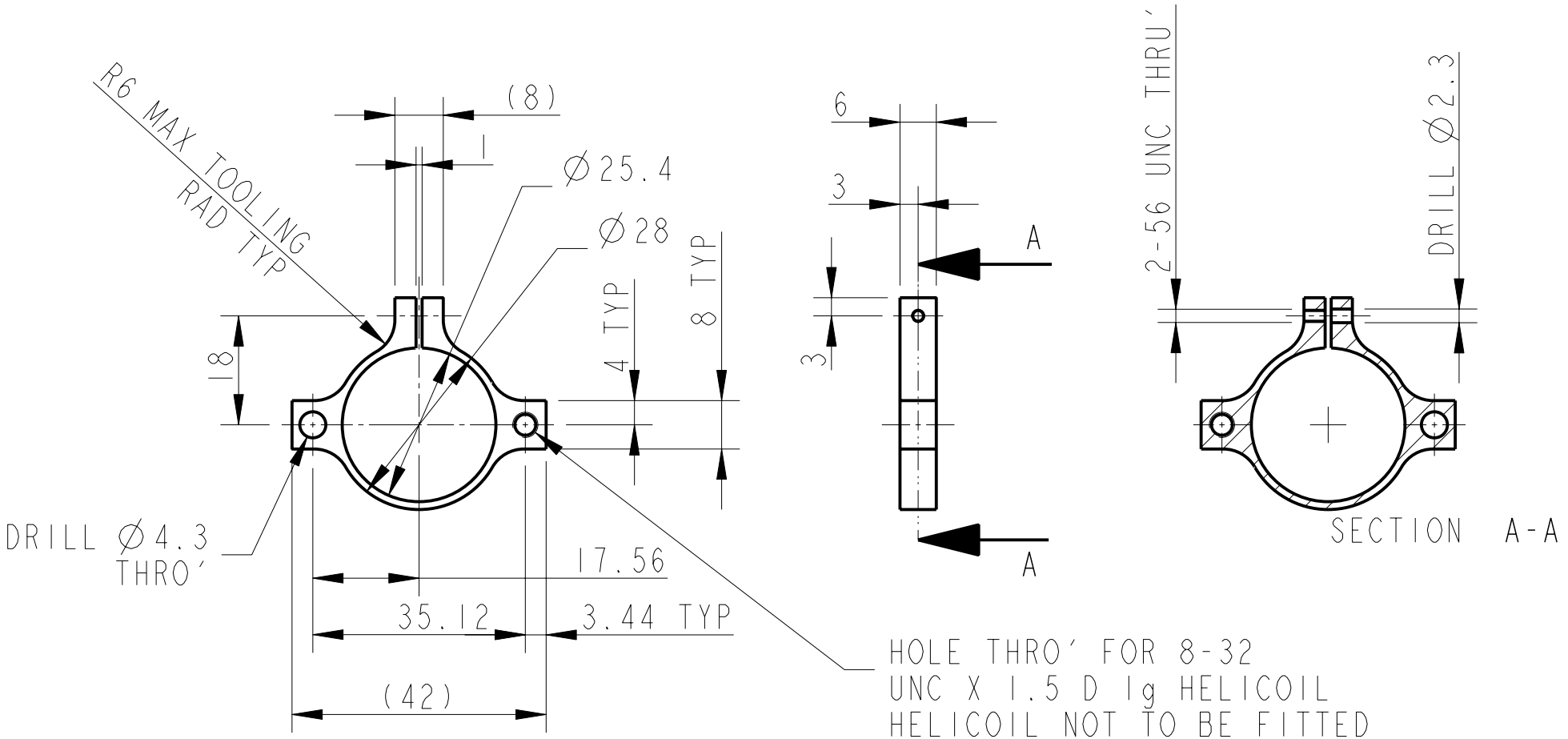
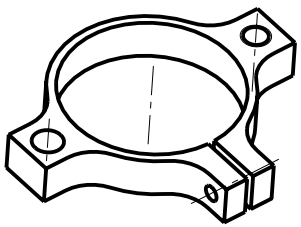
INTRALINK NAME: D060350

REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	.





3D VIEW

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: AL ALLOY 5083

FINISH: CLEAN
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	19/09/06
CHECKED	IW	28/SEP/06
APPROVED	IW	28/SEP/06

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **PENRE ETM QUAD N-PTYPE**

PART NAME **CONTROL RING**
LIGO 1 OSEM MOUNT

SIZE A | DRG. NO. D060350 | REV D.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1