

4

3

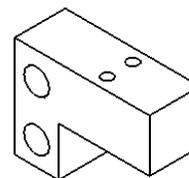
2

1

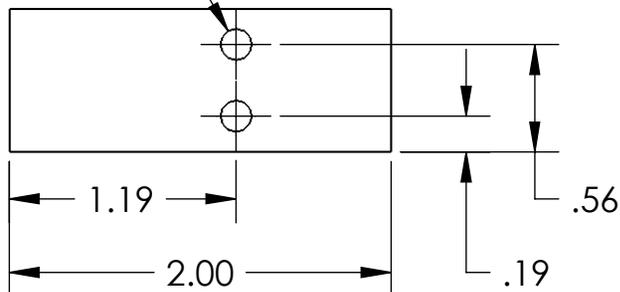
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

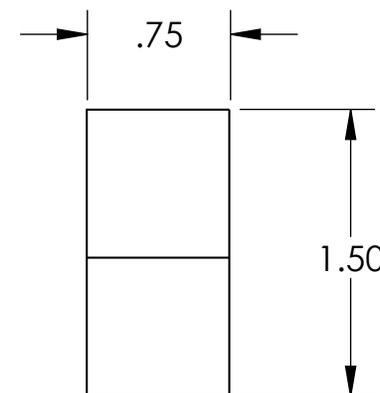
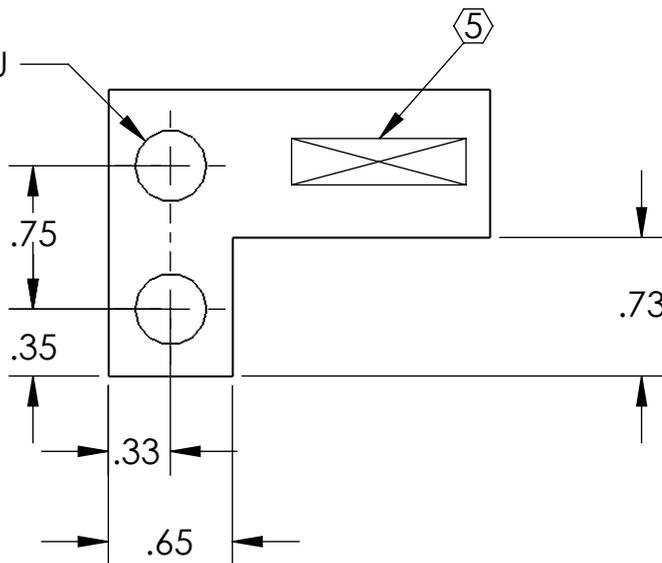
REV.	DATE	DCN #	DRAWING TREE #
A	06 AUG 2008	E080422-00-D	
v1	30 JUL 2009	E080528-v1	



2X 8-32 UNC THRU  
+.005 OVERSIZE TAP



2X  $\phi$  .38 THRU



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .03  
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL

6061-T6 Al

FINISH

63  $\mu$ inch



SYSTEM  
ADVANCED LIGO

SUB-SYSTEM  
SUS

NEXT ASSY  
PASSIVE TT STRUCTURE ASSY

PART NAME

PASSIVE ECD MOUNT

DESIGNER M. MEYER 23 JUL 2008

DRAFTER M. MEYER 23 JUL 2008

CHECKER J. ROMIE 06 AUG 2008

APPROVAL

SIZE DWG. NO.

A

D080450

REV.

v1

SCALE: 1:1

PROJECTION:



SHEET 1 OF 1

4

3

2

1