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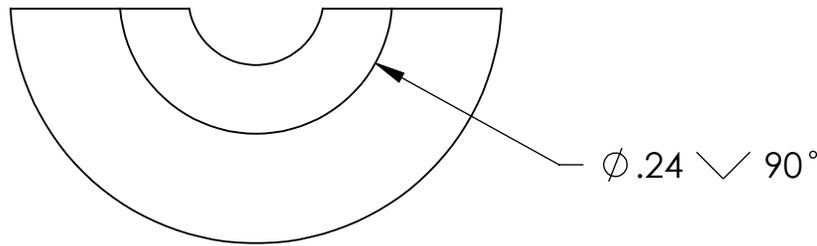
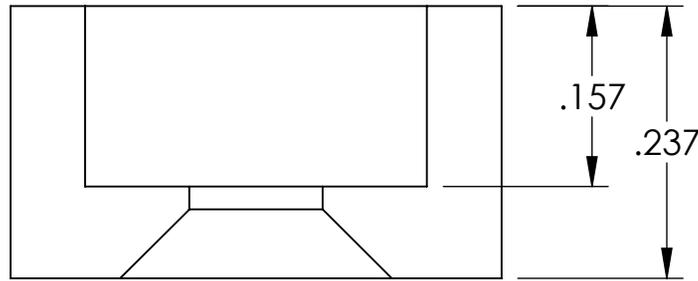
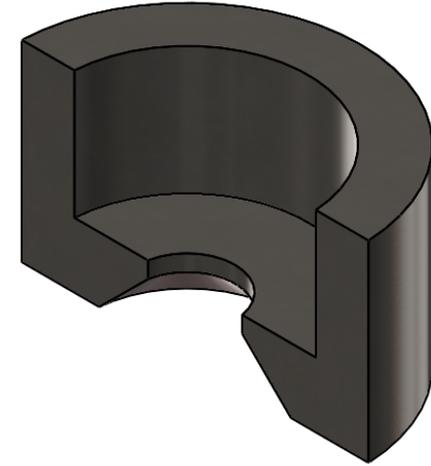
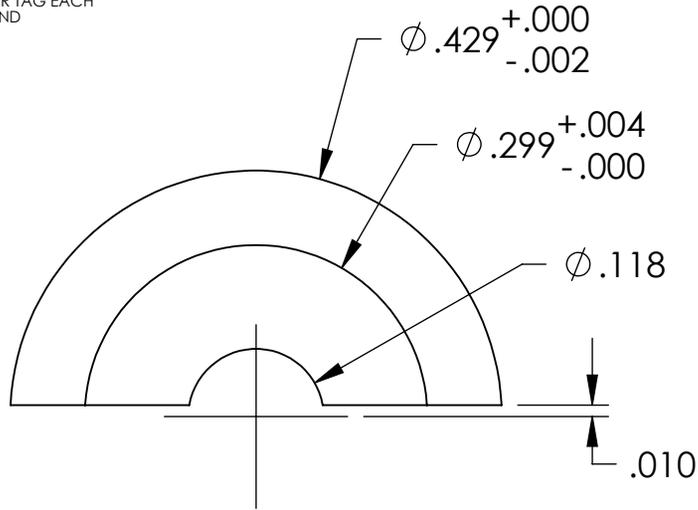
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

| REV. | DATE         | DCN #    | DRAWING TREE # |
|------|--------------|----------|----------------|
| v1   | 14 JULY 2009 | E0900192 | E0900191       |
| -    | -            | -        | -              |
| -    | -            | -        | -              |



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .01  
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL  
AISI 1010 Steel, hot rolled bar

FINISH  
N/A μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM  
ADVANCED LIGO

SUB-SYSTEM  
AOS

NEXT ASSY  
D0900912

PART NAME

ADLIGO AOS OPLEV RETAINING COLLAR

DESIGNER C. CONLEY 08 JULY 2009  
 DRAFTER C. CONLEY 14 JULY 2009  
 CHECKER  
 APPROVAL

SIZE DWG. NO.  
 A D0901368  
 REV.  
 v1

SCALE: 6:1 PROJECTION: SHEET 1 OF 1

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