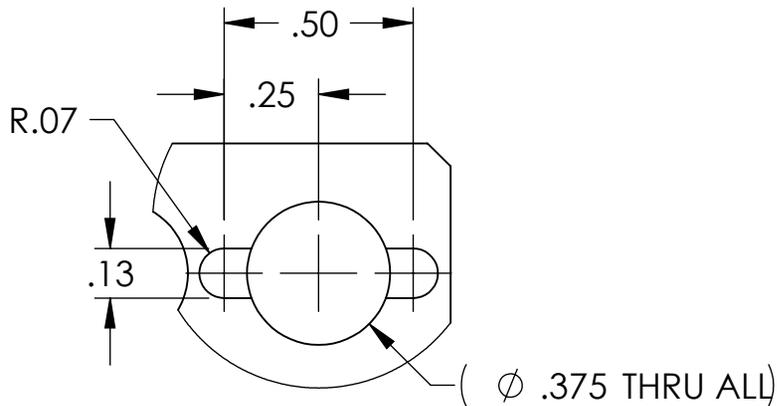
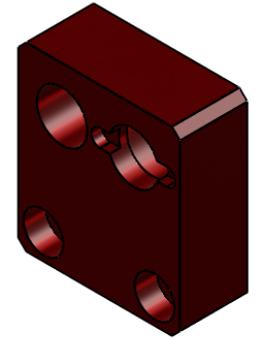
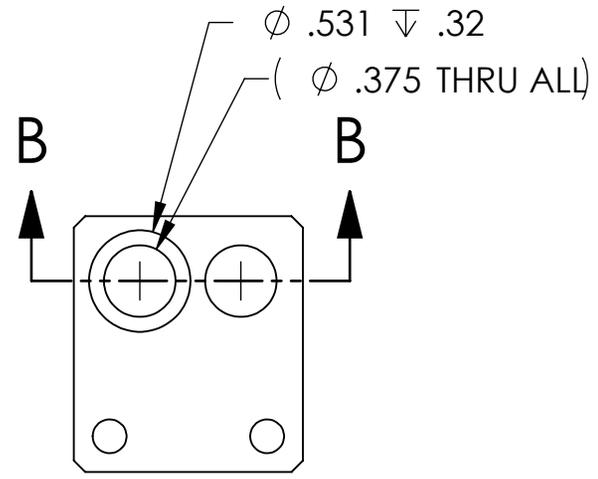
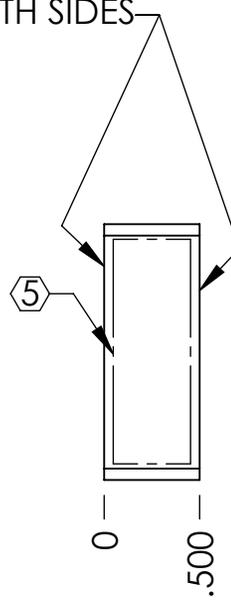
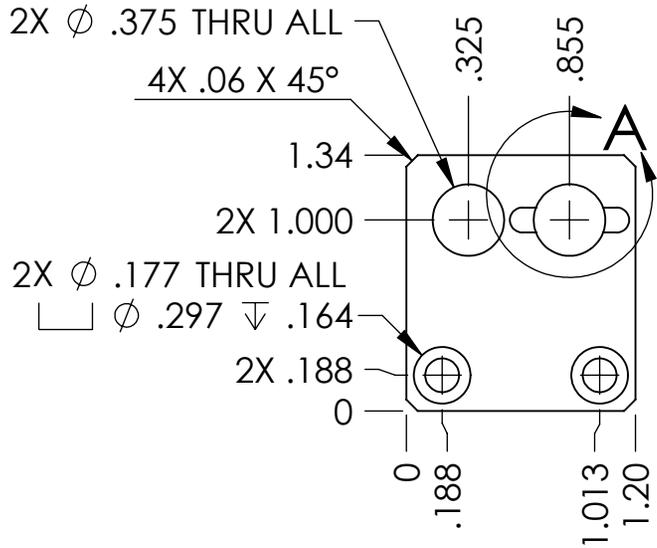


NOTES CONTINUED:

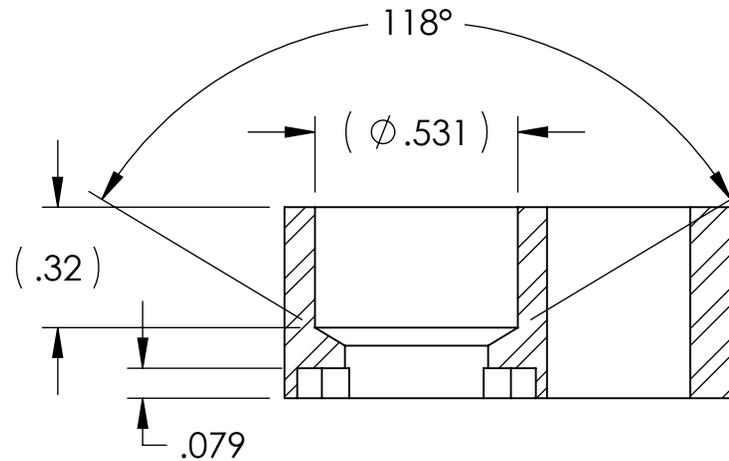
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	13 JULY 2009	E0900192	E0900191
-	-	-	-
-	-	-	-

MACHINE BOTH SIDES



DETAIL A



SECTION B-B (ENLARGED)

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX \pm .01
.XXX \pm .005

ANGULAR \pm 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL

AINI 304

FINISH

N/A μ inch



CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM

ADVANCED LIGO

SUB-SYSTEM

AOS

NEXT ASSY

D0901361

PART NAME

ADLIGO AOS OPLEV
AZIMUTH ADJUSTMENT BRACKET

DESIGNER

C. CONLEY 07 JULY 2009

DRAFTER

C. CONLEY 13 JULY 2009

CHECKER

APPROVAL

SIZE

A

DWG. NO.

D0901369

REV.

v1

SCALE: NONE

PROJECTION:



SHEET 1 OF 1