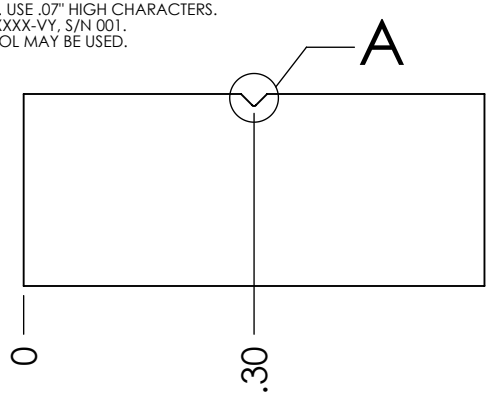
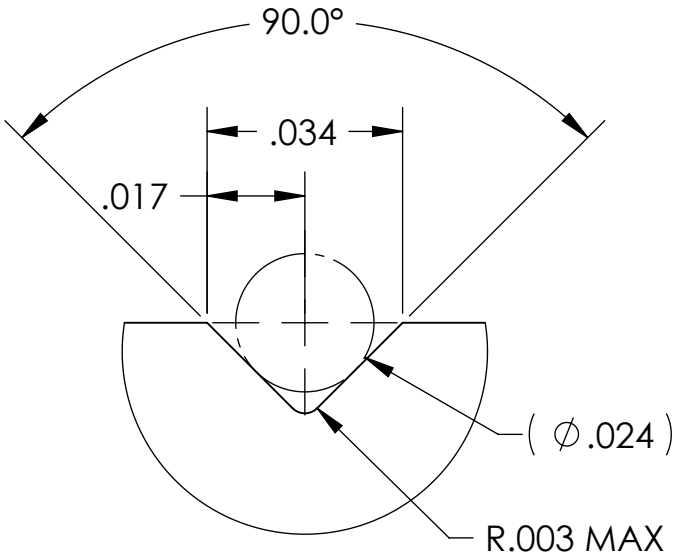
NOTES CONTINUED:

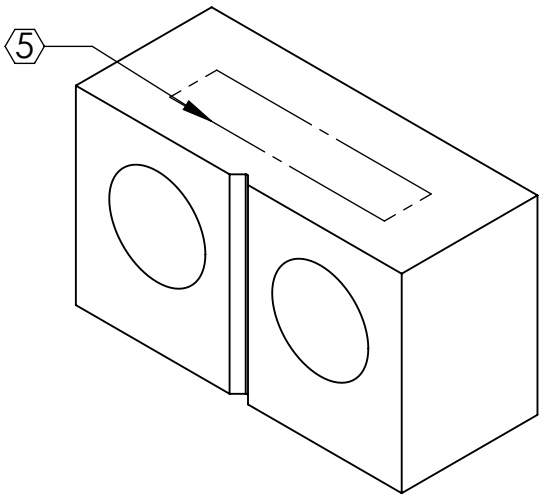
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

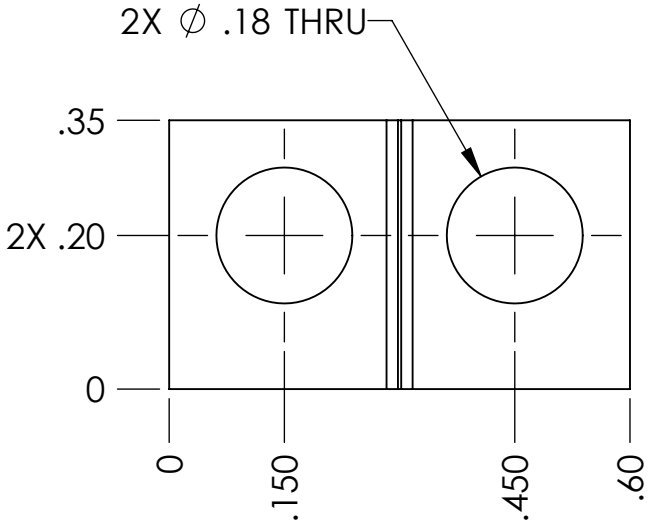
REV.	DATE	DCN #	DRAWING TREE #
V1	31 JUL 2009	E0900172	E0900242
-	-	-	-
-	-	-	-

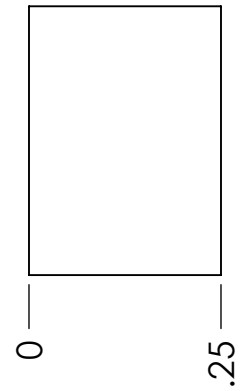




DETAIL A
SCALE 30 : 1







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSTL

FINISH 63 µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY D0901298

PART NAME WIRE CLAMP BOLT, OUTSIDE

DESIGNER	R. GIGLIO	23 JUN 2009	
DRAFTER	W. RASCH	31 JUL 2009	
CHECKER	M. MEYER	31 JUL 2009	
APPROVAL			

SIZE A | **DWG. NO.** D0901297 | **REV.** v1

SCALE: 4:1 | **PROJECTION:** | SHEET 1 OF 1

D0901297_AdvLIGO_SUS_Blade Test Stand Wire Clamp Bolt Outside, PART PDM REV: X-003, DRAWING PDM REV: X-002