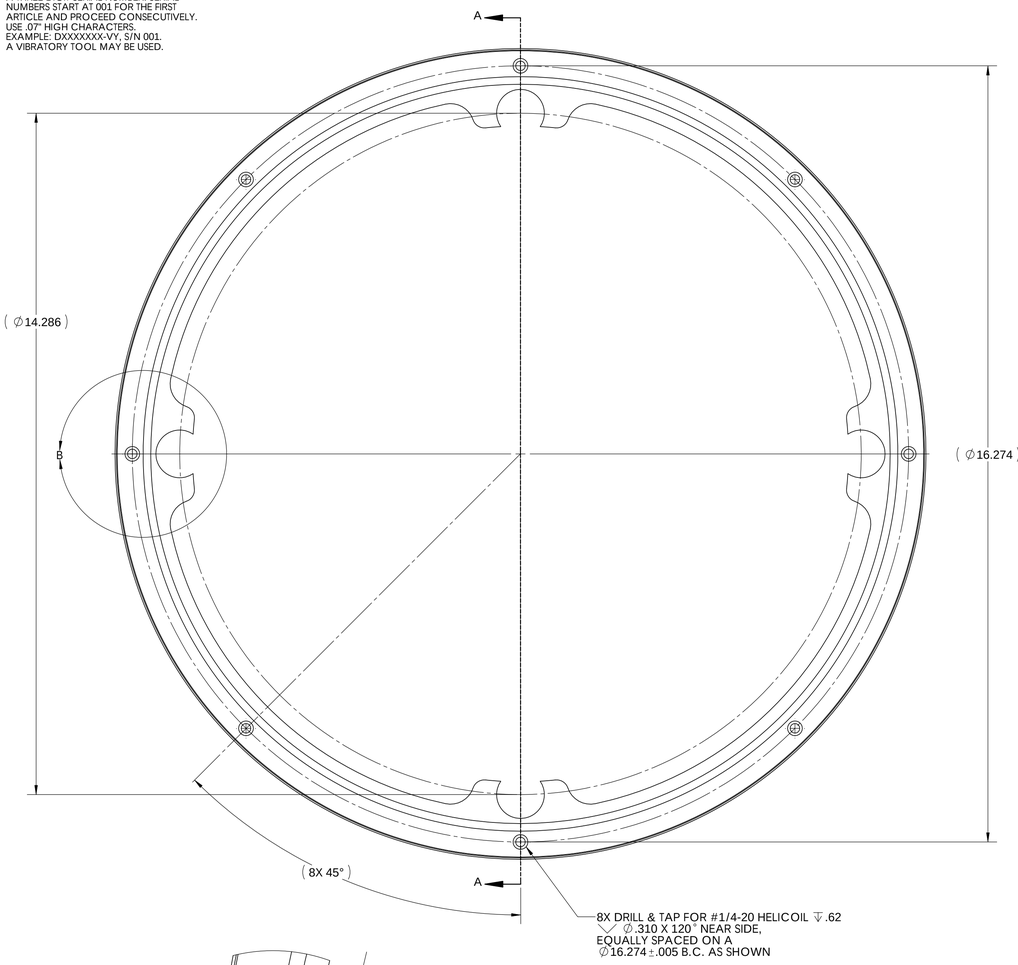
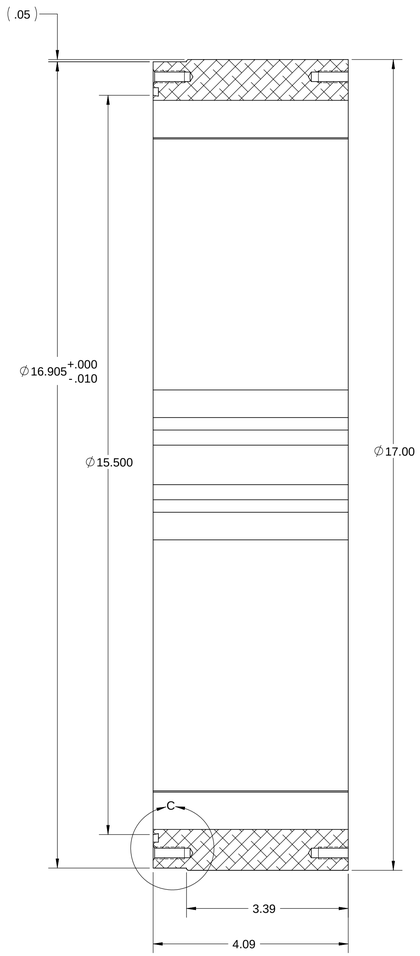
NOTES CONTINUED:

