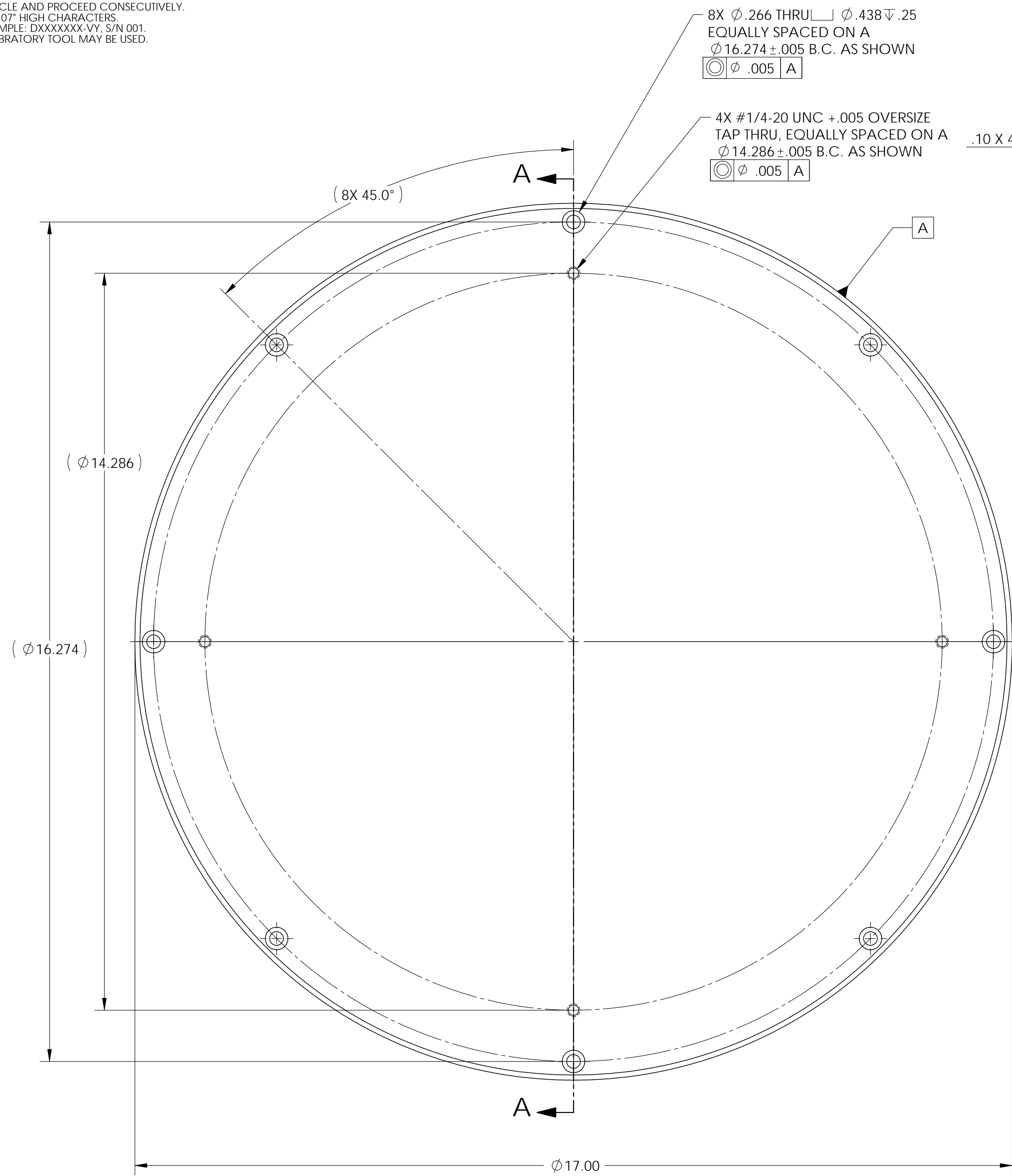


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

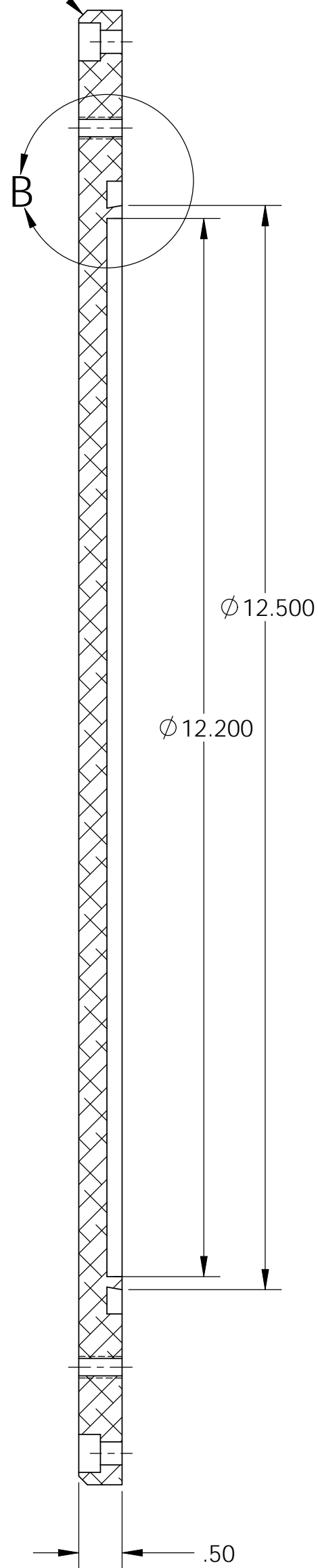
REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



