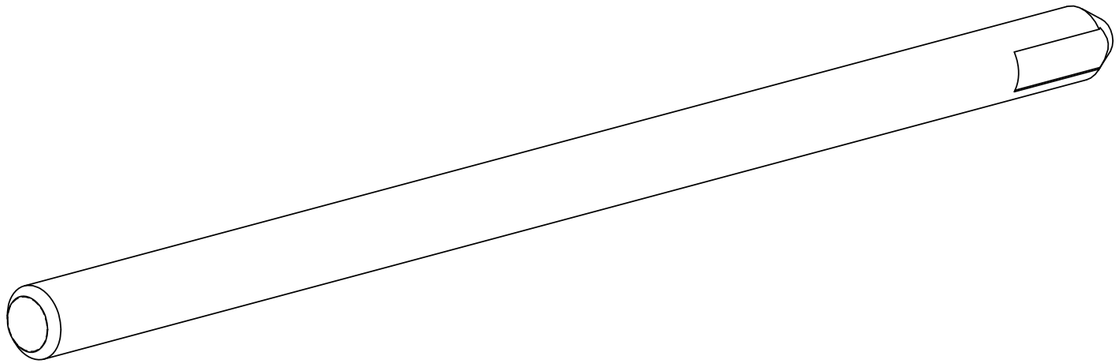
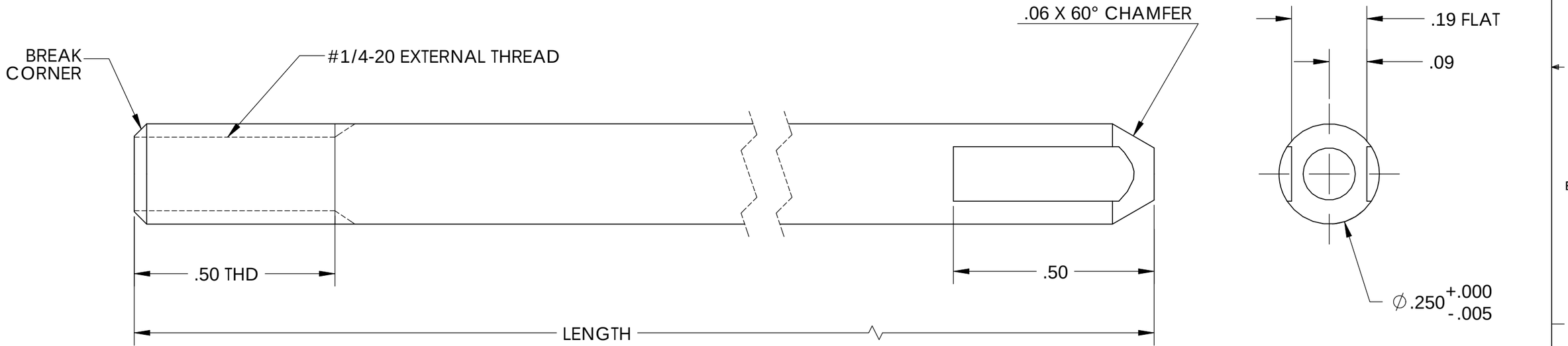
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS.
EXAMPLE: DXXXXXXX-VY, S/N 001.
A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	E0900200-v1	-
-	-	-	-
-	-	-	-

P/N	LENGTH
D0901321-400	4.00
D0901321-500	5.00"
D0901321-600	6.00"
D0901321-650	6.50
D0901321-750	7.50





D0901321 Rod Guide, End Threaded, 1_4- 20 , PART PDM REV: X-001, DRAWING PDM REV: X-002

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	MATERIAL: PEEK	FINISH: 32 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	COC
NEXT ASSY	Optic Container
PART NAME	Rod Guide, End Threaded, 1/4-20
DESIGNER	ED CHAVEZ 17 JUN 2009
DRAFTER	ED CHAVEZ22 J60.0°UN 2009
CHECKER	REFER TO E0900200-v1
APPROVAL	REFER TO E0900200-v1
SIZE	B
DWG. NO.	D0901321
REV.	v1
SCALE:	1:1
PROJECTION:	
SHEET	1 OF 1