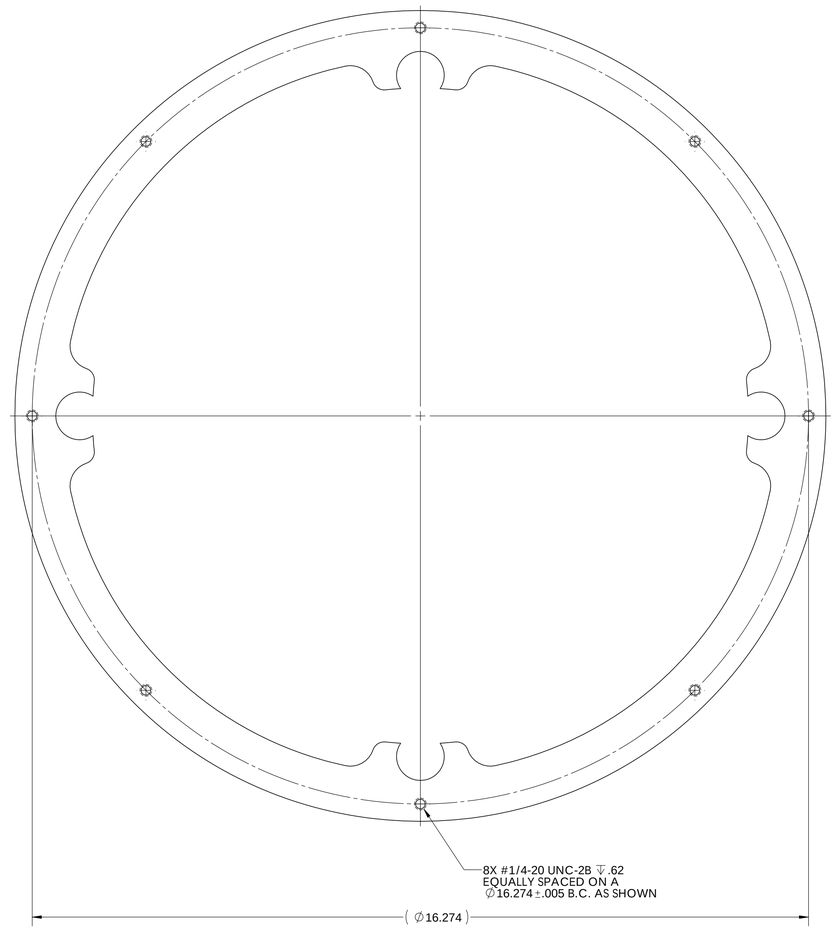
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS.
EXAMPLE: DXXXXXXX-VY, S/N 001.
A VIBRATORY TOOL MAY BE USED.

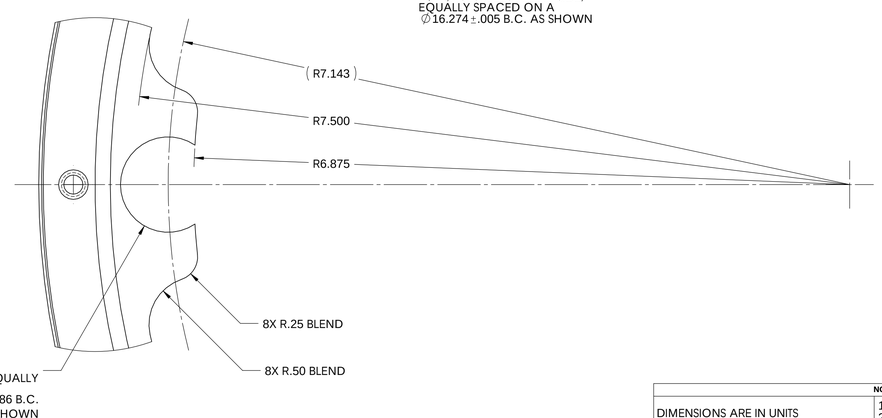
REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



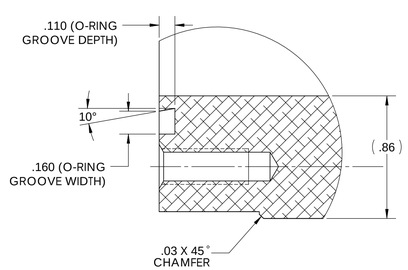


SECTION A-A
SCALE 1 : 1.5





DETAIL B
SCALE 2 : 1.5



DETAIL C
SCALE 2 : 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN UNITS TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: Base, Ring, ETM Optic Container
	MATERIAL: 6061-T6 Alum	FINISH: 32 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: COC	DESIGNER: 15 JUN 2009
			NEXT ASSY: ETM Optic Container		DRAFTER: ED CHAVEZ 14 JUL 2009
					CHECKER: REFER TO E0900200-v1
					APPROVAL: REFER TO E0900200-v1

SIZE: D | DWG. NO.: D0901211 | REV.: v1 | SCALE: 1:2 | PROJECTION: | SHEET 1 OF 1

D0901211 Base, Ring, Alum Box Rnd, ETM, PART PDM REV: X-002, DRAWING PDM REV: X-006