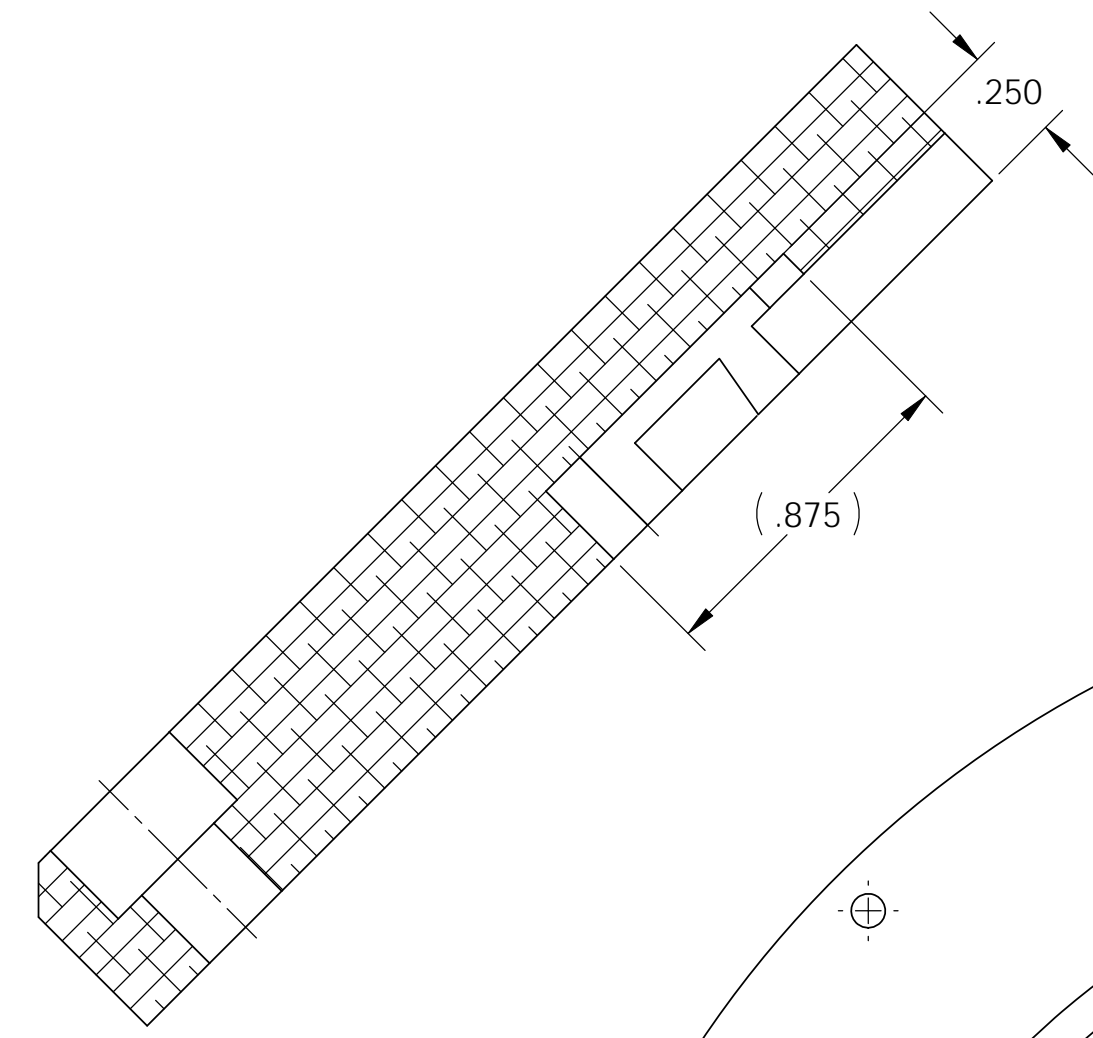
8X $\phi .266$ THRU $\phi .438 \nabla .25$
 EQUALLY SPACED ON A
 $\phi 16.274 \pm .005$ B.C. AS SHOWN
 $\phi .005$ | A

