

D0901421\_AD\_LIGO\_TCS\_LASER\_ENCLOSURE\_KEY\_SHAFT, PART PDM REV: X-000, DRAWING PDM REV: X-001

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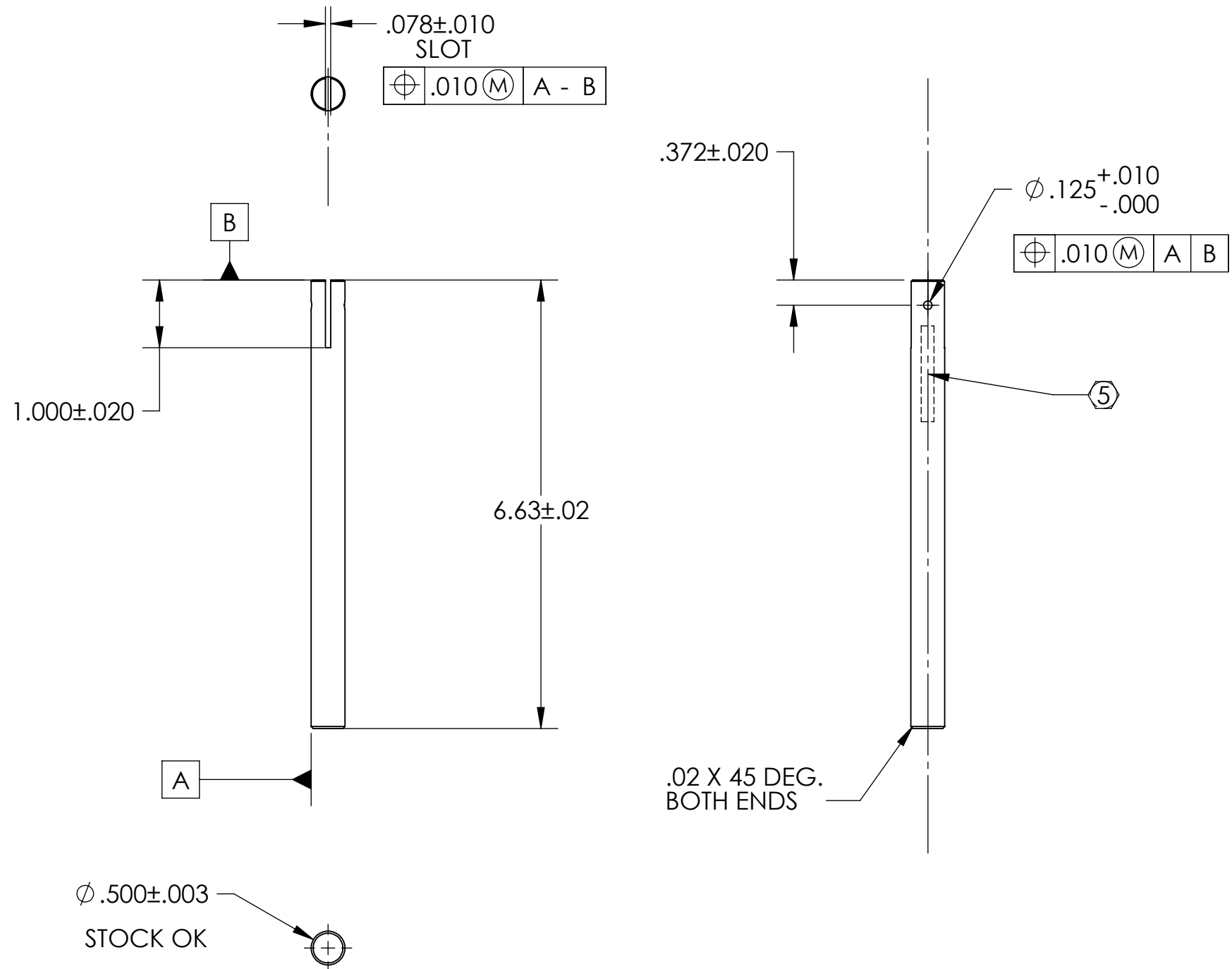
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	07-29-2009	E0900223-v1	-
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NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME ADLIGO_TCS_LASER_ENCLOSURE_KEY_SHAFT									
DIMENSIONS ARE IN INCHES				LIGO		ADVANCED LIGO		SUB-SYSTEM AOS		DESIGNER KMAILAND	07-18-2009	SIZE DWG. NO. B	D0901421	REV. v1	
TOLERANCES: .XX ± .02 .XXX ± .005				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		MATERIAL 6061-T6		FINISH N/A		NEXT ASSY D0901417		SCALE: 1:2		PROJECTION:	
ANGULAR ± 1.0°												SHEET 1 OF 1			

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