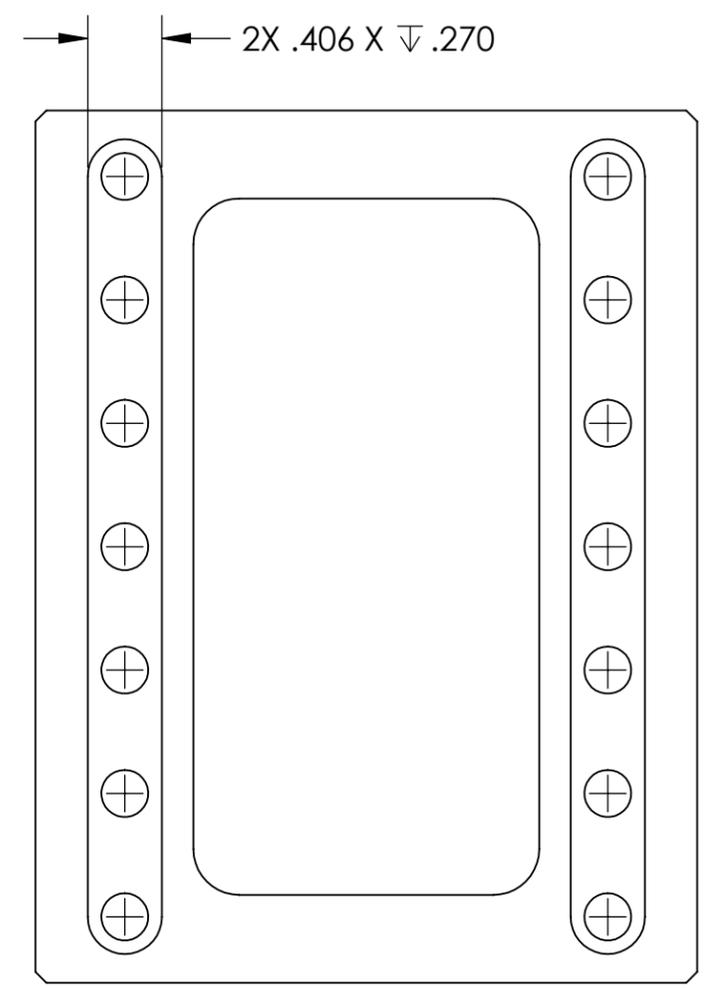
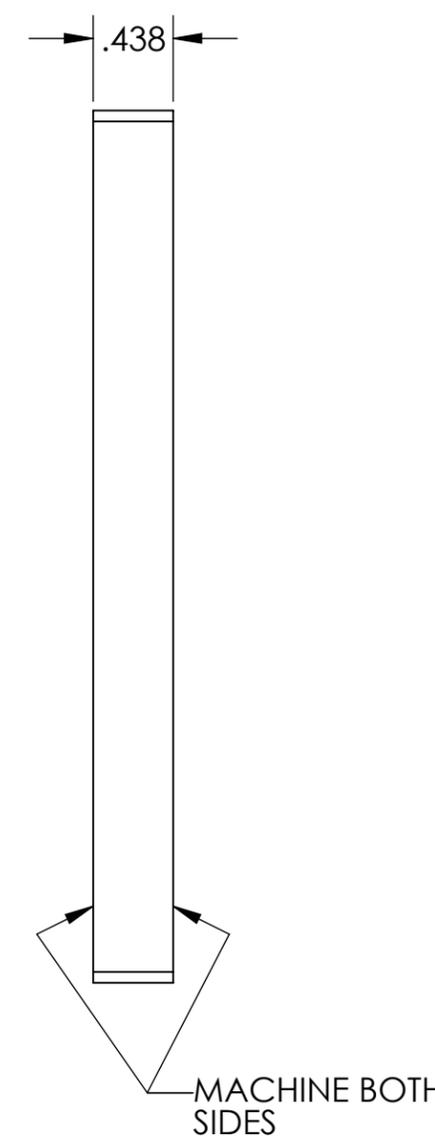
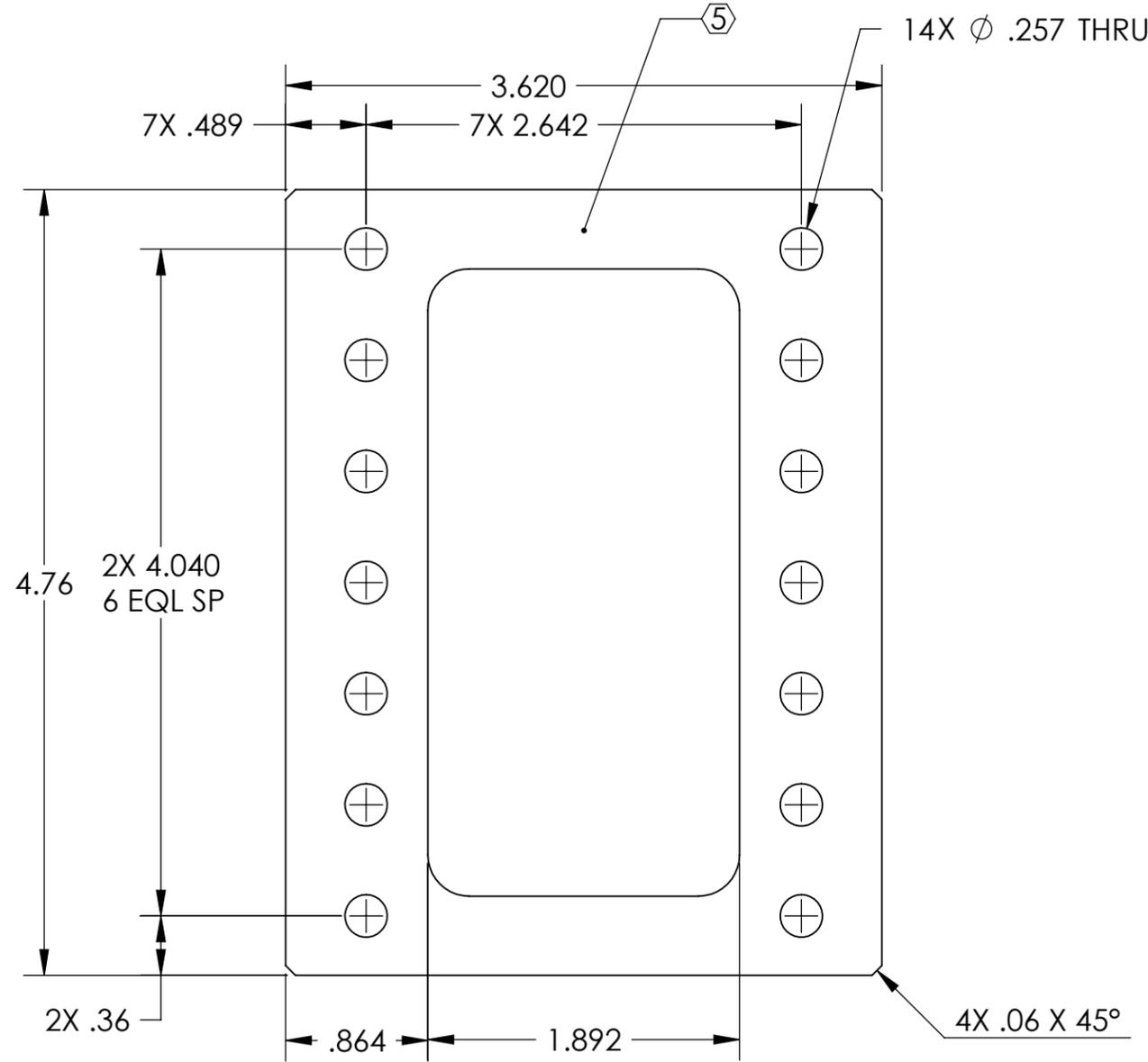
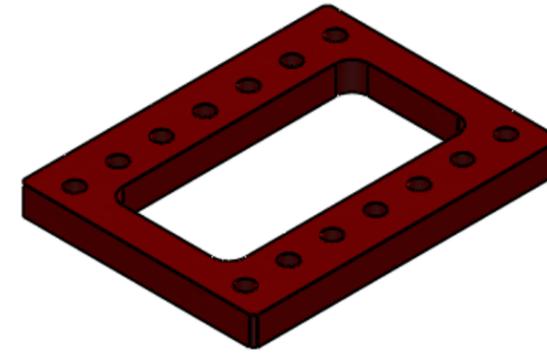


D0901380 AdLIGO AOS Oplev Telescope Slide Plate, PART PDM REV: X-009, DRAWING PDM REV: X-002

NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 JULY 2009	E0900192	E0900191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX \pm .01 .XXX \pm .005	
ANGULAR \pm 1.0°	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R.02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	
MATERIAL	FINISH
AISI 304	N/A μ inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: AOS
 NEXT ASSY: D0901364

PART NAME				ADLIGO AOS OPLEV TELESCOPE SLIDE PLATE			
DESIGNER	C. CONLEY	08 JULY 2009	SIZE	DWG. NO.	D0901380		
DRAFTER	C. CONLEY	10 JULY 2009	B	REV.	v1		
CHECKER			SCALE	NONE	PROJECTION:	SHEET 1 OF 1	
APPROVAL							