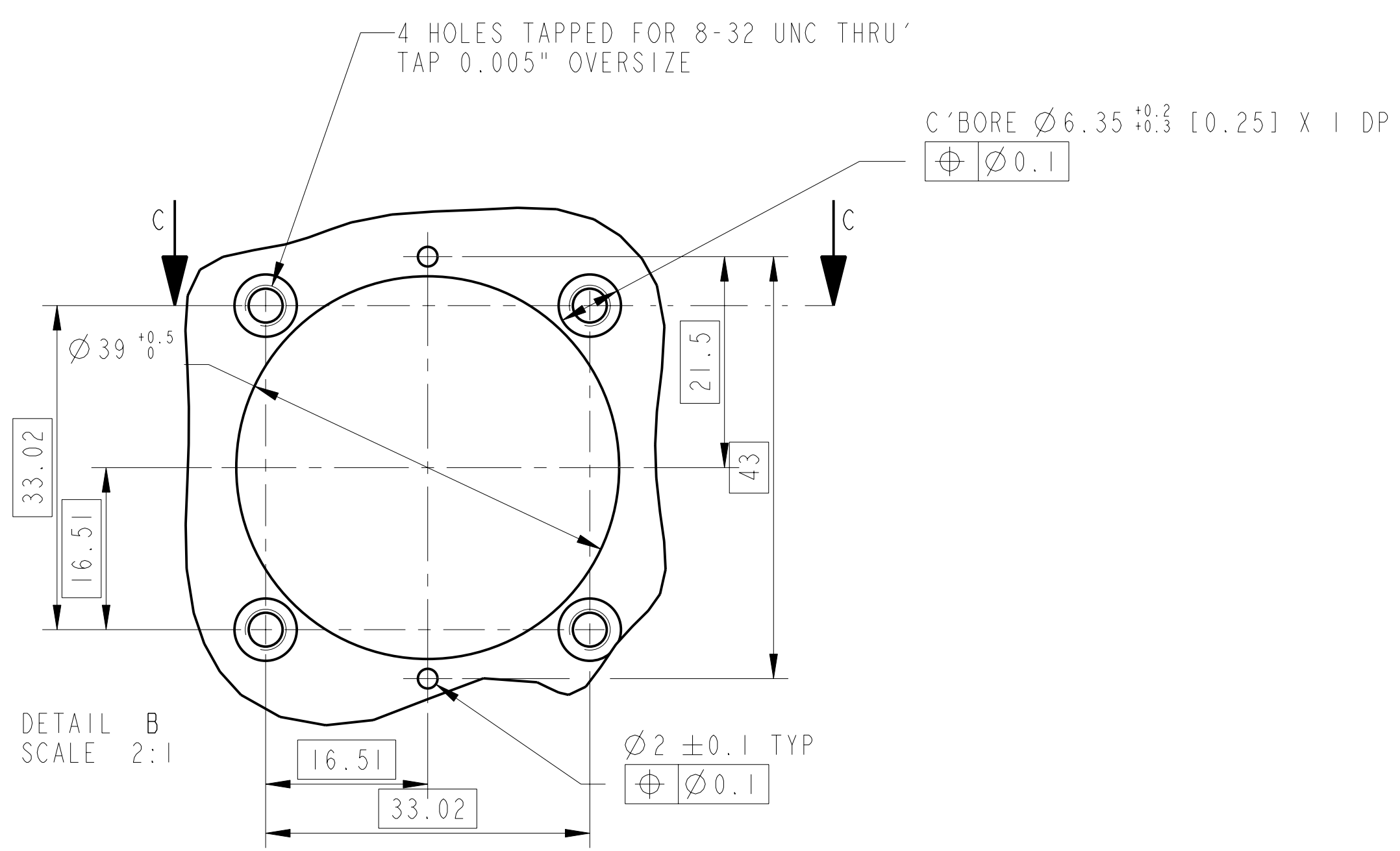
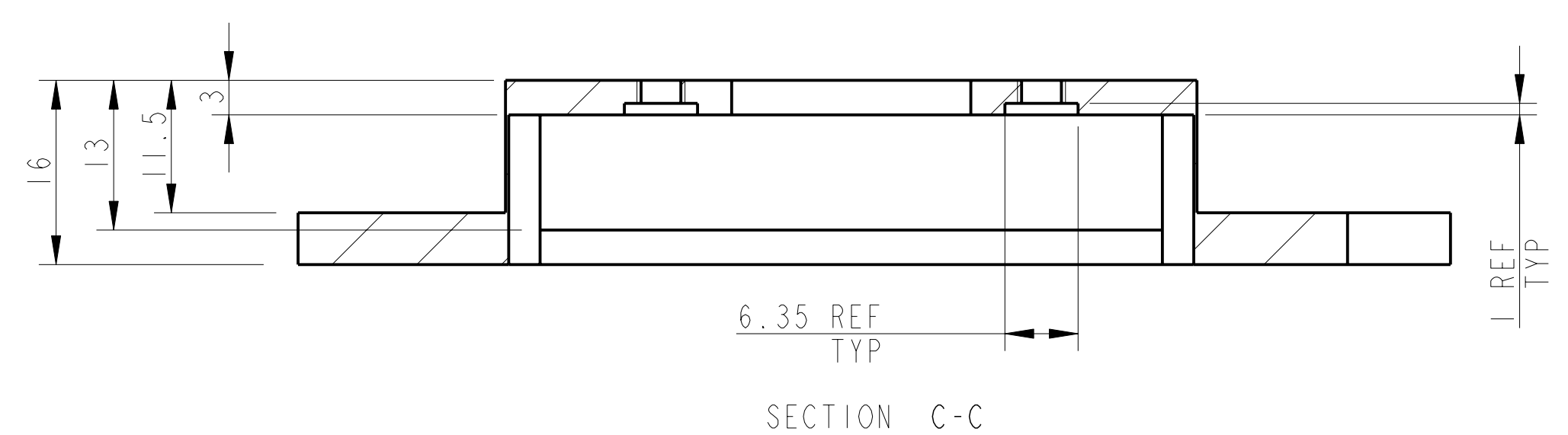
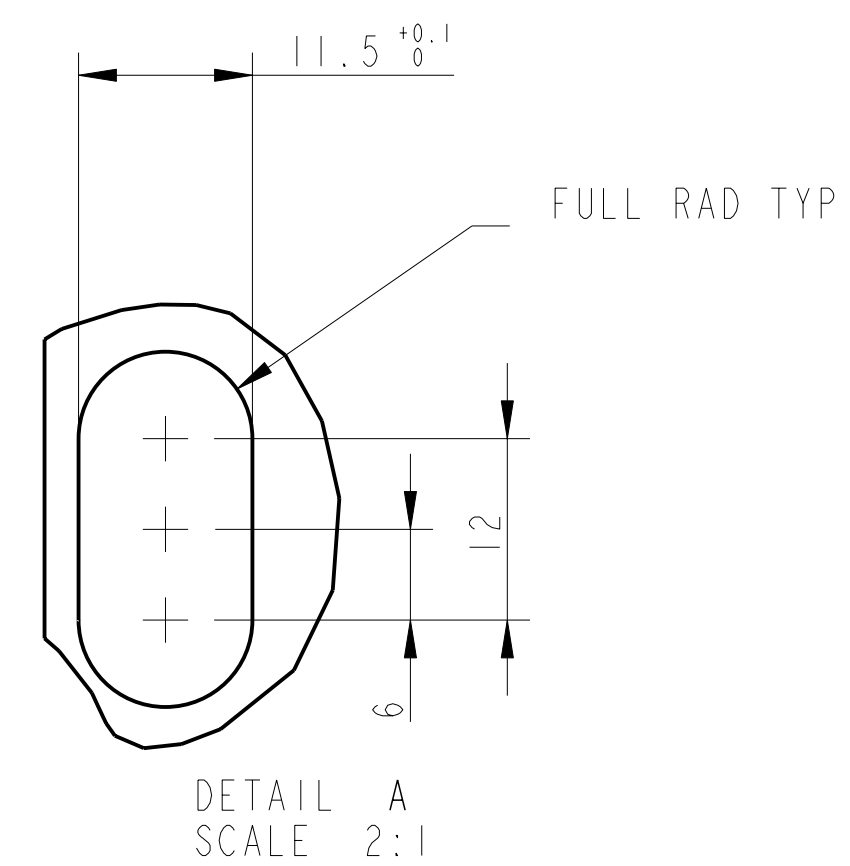
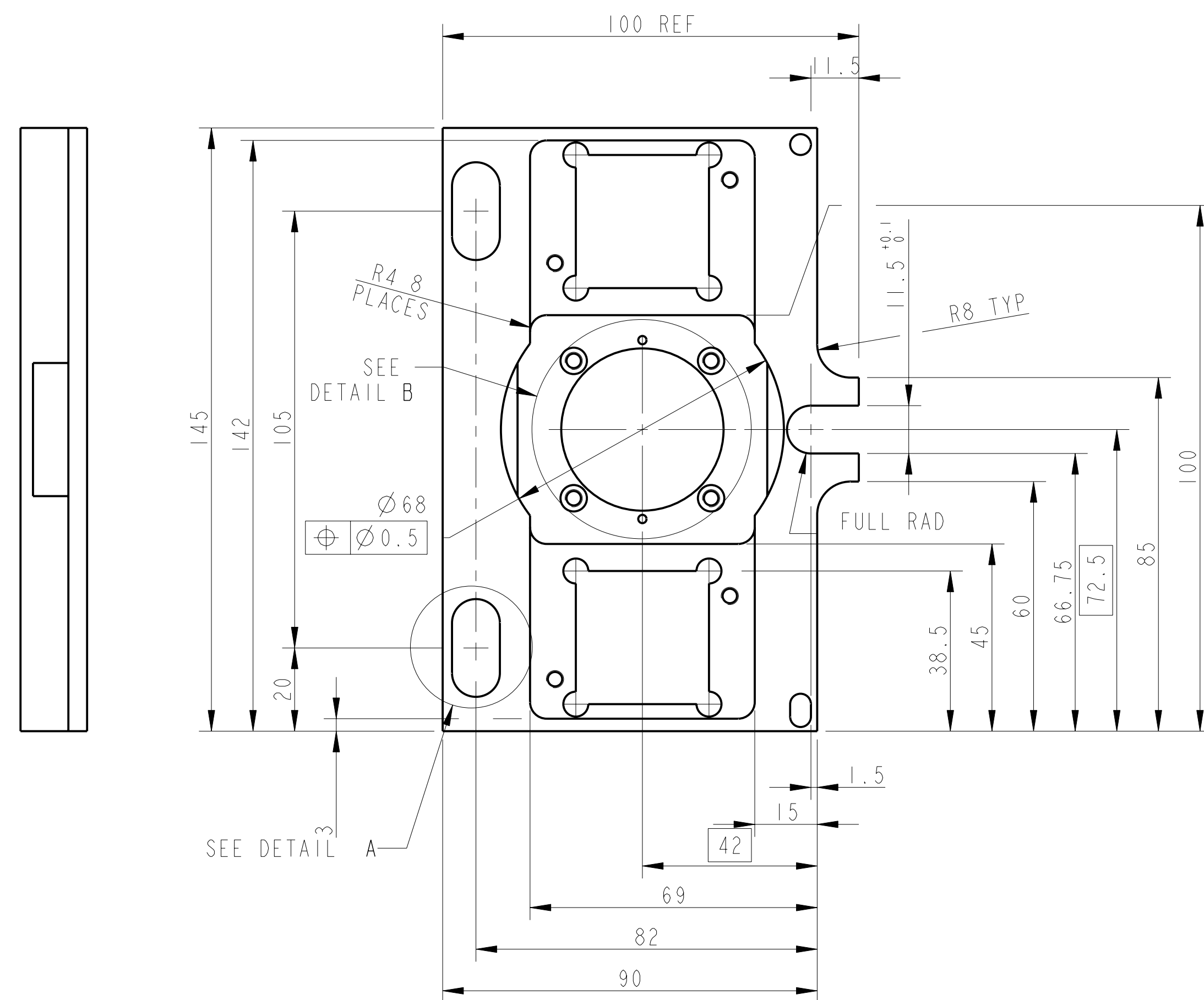
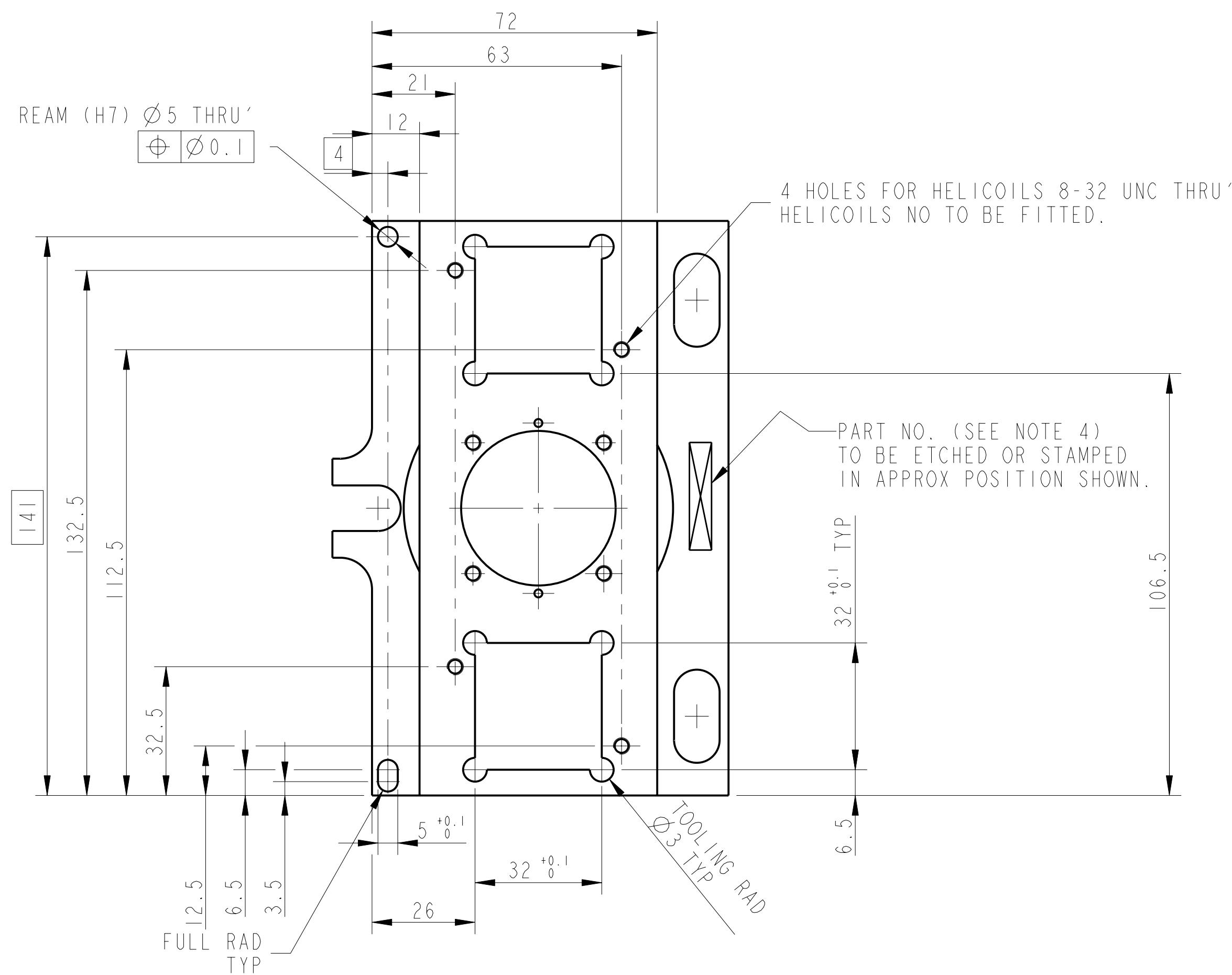


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	
B	19/DEC/07	E060239-B	
E	16/JULY/08	E080369	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: D060318-001 - A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES) TOLERANCES:

X XX ± 0.2 ANGULAR ±0.25 °

MATERIAL: AL ALLOY

FINISH: CLEAN AND DEGREASED √µm (µIN) Ra = 1.6

NAME	DATE	SIZE
DRAWN	1 WILMOT	03/10/06
CHECKED	AJB	23/06/08
APPROVED	AJB	16/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY GLASGOW UNIVERSITY GEC ROU GROUP RUTHERFORD APPLTON LABORATORIES

SYSTEM: ADVANCED LIGO

SUB-SYSTEM: SUS

NEXT ASSY: QUAD N-TYPE TABLECLOTH

PART NAME: OSEM AND ECD MOUNTING BRACKET (LOCAL CONTROLS)

DRG. NO.: D060318

SCALE: 1:1 PROJECTION: 1st ANGLE SHEET 1 OF 1