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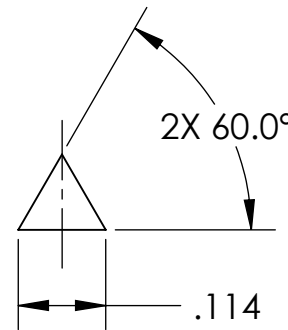
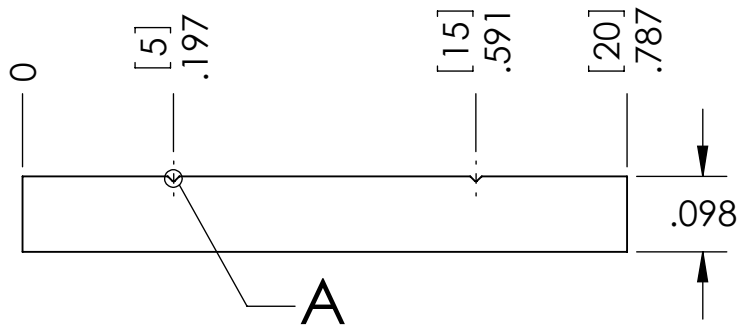
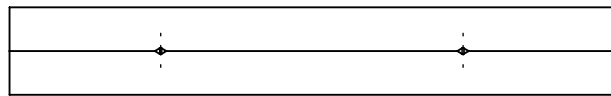
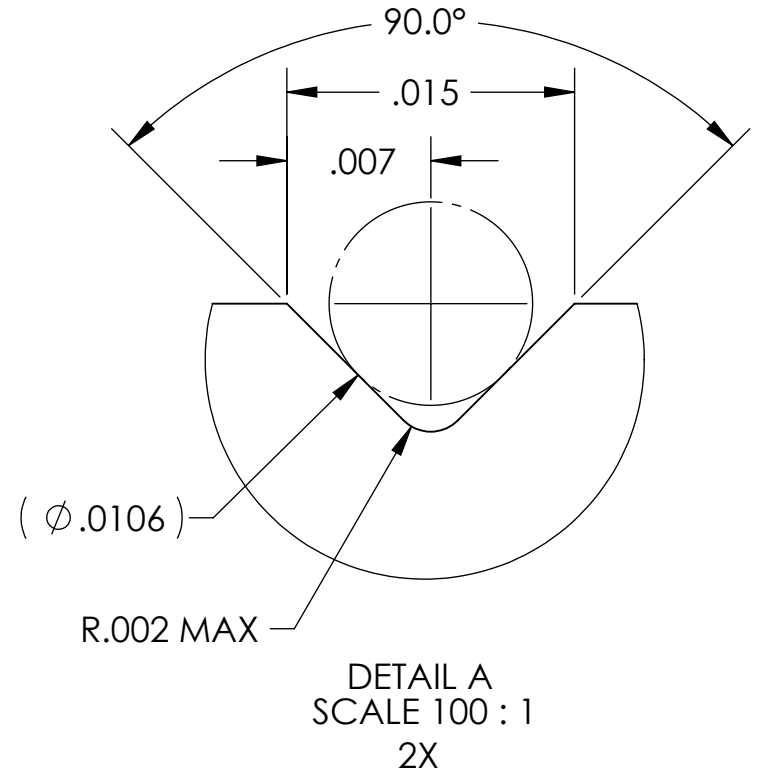
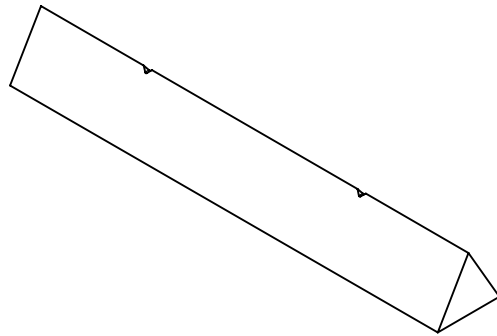
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VV, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	03 SEP 2009	E0900277	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]
 TOLERANCES:
 .XX ± .01
 .XXX ± .005
 ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 316 SSTL
 FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **SUS**

NEXT ASSY **HLTS OVERALL ASSY**

PART NAME **SECONDARY METAL PRISM BREAKOFF, HLTS**

DESIGNER	M. MEYER	22 JUN 2009	SIZE	DWG. NO.	REV.
DRAFTER	D. BRIDGES	31 AUG 2009	A	D0901286	v1
CHECKER	M. MEYER	01 SEP 2009	SCALE: 4:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					

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