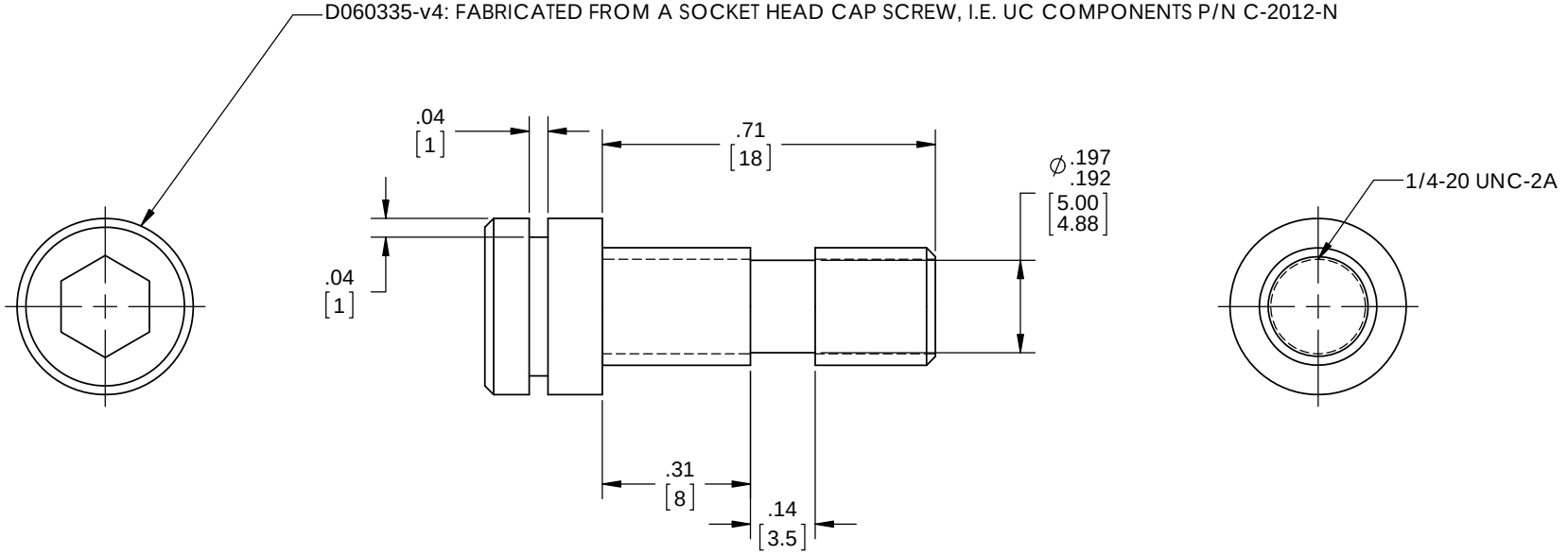
REV.	DATE	DCN #	DRAWING TREE #
v1/J	21 JULY 2008	E080371	
v2/K	10 AUG 2009		
v3	10 JAN 2013	E1300024	
v4	23 JAN 2013	E1300076	

NOTES CONTINUED:

4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE AND CHLORINE.
5. BAG AND TAG PARTS.
   EXAMPLE (TAG) D060335-V3, QTY:TBD.
6. APPROXIMATE WEIGHT = 0.015 LB.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
8. ALL MATERIAL TO BE VIRGIN MATERIAL, (I.E. NOT WELD REPAIRS OR PLUGS) UNLESS APPROVED IN ADVANCE AND IN WRITING BY LIGO, REFER TO LIGO-E0900364.
9. NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. IN GENERAL WELD REPAIRS AND PRESS FIT INSERT REPAIRS ARE NEVER ACCEPTABLE. THE MATERIAL USED MUST BE VIRGIN MATERIAL. SPECIAL CIRCUMSTANCES CAN BE REVIEWED IF AND WHEN BROUGHT TO THE ATTENTION OF LIGO CONTRACTING OFFICER'S REPRESENTATIVE (COTR) THROUGH THE MATERIAL REVIEW BOARD (MRB) PROCESS, REFER TO LIGO-E09000364



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .03 x 45°. 3. DO NOT SCALE FROM DRAWING.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	aLIGO, SUS, TOP MASS QUAD N-PTYPE, RECESSED 1/4" 20 UNC X 0.75" CAP HEAD			
	MATERIAL	FINISH	SYSTEM	SUB-SYSTEM	DESIGNER	J.ODELL	11 JUL 2006	SIZE	DWG. NO. / REV.
	304 SSTL	63 µinch	ADVANCED LIGO	SUS	DRAFTER	M.HILLARD	30 Jan 2011	B	D060335 v4
			NEXT ASSY		CHECKER	MB	15 Mar 2010		
			MULTIPLE SEE DCC		APPROVAL	J.ODELL	15 Mar 2010	SCALE: 4:1	PROJECTION: SHEET 1 OF 1

d060335, PART PDM REV: x-011, DRAWING PDM REV: X-001