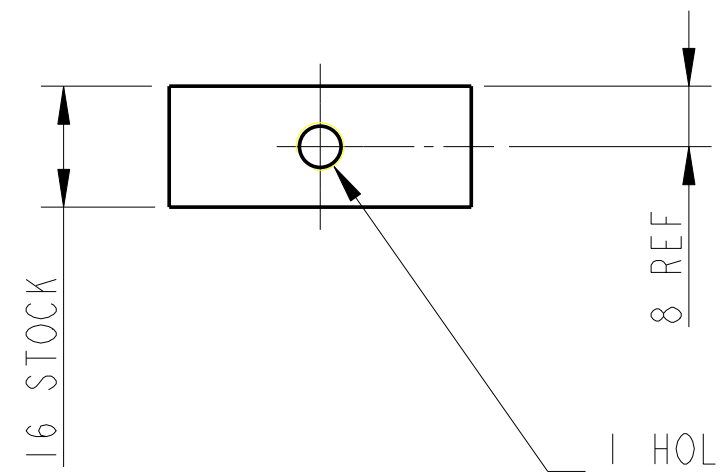
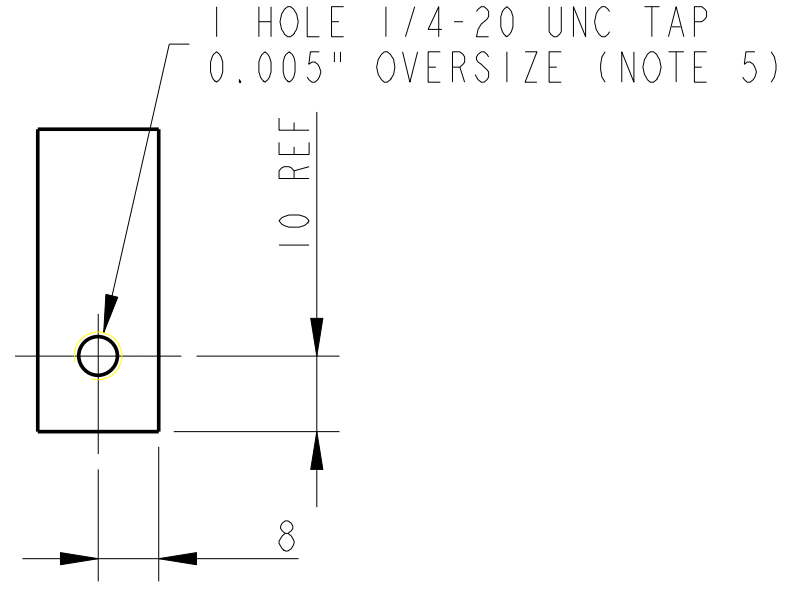
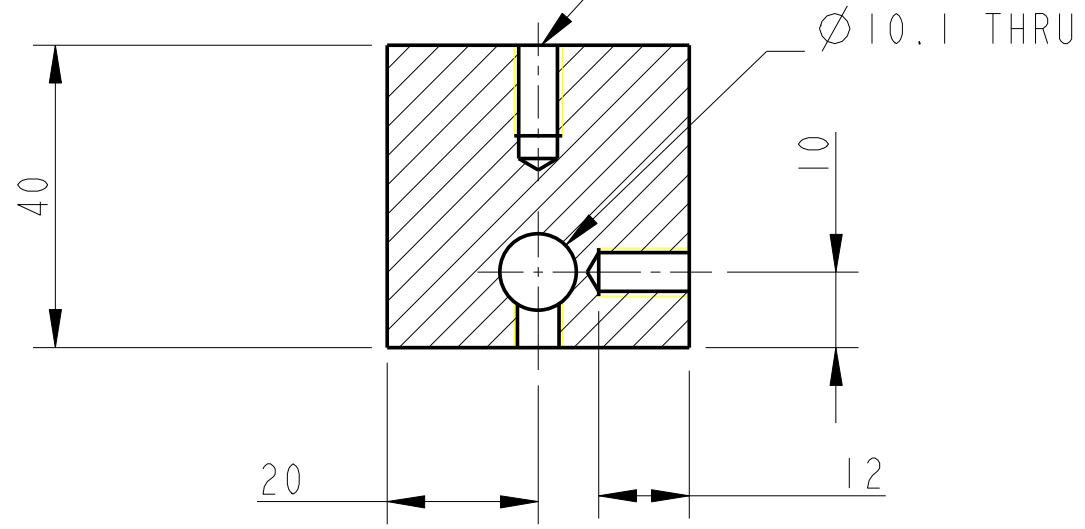
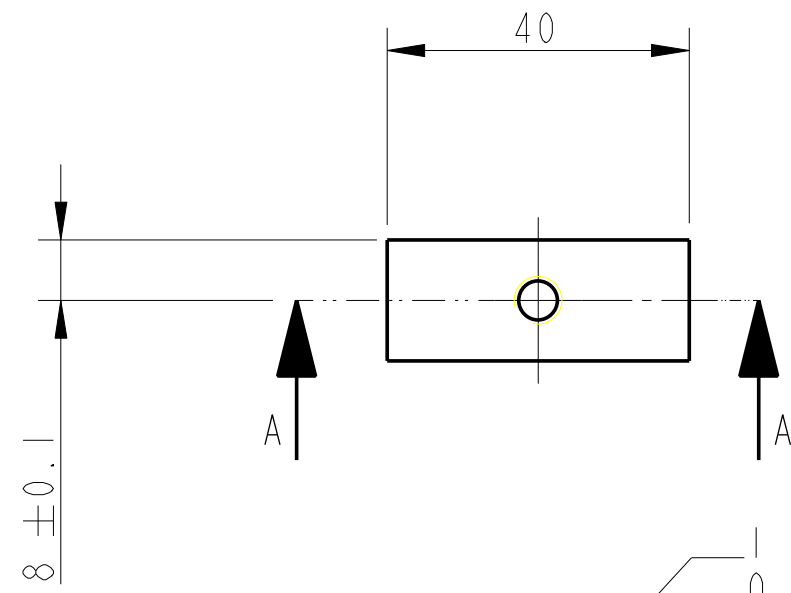
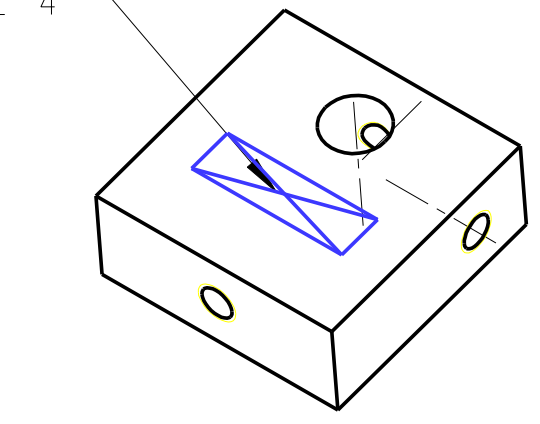


REV.	DATE	DCN #	DRAWING TREE #
A	17/OCT/06	E060242	



PART NO. SEE NOTE 4



3D VIEW

ADDITIONAL NOTES:

5. OVERSIZE TAPS CAN BE BROUGHT FROM MCMMASTER CARR (WWW.MCMMASTER.COM) PART NO. 2612A17 OR 2535A14 FOR 1/4-20 UNC

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM <b>ADVANCED LIGO</b>	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM <b>SUS</b>	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY <b>QUAD N-PTYPE TOP STAGE; TO STAGE BLADE TOOLING</b>	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		PART NAME <b>AXEL PLT FOR BLADE STRAIGHTENING (FOR TOP STAGE BLADE TOOLING)</b>	
DIMENSIONS ARE IN mm [INCHES]		SCALE 1:1 PROJECTION:	
TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		SHEET <b>B</b> DRG. NO. <b>D060361</b> REV <b>B</b>	
MATERIAL: ALU ALLOY 6061 T6		SHEET 1 OF 1	
FINISH: CLEAN, GREASE-FREE √μm [μin] Ra = 63 [1.6]			
DRAWN: J. WILMUT 19/Sep/06			
CHECKED: J. OD 17/OCT/06			
APPROVED: RJG 17/OCT/06			