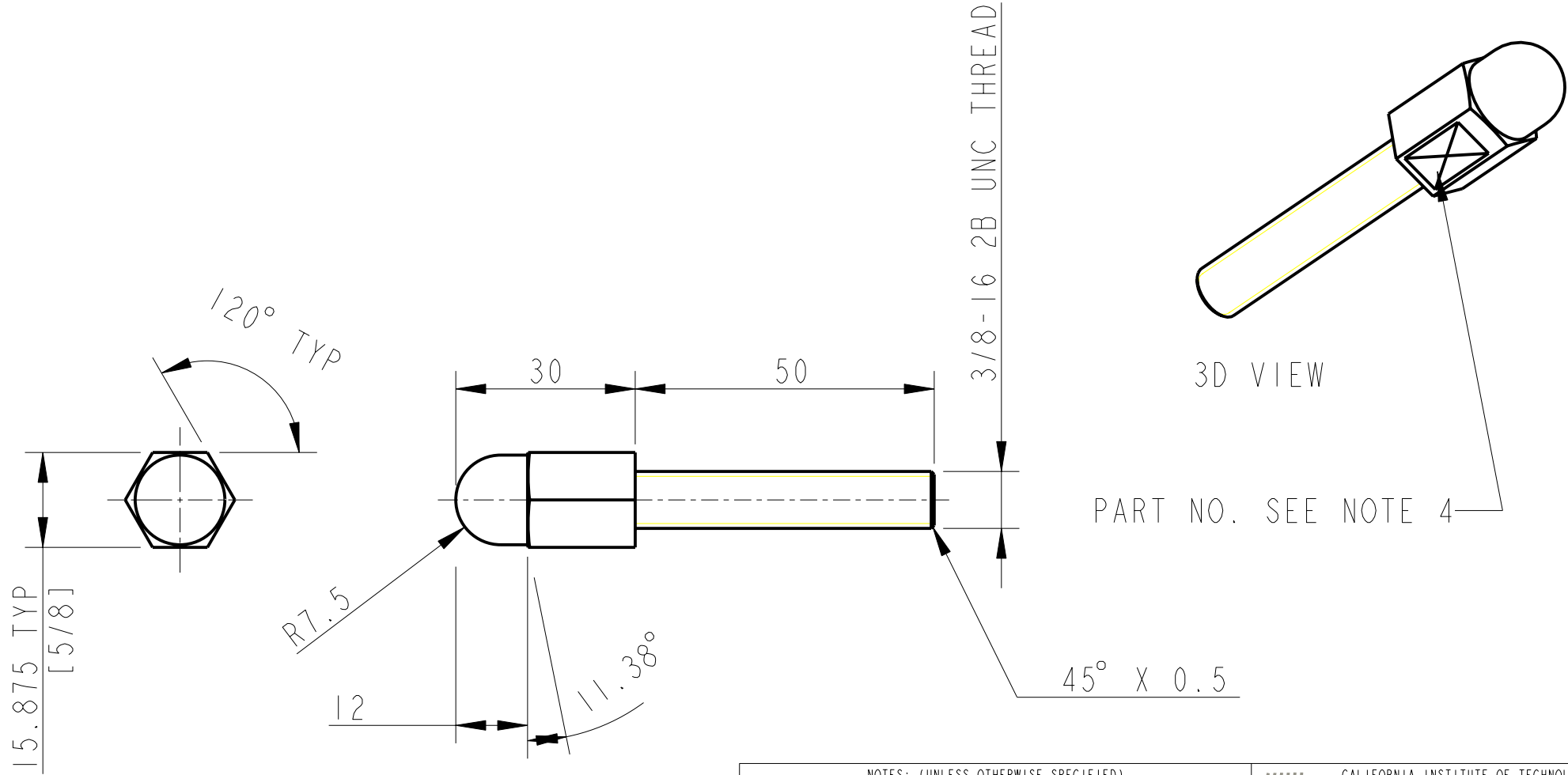


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060238	
E	15/JULY/08	E080367	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]  
TOLERANCES:  
X.XX ±0.25 mm  
ANGULAR ±0.5°

MATERIAL: ST STEEL 304/316

FINISH: CLEAN  
√μm [μin] Ra = 1.6 [63]

	NAME	DATE
DRAWN	I WILMUT	5/OCT/06
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10

SCALE: A

DRG. NO. D060331

SCALE 1:1 PROJECTION: SHEET 1 OF 1

CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
IGR, GLASGOW UNIVERSITY GEO 600 GROUP  
RUTHERFORD APPLETON LABORATORIES

SYSTEM aLIGO

SUB-SYSTEM SUS

NEXT ASSY QUAD TOP STAGE

PART NAME JACKING SCREW / EARTHQUAKE STOP

REV F.