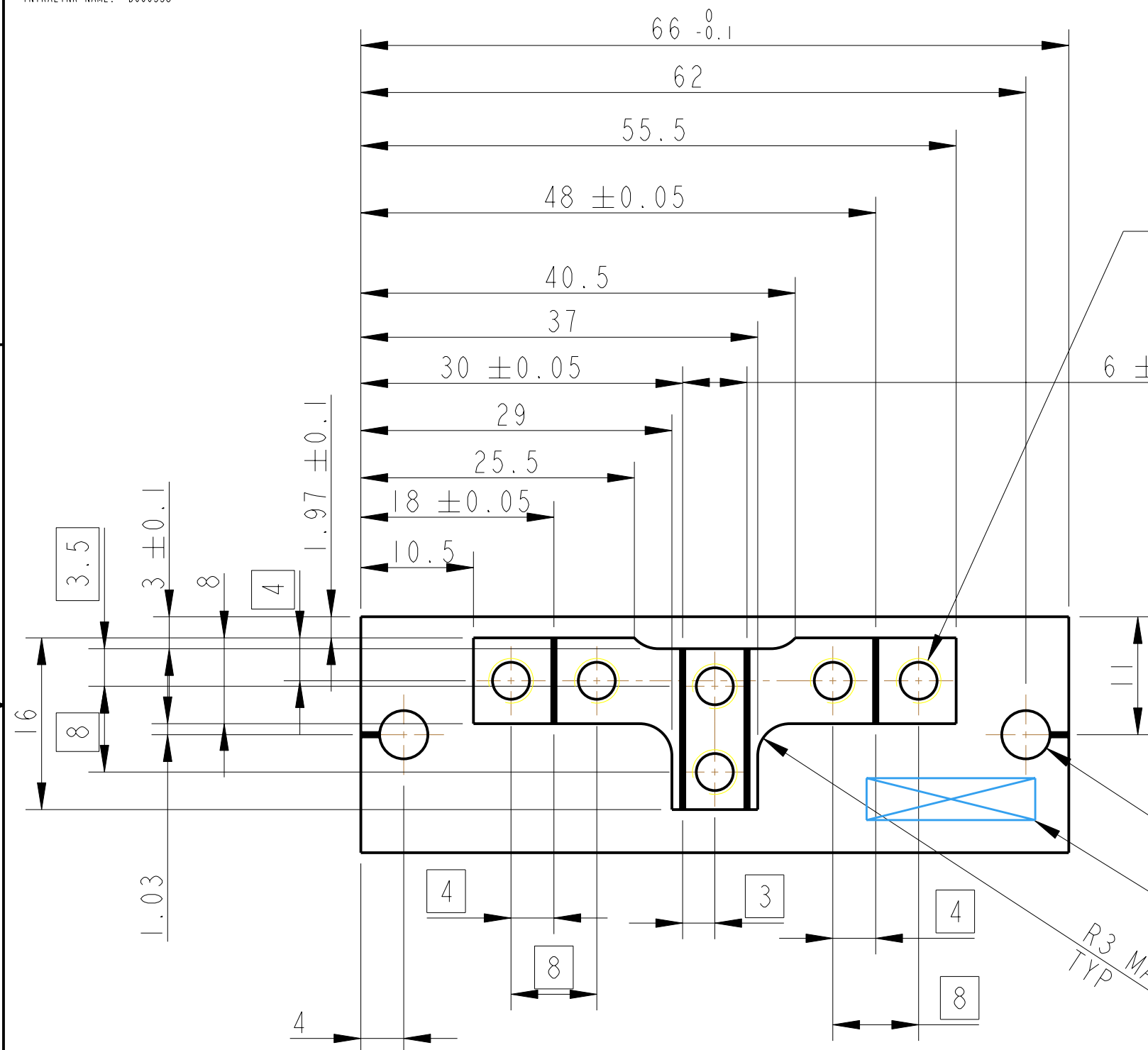


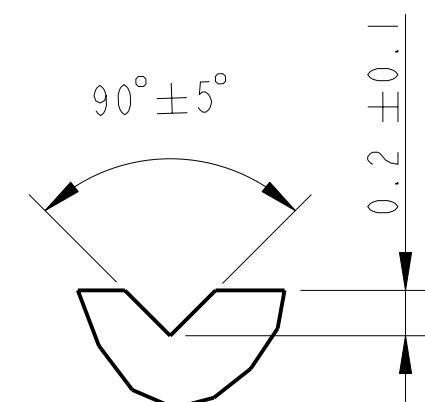
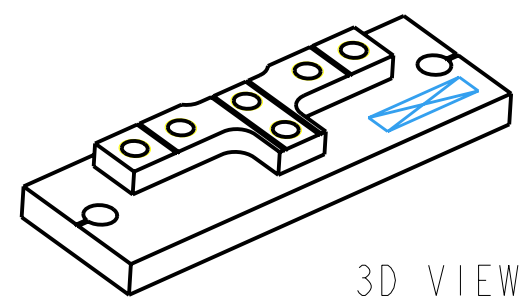
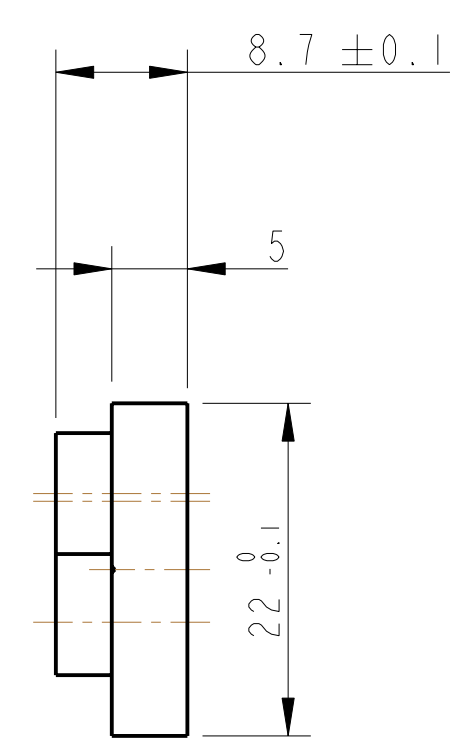
REV	REV.	DATE	DRAWN#	DRWING#
A		15/OCT/06	E060240	
B		20/DEC/07	E060240-B	
F		18/JULY/08	E080370	

D  
C  
B  
A



TAP 6-THRU HOLES FOR 8-32 UNC HELICOILS. HELICOILS NOT TO BE FITTED.

⊕ ∅0.2

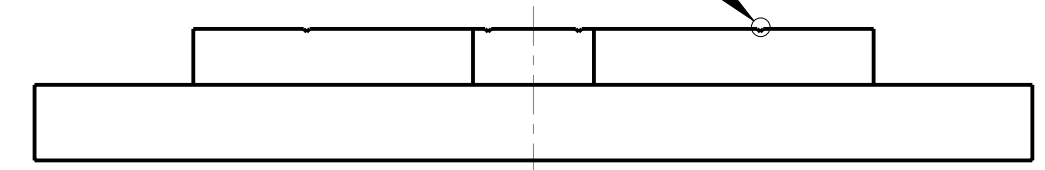


2 HOLES ∅4.5 THRO'

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

R3 MAX TOOLING RAD TYP

SEE DETAIL A



SCALE 2:1

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:	
1.	REMOVE ALL SHARP EDGES, R.02 MIN.	X.XX ±0.2 mm		ANGULAR	±0.25 °
2.	DO NOT SCALE FROM DRAWING.	MATERIAL:	ST. STEEL		
3.	ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)	FINISH:	CLEAN, GREASE FREE		
4.	SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	√μm [μin]	Ro = 1.6		
		DRAWN	J O'DELL	DATE	16/06/10
		CHECKED	MB	DATE	15/MAR/10
		APPROVED	JOD	DATE	15/MAR/10
		SYSTEM	aLIGO		
		SUB-SYSTEM	SUS		
		NEXT ASSY	QUAD		
		PART NAME	ROUND MASS WIRE CLAMP PLATE PEN-RE MASS WIRE CLAMP		
SIZE	B	DRG. NO.	D060338		REV
SCALE	1:1	PROJECTION:			SHEET 1 OF 1