4X #1/4-20 UNC +.005 OVERSIZE
 TAP THRU, EQUALLY SPACED ON A
 $\phi 14.286 \pm .005$ B.C. AS SHOWN
 $\phi .005$ | A

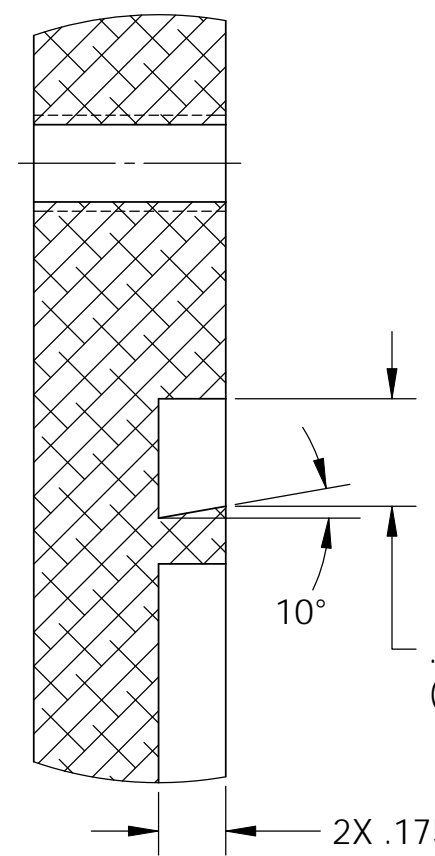
.10 X 45° CHAMFER



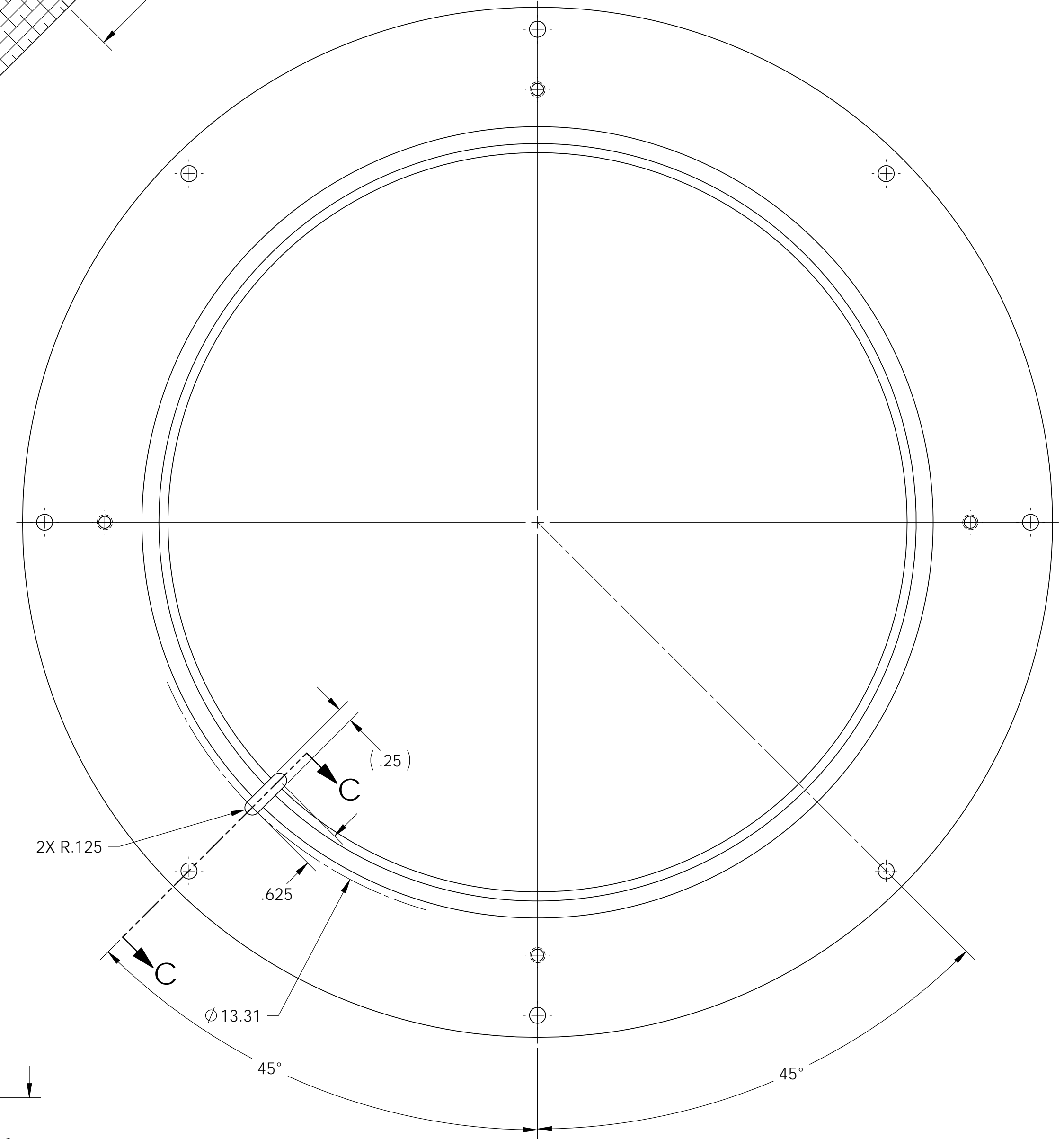
SECTION A-A
 SCALE 1 : 1.5



SECTION C-C
 SCALE 2 : 1



DETAIL B
 SCALE 2 : 1



DIMENSIONS ARE IN INCHES		TOLERANCES:		ANGULAR ± 0.5°	
XX	± 0.01	XXX	± 0.005		

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R 02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	

MATERIAL	FINISH
6061-T6 Alum	32 μ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	SUB-SYSTEM
ADVANCED LIGO	COC
NEXT ASSY	
CP Optic Container	

PART NAME			
Base, Lid, CP Optic Container			
DESIGNER	ED CHAVEZ	15 JUN 2009	SIZE
DRAFTER	ED CHAVEZ	14 JUL 2009	DWG. NO.
CHECKER	REFER TO E0900200-v1		D0901330
APPROVAL	REFER TO E0900200-v1		SCALE: 1:2
			PROJECTION:
			SHEET 1 OF 1

D0901330 Base, Lid, Alum Box, Rev. CP, PART PDM REV: X:000, DRAWING PDM REV: X:001