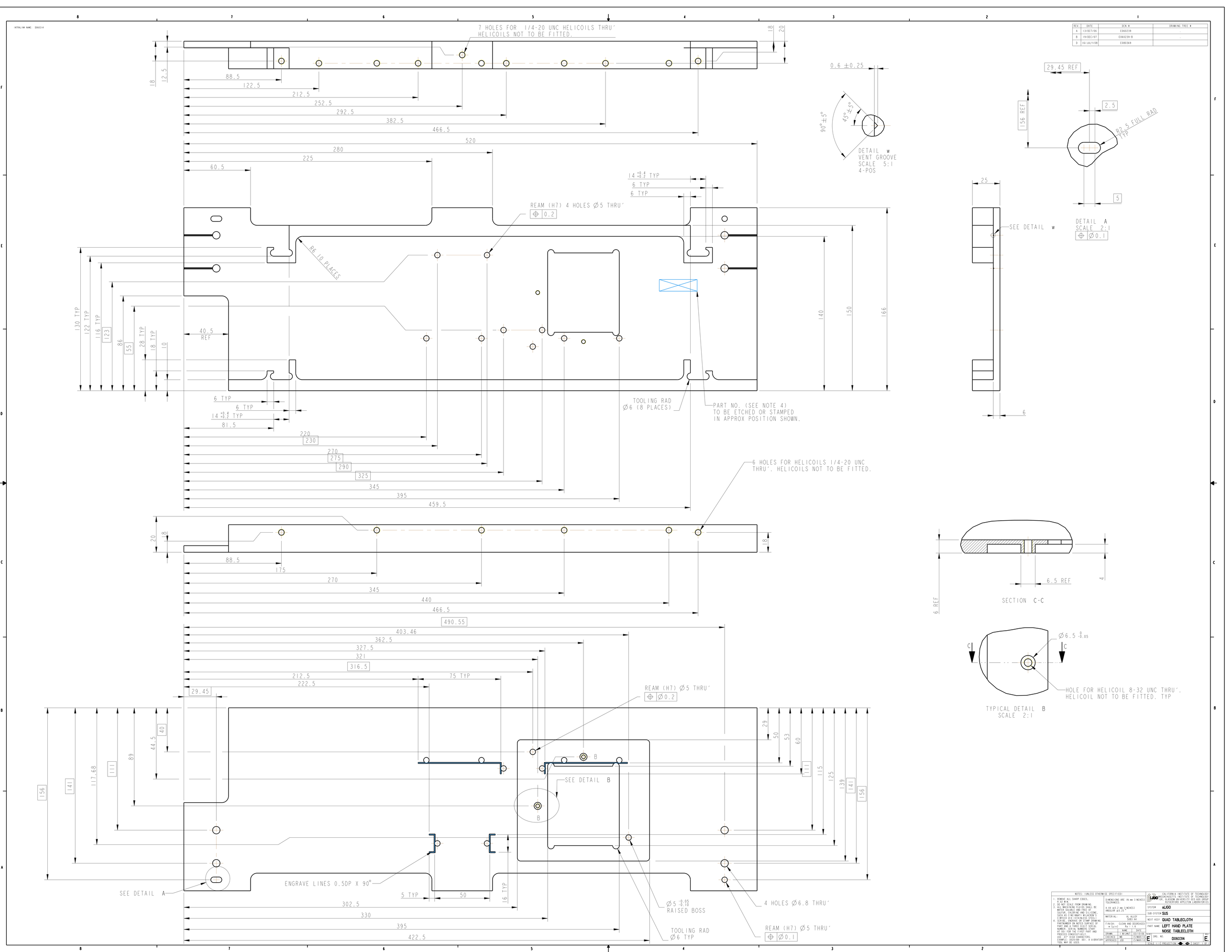


| REV. | DATE | DCN # | DRAWING TREE # |
|---|---|---|---|
| A | 13/OCT/06 | E060239 | - |
| B | 19/DEC/07 | E060239-B | - |
| D | 16/JULY/08 | E080369 | - |

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, 0.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: D020108-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ±0.2 mm (INCHES)
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 H4

FINISH: CLEAN AND DEGREASED m (µin) Ra 1.6

| | NAME | DATE |
|---|---|---|
| DRAWN | R WILMOT | 03/10/06 |
| CHECKED | MB | 15/MAR/10 |
| APPROVED | JOD | 15/MAR/10 |

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: aLIGO
SUB-SYSTEM: SUS
NEXT ASSY: QUAD TABLECLOTH
PART NAME: LEFT HAND PLATE NOISE TABLECLOTH
SIZE: E
DRG. NO.: D060314
REV: E
SCALE 1:1 PROJECTION
SHEET 1 OF 1