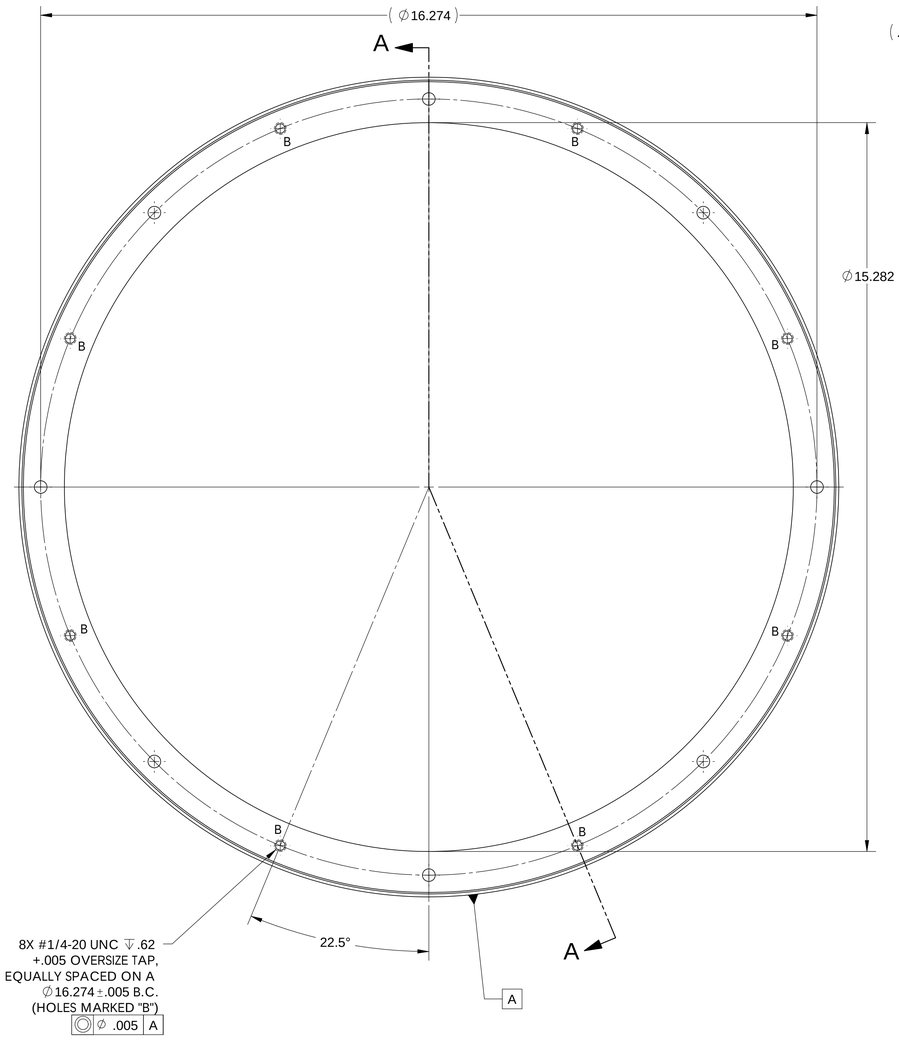
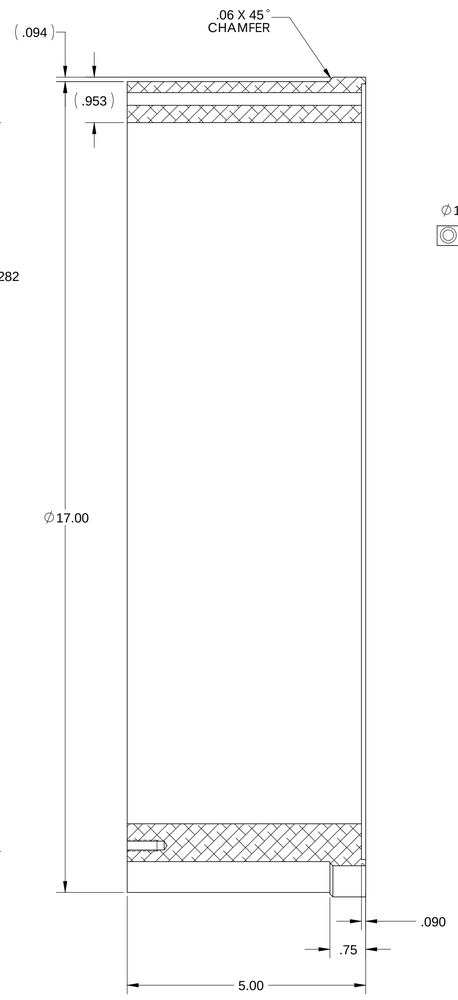
NOTES CONTINUED:

