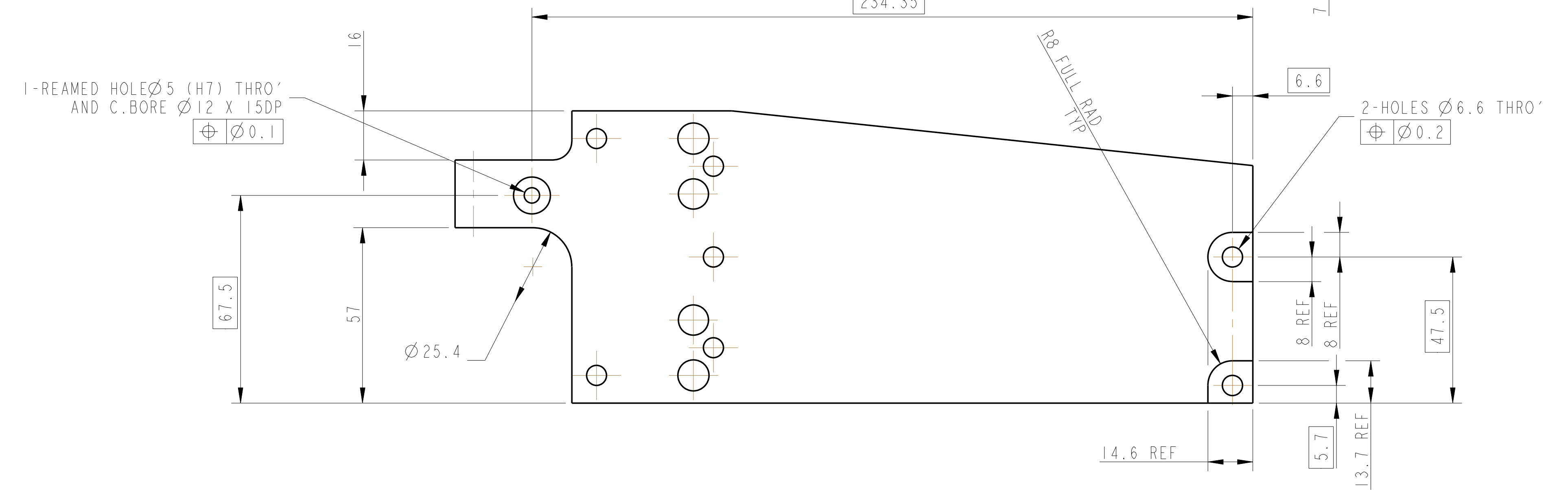
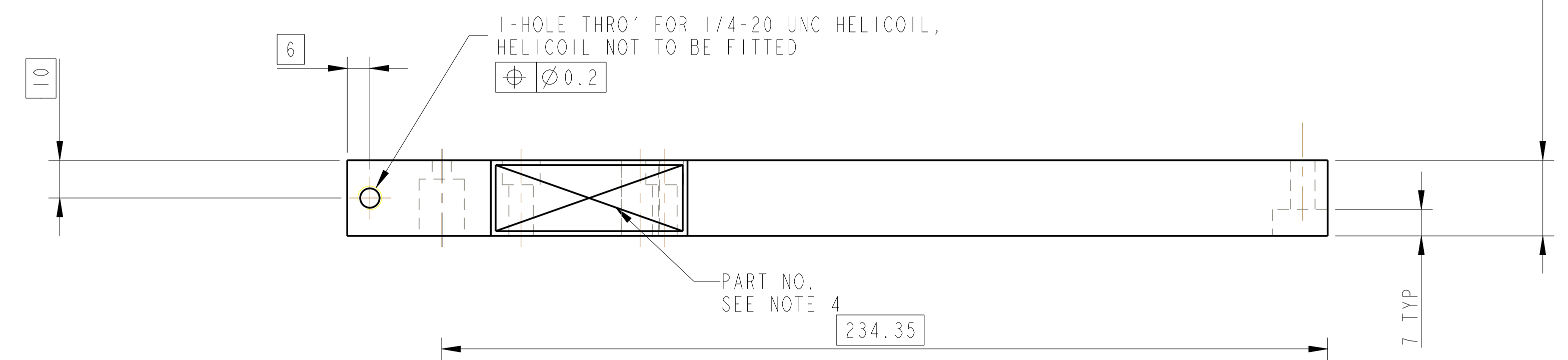
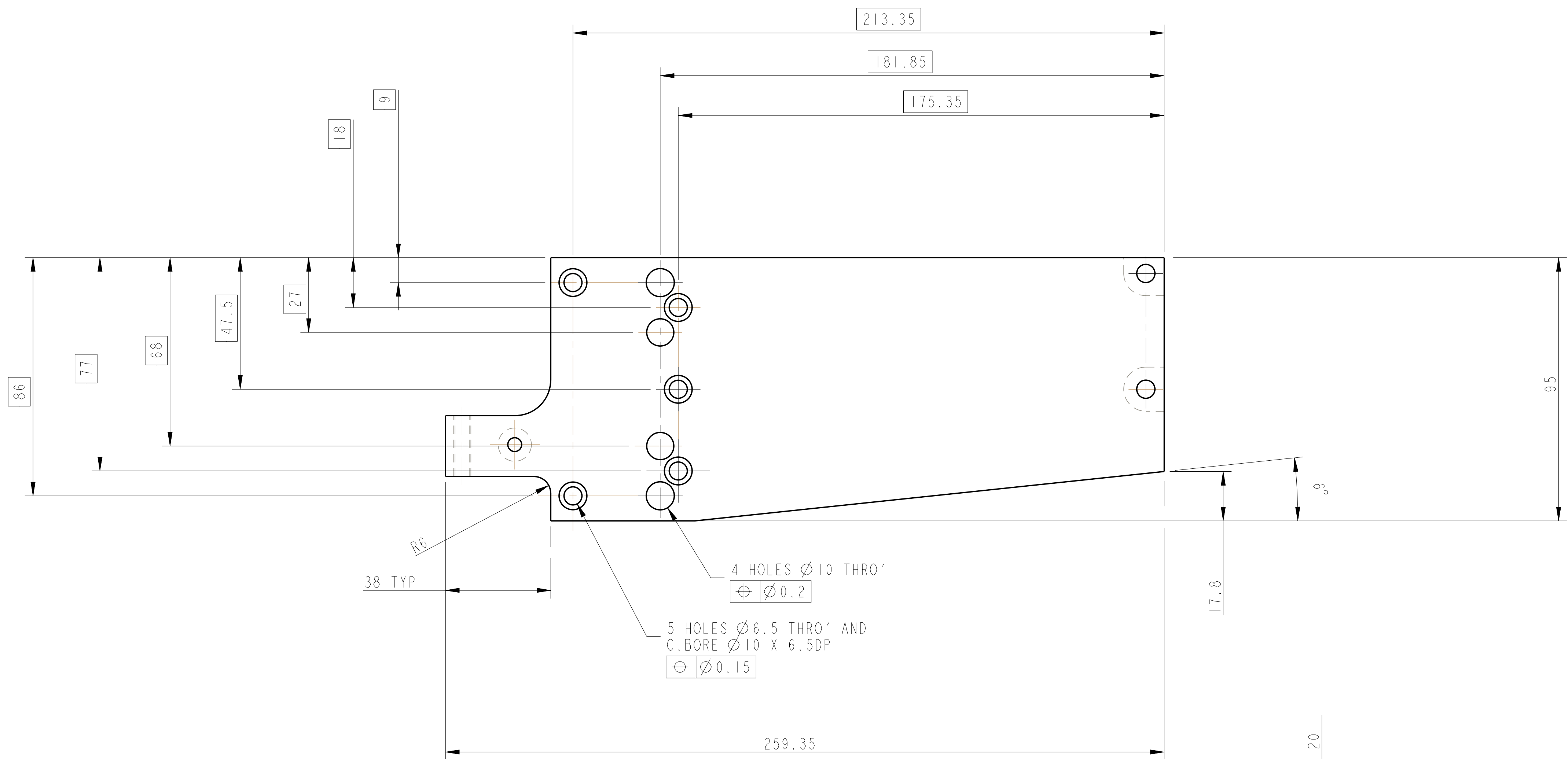


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060238	
E	15/JULY/08	E080367	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07° HIGH CHARACTERS. EXAMPLE: 000008-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)

TOLERANCES:
 $\pm .13 \pm 0.2$
 ANGULAR $\pm 0.25^\circ$

MATERIAL: ST STEEL 304/316

FINISH: CLEAN AND DEGREASE
 $\sqrt{\mu m}$ (10 μm) Rq = 1.6 (1R3)

DRAWN: I WILMOT 03/OCT/06
 CHECKED: AJB SMAYOR
 APPROVED: AJB 15/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DR. GLASSBORO UNIVERSITY GEO 800 GROUP
 RUTHERFORD APPLERTON LABORATORIES

SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: SUS
 NEXT ASSY: TOP STAGE QUAD N-PTYPE
 PART NAME: ROTATIONAL ADJUSTER
 BASE PLATE

DRG. NO.: D060330
 SCALE: 1:1
 SHEET 1 OF 1