

LIGO PROCESS TRAVELER

DCC Number: E0900141-v1

Date Prepared: May 12, 2009

Originator	Cognizant Engineer	Phone	Account Number
Betsy Bland	Mike Meyer / Bram Slagmolen		2.8

DWG/Part Number	REV	Part Description	Serial Number	QTY
D080065		Passive TT Upper Wire Clamp		8
D080070	v1	Passive TT Inner Wire Clamp		8
D080071	v1	Passive TT Outer Wire Clamp		8
D070184		Active TT Inner Wire Clamp		12
D070185		Active TT Outer Wire Clamp		12

Used In (next higher assembly):	Tip Tilt Assemblies on HAM 6
Vendor Name	PO/Contract Number

Data Package, receiving, and inspection remarks:

Inspection Required? Y/N	Visual Damage? Y/N	Comments	Name	Date Complete
Y	N		Bland	5/12/09

Line #	Operation	Start Date	Work Area	Instructions/Notes	Name	Date Complete
1				Fabbed at Brockman to insure edges are adequately deburred/rolled	BBland	May 11, 09
2	Clean		LHO	As per E960022		
3	Vacuum Bake		LHO	As per E960022 for SST		
4	VBO Scan		LHO			
5	Bag and Tag		LHO			

A copy of this traveler must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveler has been completed.