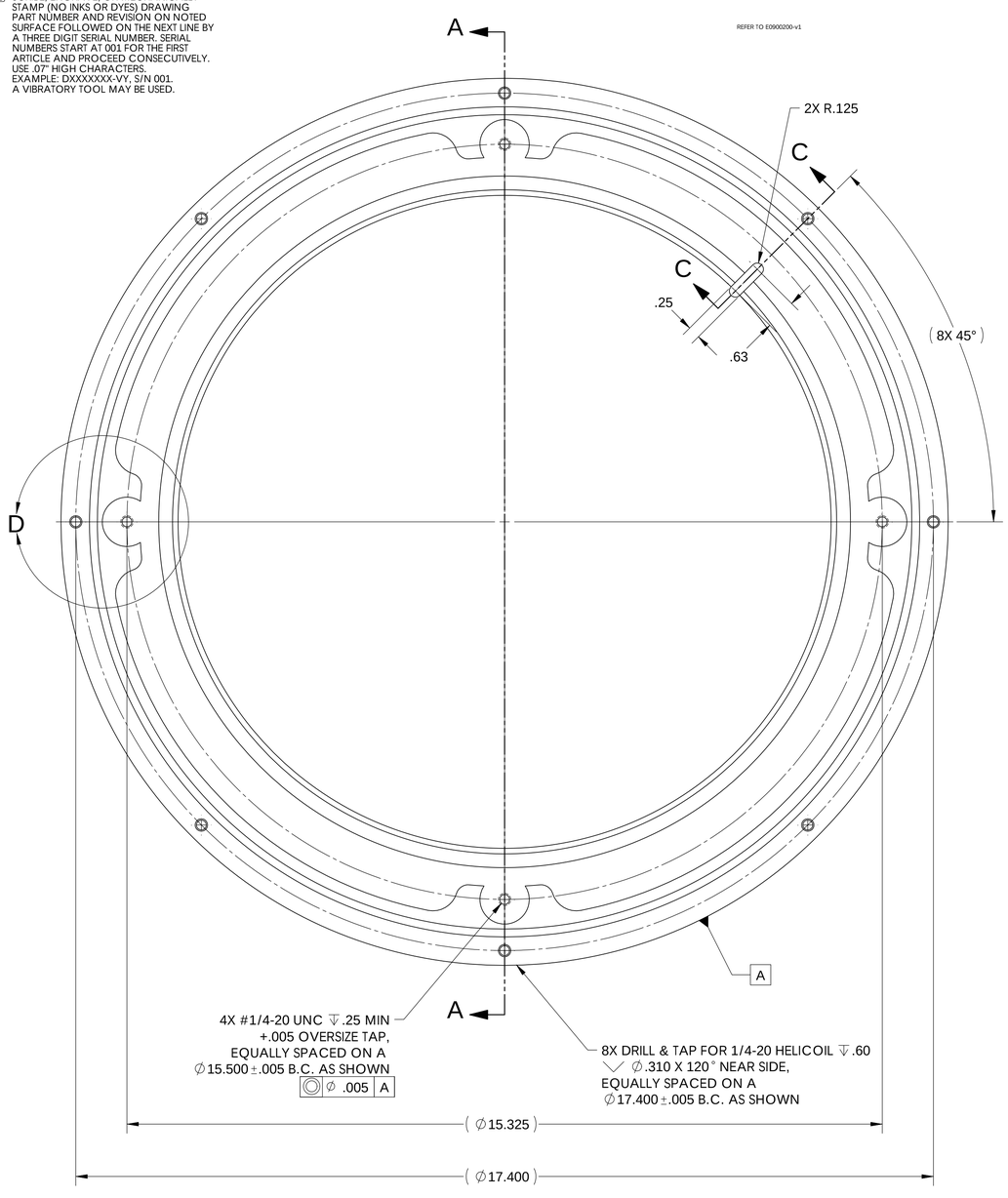
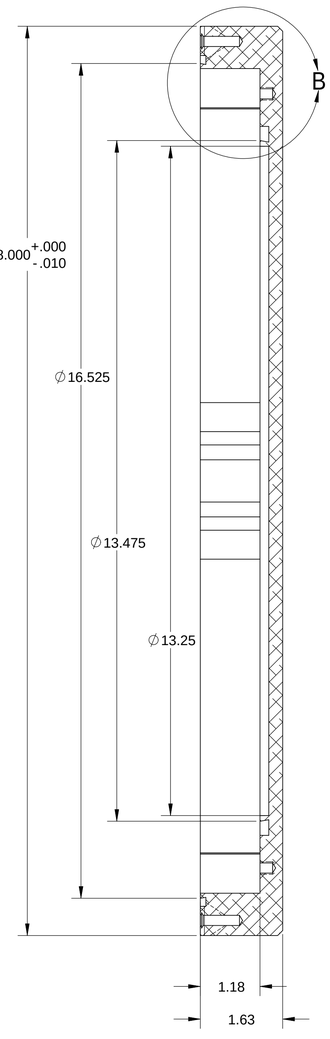
NOTES CONTINUED:

