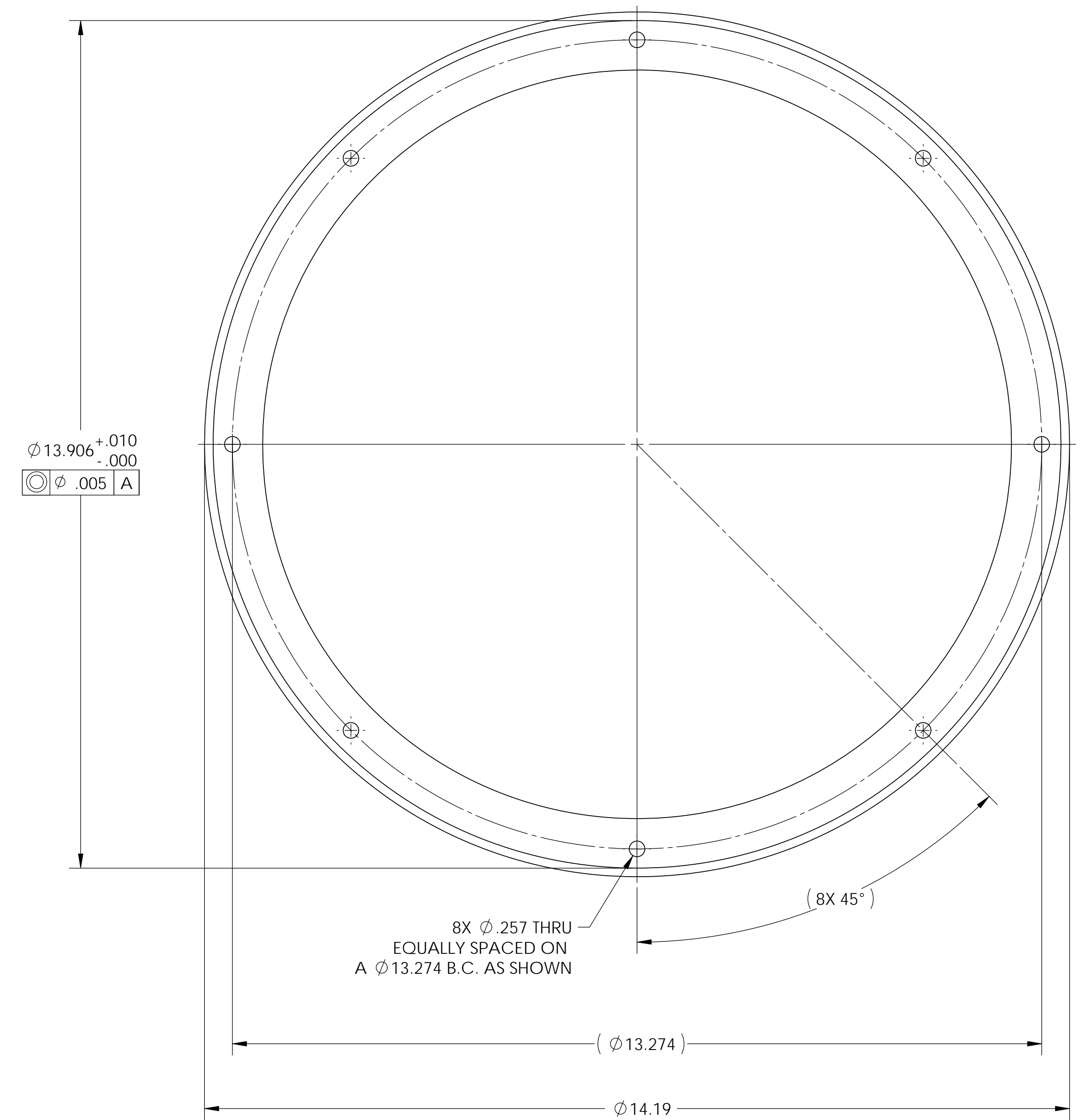
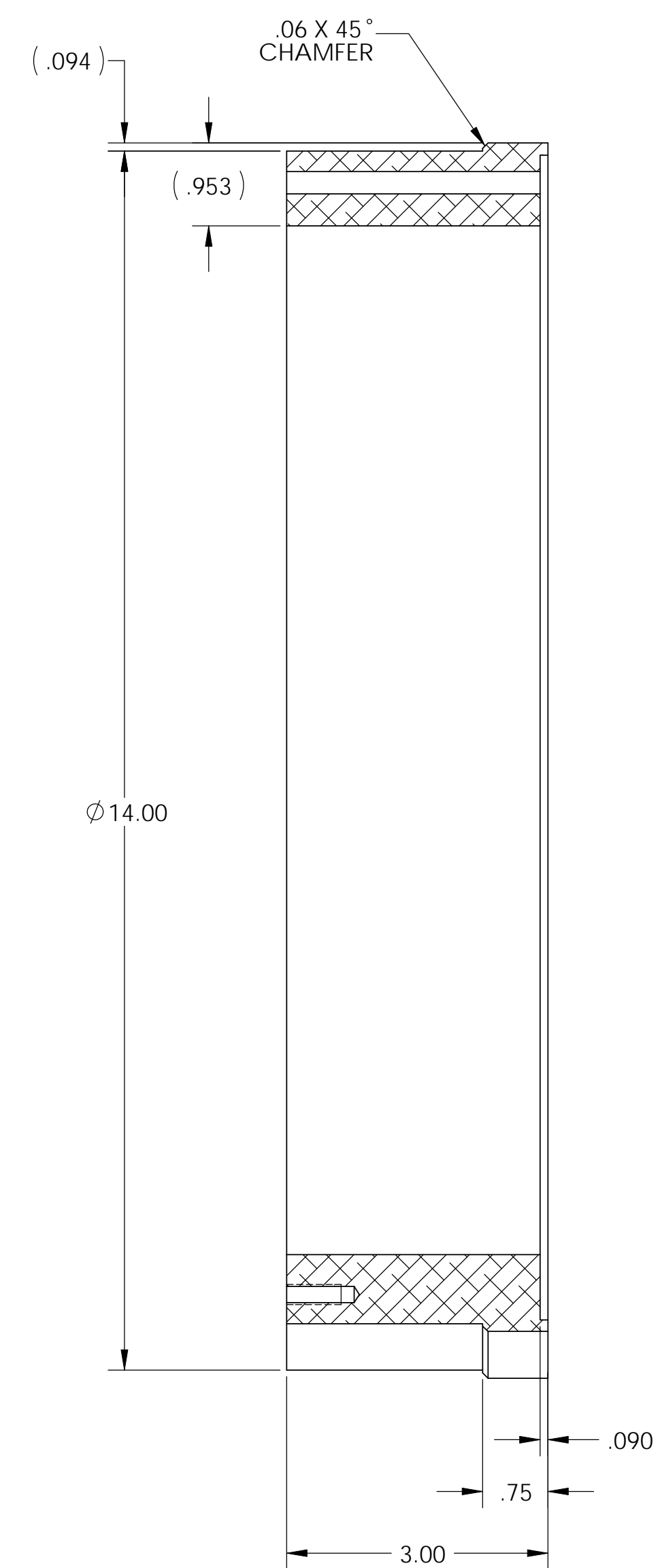
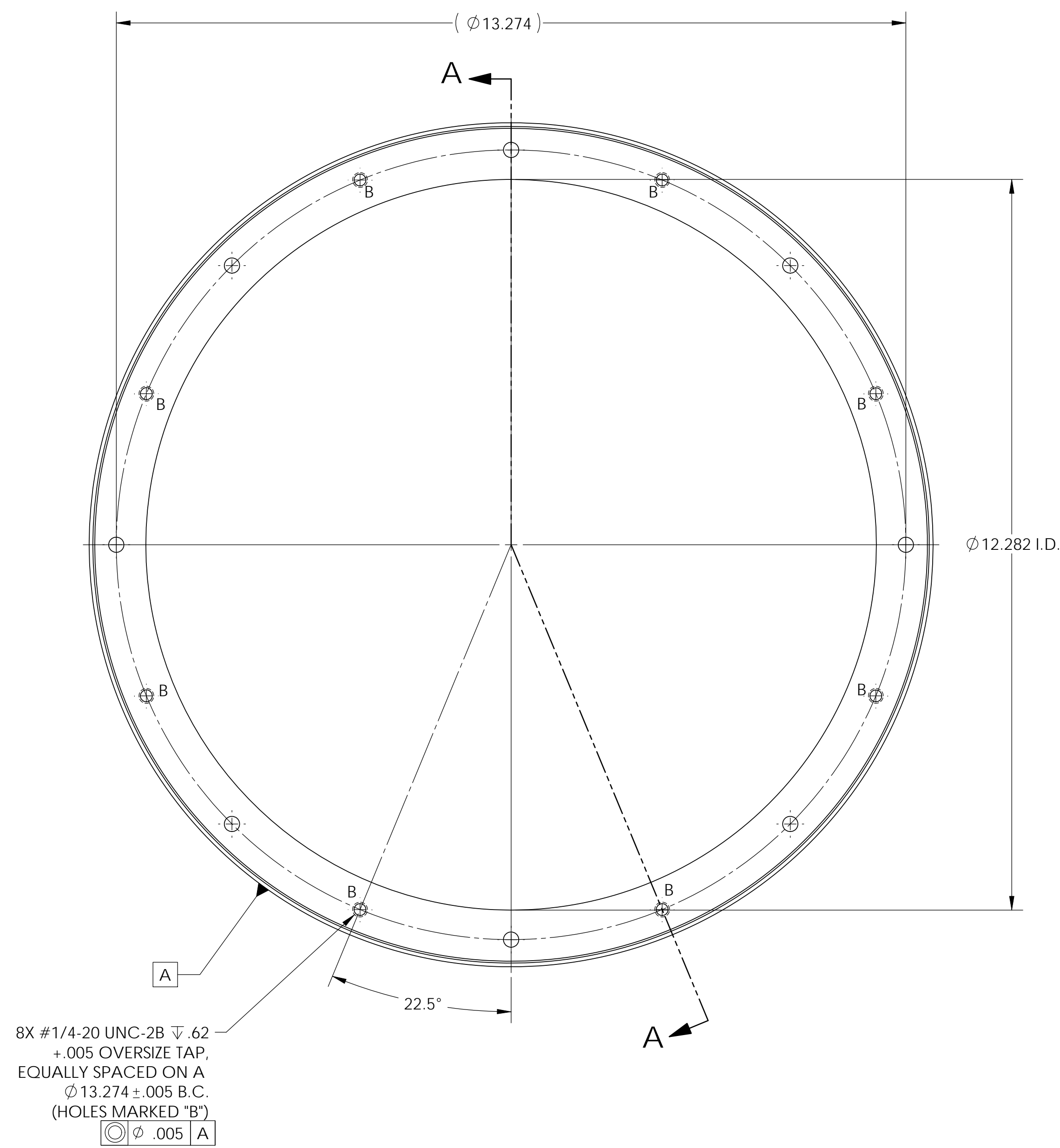


NOTES CONTINUED:  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



D0901355 Cover, Ring, Alum Rim Rev. 3R PART PDM REV. X.001 DRAWING PDM REV. X.001

DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: XX $\pm 0.01$ XXX $\pm 0.005$		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R .02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		LIGO SYSTEM		Cover, Ring, R Optic Container	
ANGULAR $\pm 0.5^\circ$		MATERIAL: 6061-T6 Alum		SUB-SYSTEM: COC		DESIGNER: ED CHAVEZ 12 JUN 2009	
		FINISH: 32 $\mu$ inch		NEXT ASSY: SR Optic Container		DRAFTER: ED CHAVEZ 29 JUN 2009	
						CHECKER: REFER TO E0900200-v1	
						APPROVAL: REFER TO E0900200-v1	
						SCALE: 1:2 PROJECTION:	
						DWG. NO. D0901353	
						REV. v1	
						SHEET 1 OF 1	