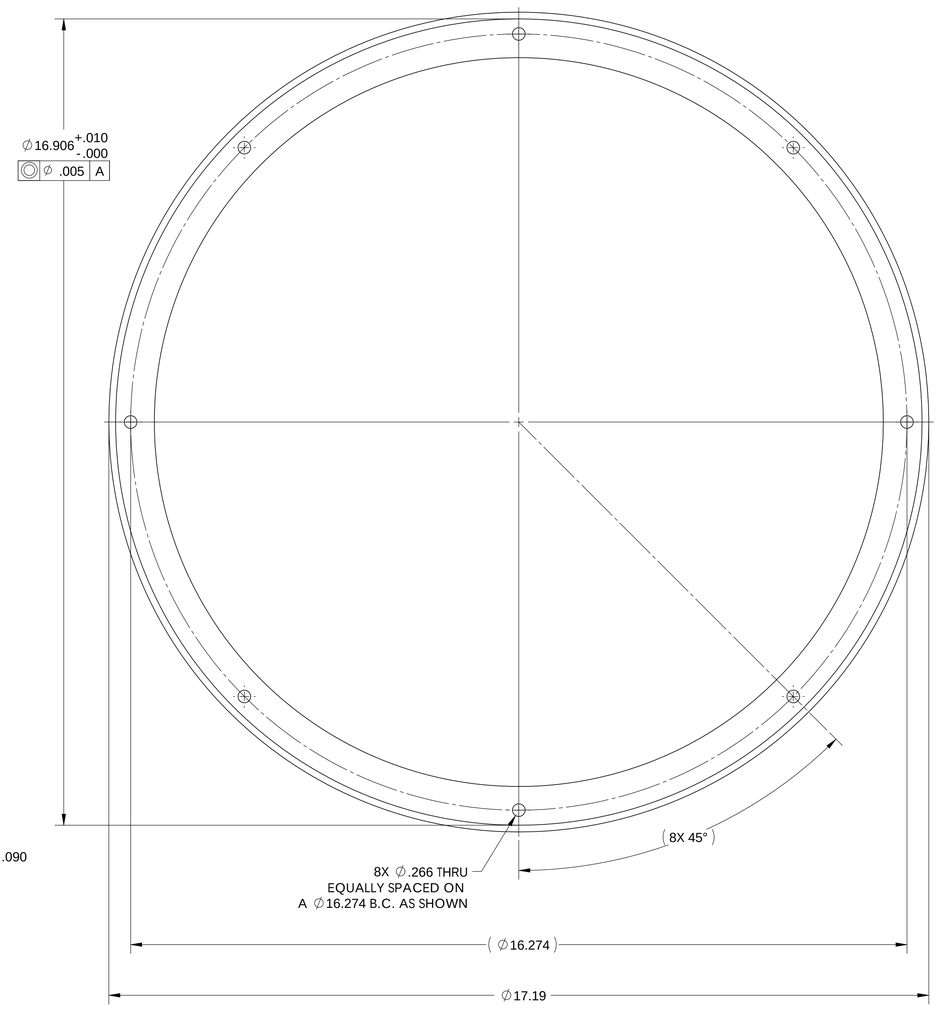
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-





SECTION A-A
SCALE 1 : 1.5



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL: 6061-T6 Alum
FINISH: 32 µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: COC
NEXT ASSY: ETM Optic Container

PART NAME: Cover, Ring, ETM Optic Container

DESIGNER	ED CHAVEZ	12 JUN 2009
DRAFTER	ED CHAVEZ	14 JUL 2009
CHECKER	REFER TO E0900200-v1	
APPROVAL	REFER TO E0900200-v1	

SIZE: D
DWG. NO.: D0901209
REV.: v1
SCALE: 1:2
PROJECTION:
SHEET 1 OF 1

D0901209 Cover, Ring, Alum Box Rnd, ETM, PART PDM REV: X-000, DRAWING PDM REV: X-002