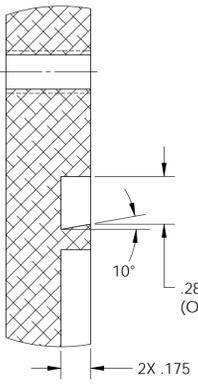
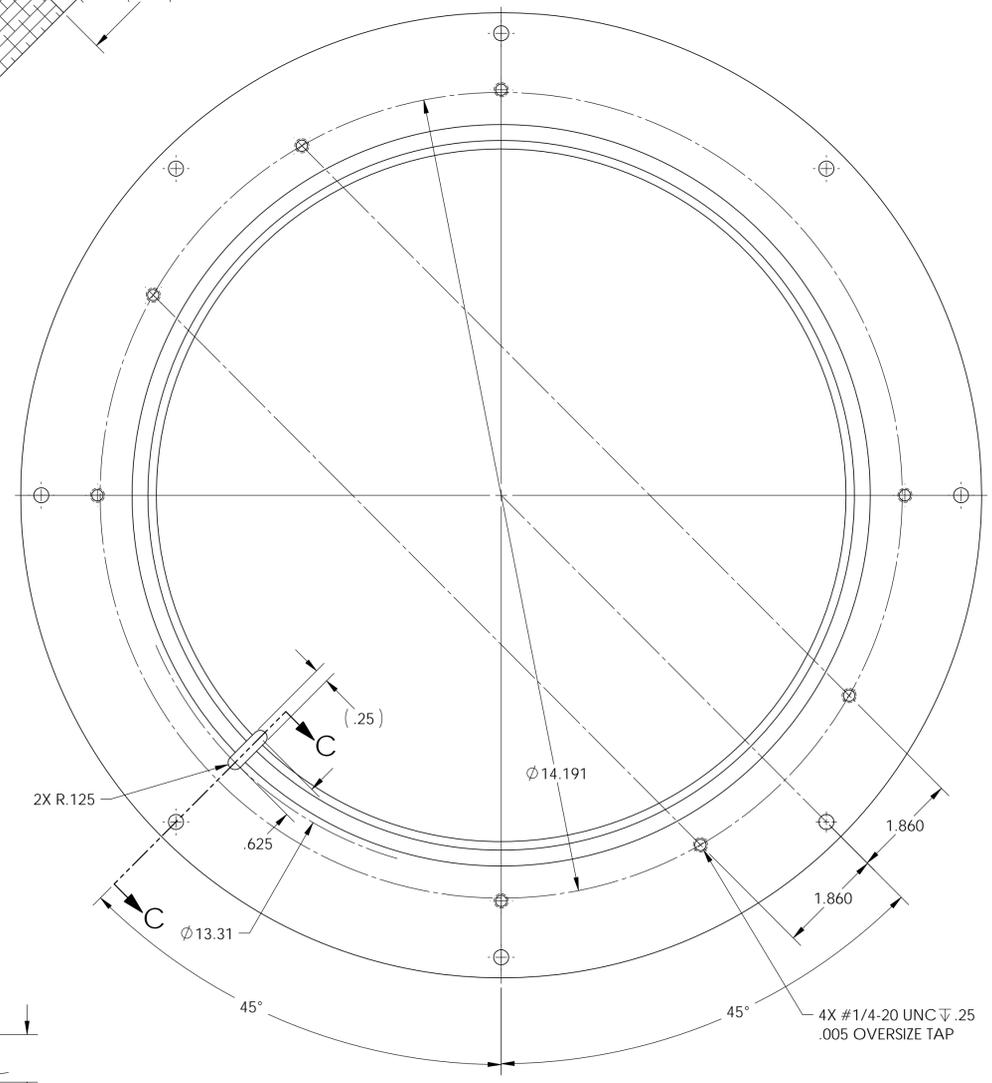
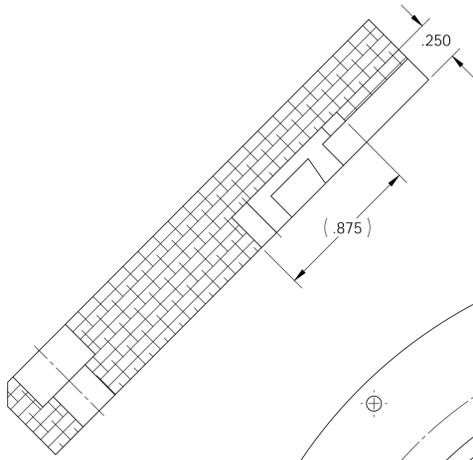
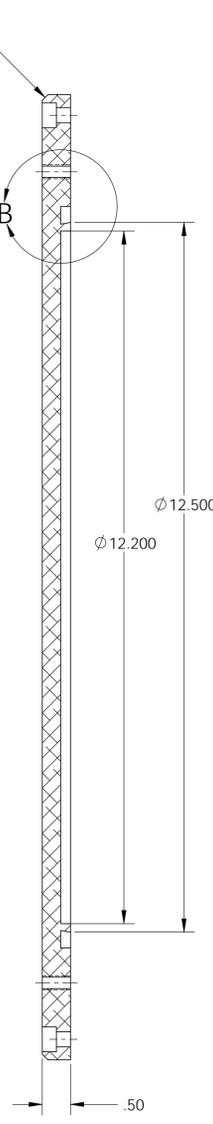
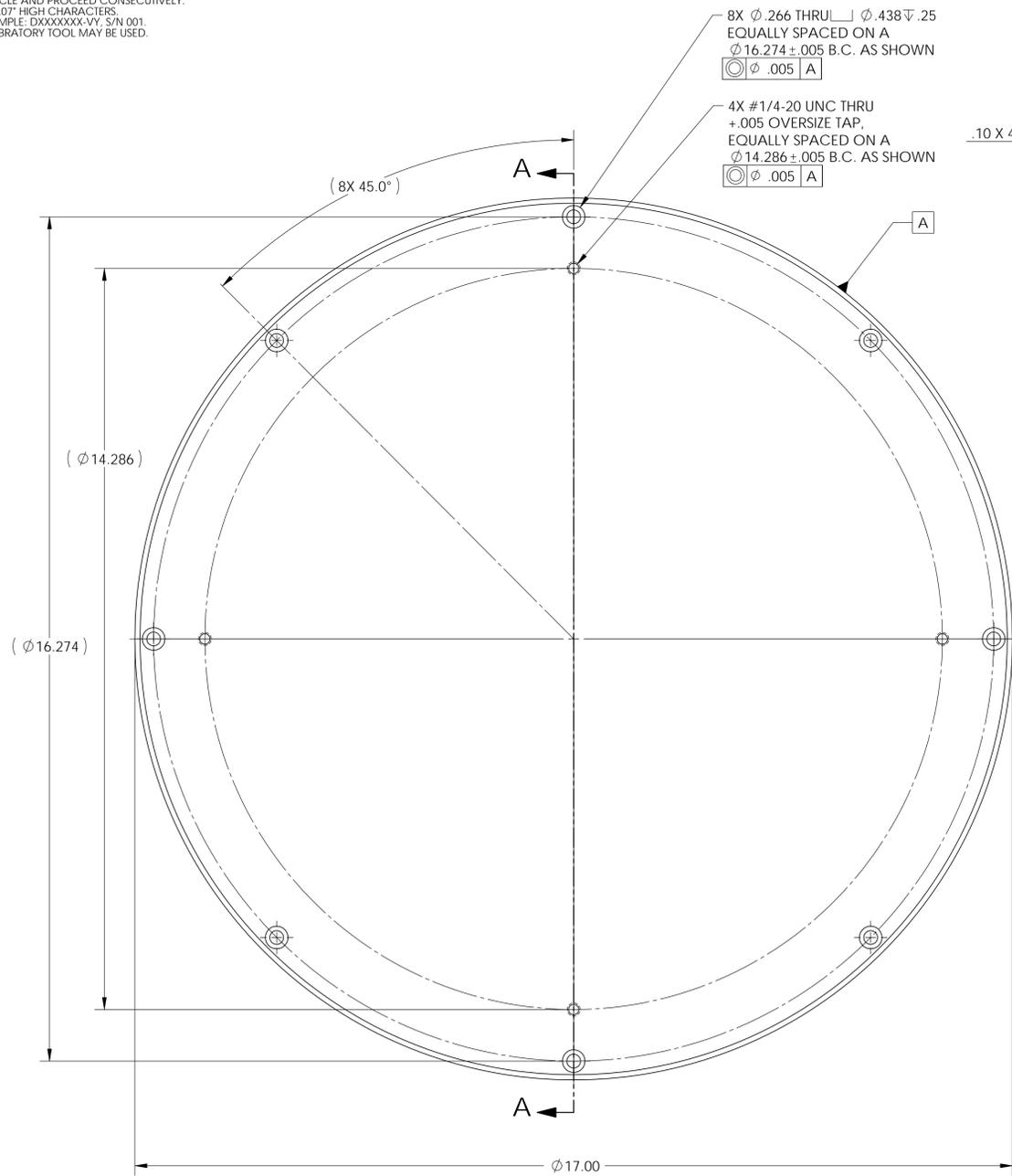


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME Base, Lid, ETM Optic Container	
TOLERANCES: XX \pm 0.01 XXX \pm 0.005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R .02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		SYSTEM ADVANCED LIGO		SUB-SYSTEM COC	
ANGULAR \pm 0.5°		MATERIAL 6061-T6 Alum		FINISH 32 μ inch		NEXT ASSY ETM Optic Container	
				DESIGNER ED CHAVEZ		15 JUN 2009	
				DRAFTER ED CHAVEZ		23 JUN 2009	
				CHECKER REFER TO E0900200-v1		REFER TO E0900200-v1	
				APPROVAL REFER TO E0900200-v1		REFER TO E0900200-v1	
				SCALE: 1:2		PROJECTION:	
				DWG. NO. D0901212		REV. v1	
				SHEET 1 OF 1			

D0901212 Base, Lid, Alum Box, Rev. ETM, PART PDM REV: X-000, DRAWING PDM REV: X-000