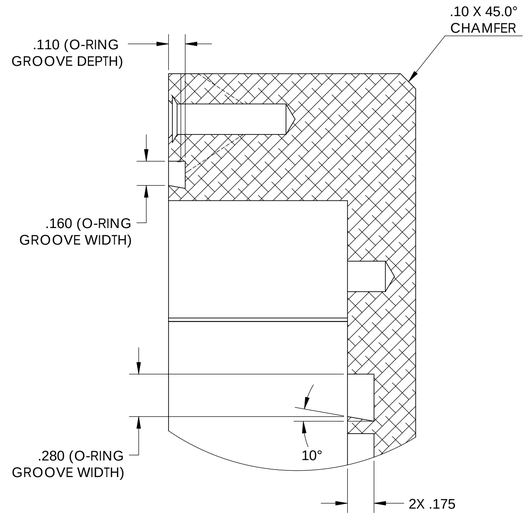
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-

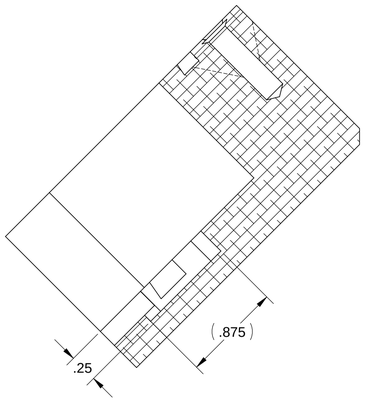




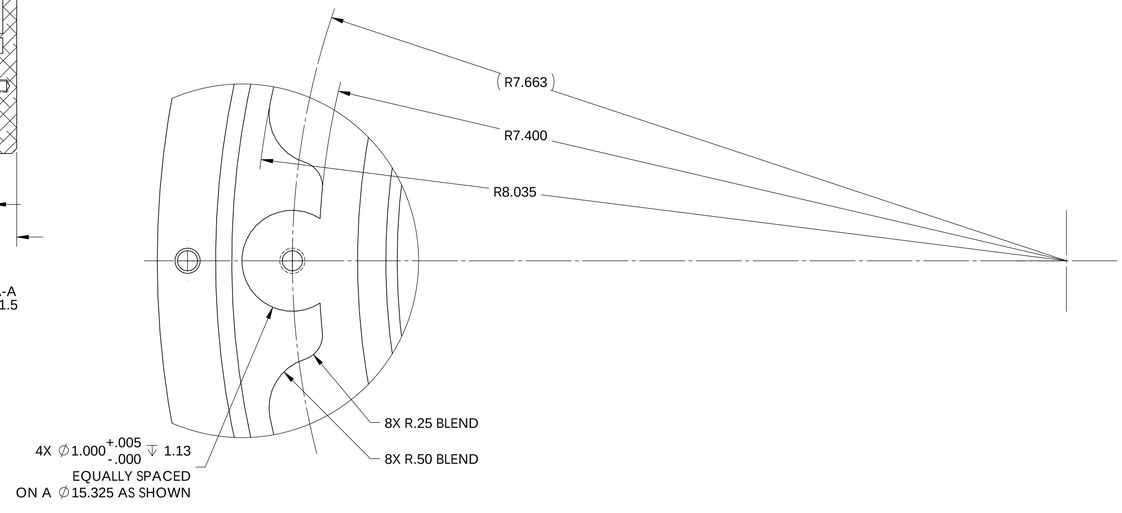
SECTION A-A
SCALE 1 : 1.5



DETAIL B
SCALE 2 : 1



SECTION C-C
SCALE 1.5 : 1



DETAIL D
SCALE 2 : 1.5

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: Base, Bottom, FM Optic Container
	MATERIAL: 6061-T6 Alum	FINISH: 32 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: COC	
			NEXT ASSY: FM Optic Container		

DESIGNER	ED CHAVEZ	16 JUN 2009	SIZE: D	DWG. NO.: D0901267	REV.: v1
DRAFTER	ED CHAVEZ	14 JUL 2009			
CHECKER	REFER TO E0900200-v1		SCALE: 1:2	PROJECTION:	SHEET 1 OF 1
APPROVAL	REFER TO E0900200-v1				

D0901267 Base, Bottom, Alum Box Rnd FM, PART PDM REV -X-000, DRAWING PDM REV -X-001