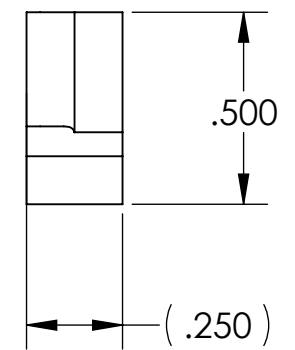
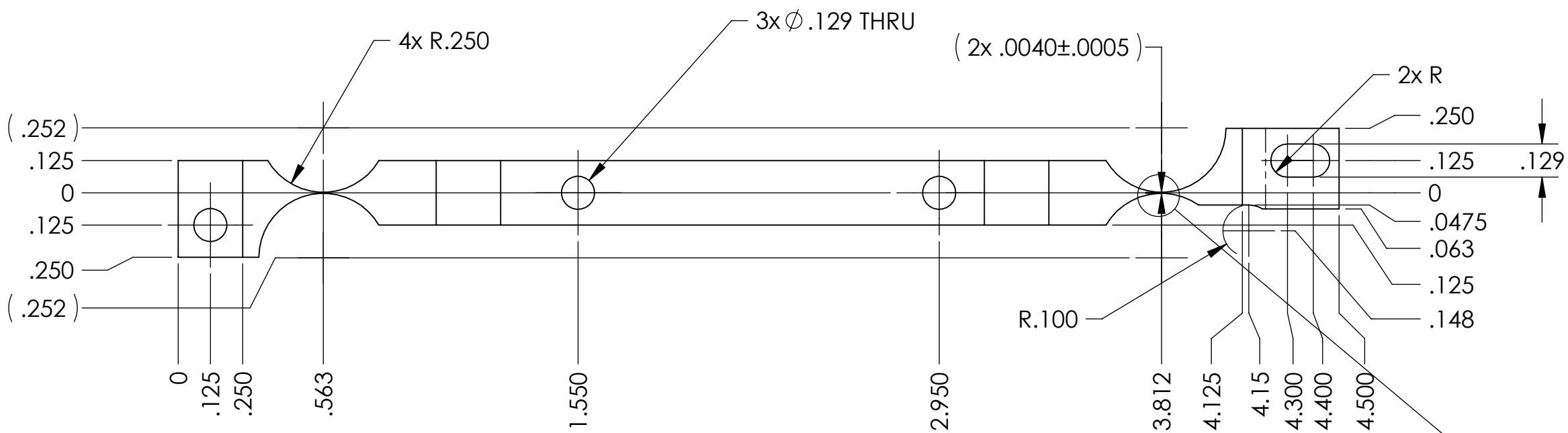
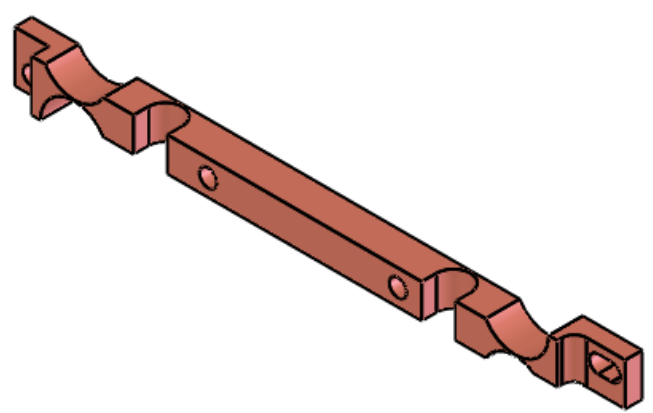
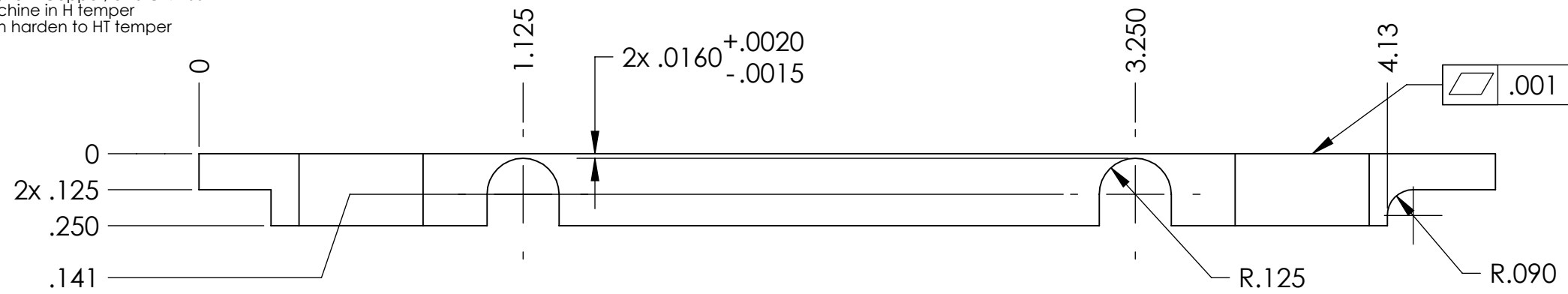


8 7 6 5 4 3 2 1

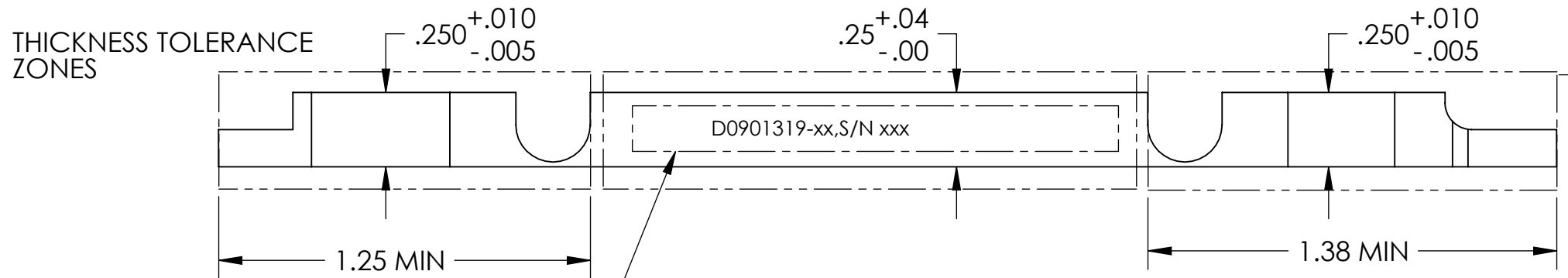
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

6. Beryllium Copper, UNS C17200
 Machine in H temper
 then harden to HT temper



DETAIL A
 SCALE 16:1
 2 PLACES



MAINTAIN TEXT ORIENTATION AS SHOWN 5

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°				GS-13 Flexure Top	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.				GS-13 Flexure Top	
MATERIAL SEE NOTE 6		FINISH 63 or Better μin		SYSTEM ADVANCED LIGO	
NEXT ASSY GS-13		SUB-SYSTEM SEI		DESIGNER Daniel Clark	
				DRAWN Sbarnum	
				CHECKER Daniel Clark	
				APPROVAL	
				DATE June 2009	
				SIZE B	
				DWG. NO. D0901319	
				REV. v4	
				SCALE: 2:1	
				PROJECTION:	
				SHEET 1 OF 1	

D0901319_GS-13_Flexure_Top, PART PDM REV: X-008, DRAWING PDM REV: X-011

8 7 6 5 4 3 2 1