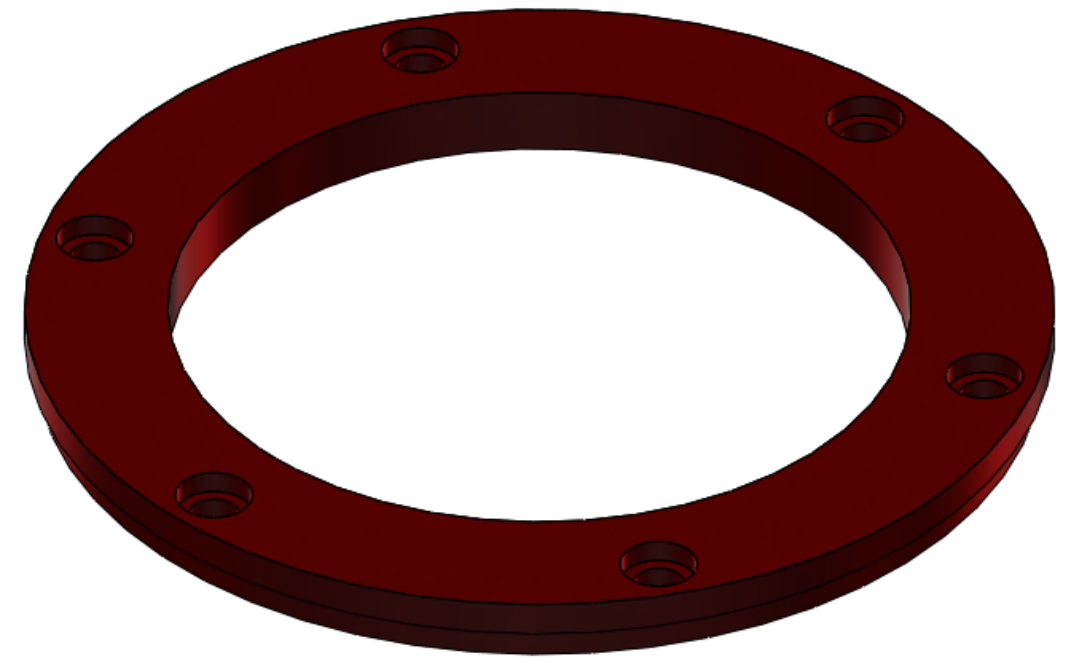
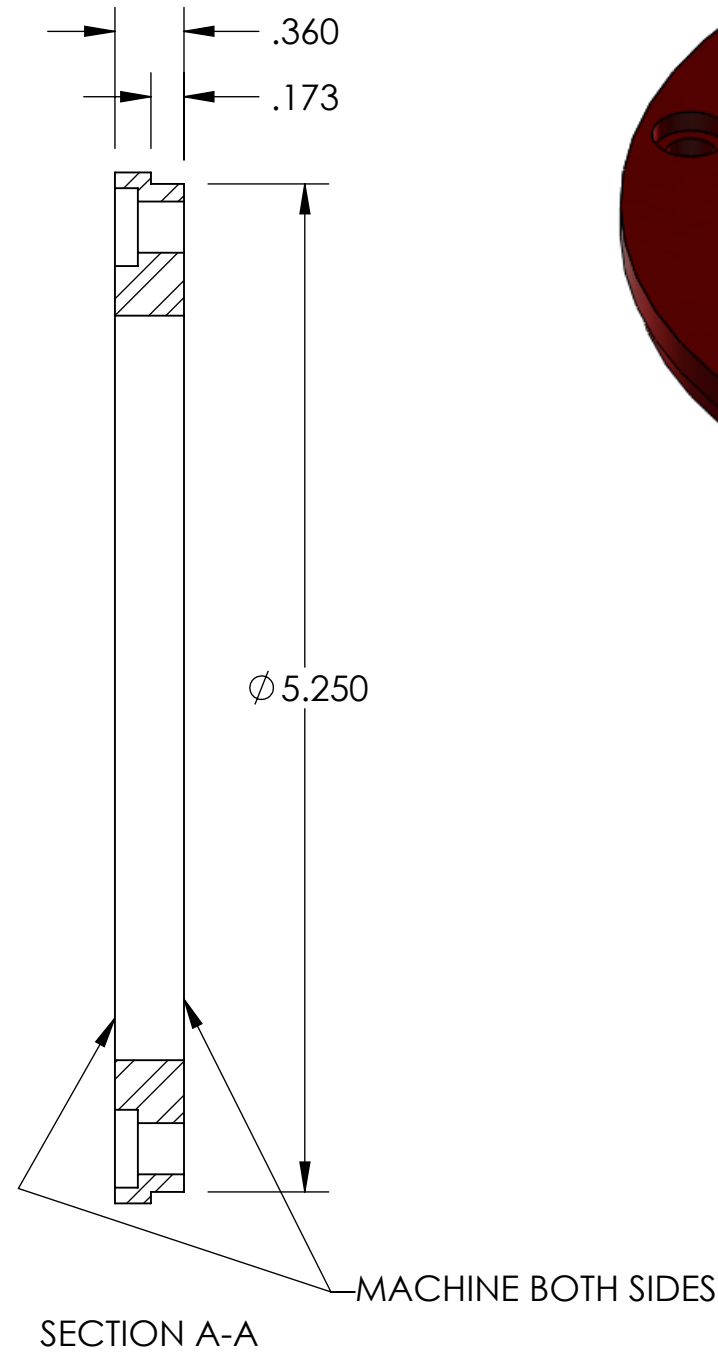
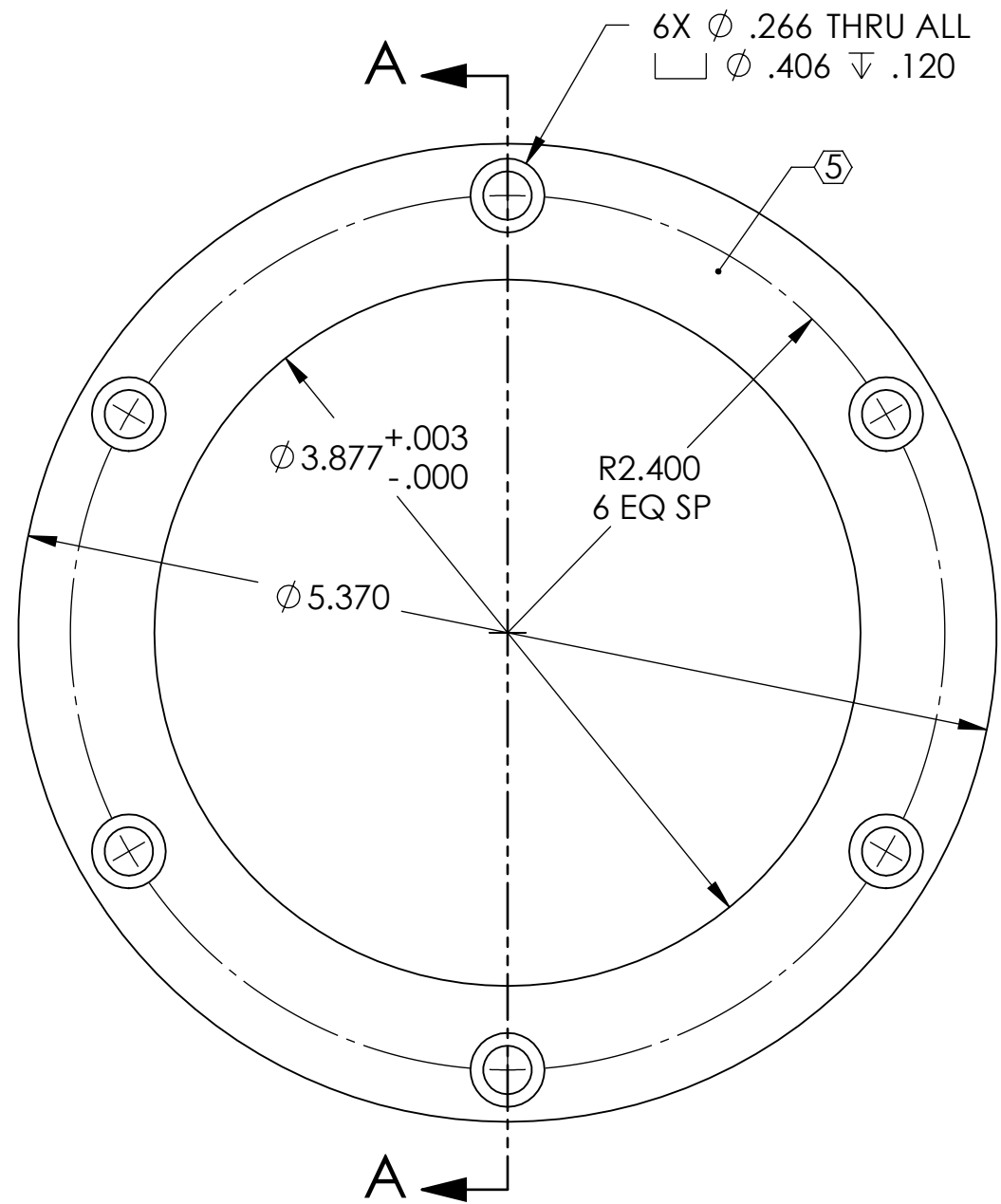


**NOTES CONTINUED:**  
 5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	13 JULY 2009	E0900192	E0900191
-	-	-	-
-	-	-	-

D0901370 AdLIGO AOS Oplev Mechanism Clamp Ring, PART PDM REV: X-007, DRAWING PDM REV: X-003



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX $\pm$ .01 .XXX $\pm$ .005 ANGULAR $\pm$ 1.0°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		ADLIGO AOS OPLEV MECHANISM CLAMP RING	
MATERIAL AISI 304		FINISH N/A $\mu$ inch		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
NEXT ASSY D0901361				DESIGNER C. CONLEY		DATE 07 JULY 2009	
				DRAFTER C. CONLEY		13 JULY 2009	
				CHECKER		SIZE B	
				APPROVAL		DWG. NO. D0901370	
				SCALE: NONE		PROJECTION:	
						REV. v1	
						SHEET 1 OF 1	