

4

3

2

1

NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	28 JUL 2009	E0900197	-
-	-	-	-
-	-	-	-

D

D

C

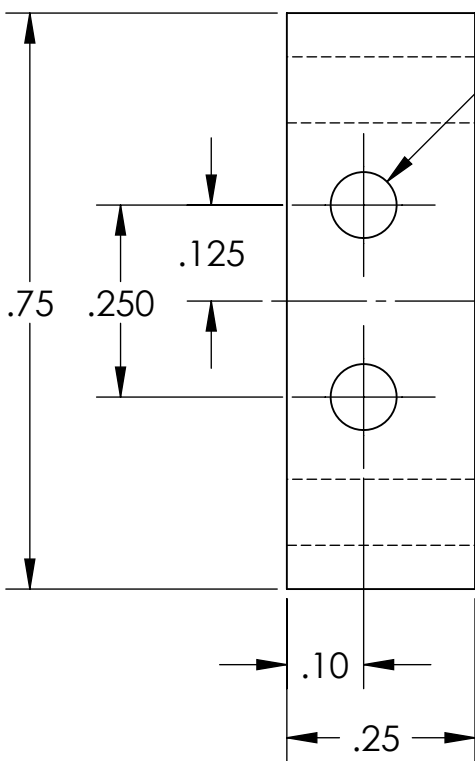
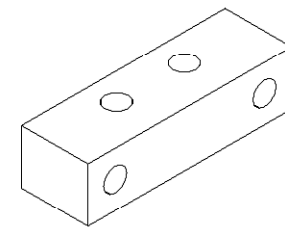
C

B

B

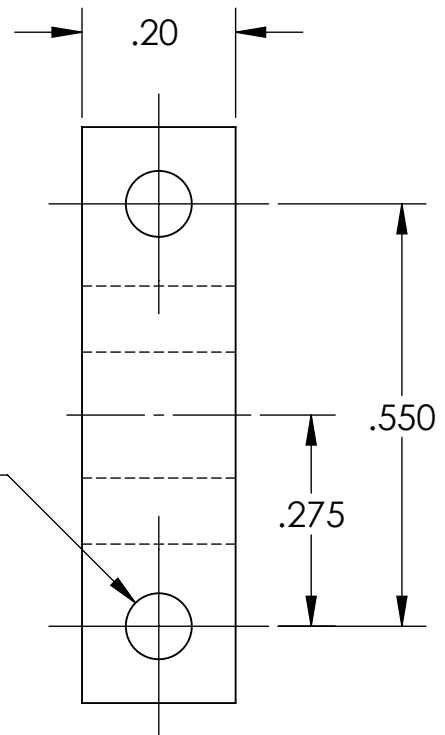
A

A



2X #2-56 UNC THRU
+.003 OVERSIZE TAP

2X #2-56 UNC THRU
+.003 OVERSIZE TAP



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304 SSSL

FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **SUS**

NEXT ASSY **D080448**

PART NAME TIP-TILT BLADE WIRE CLAMP BLOCK

DESIGNER M. MEYER	08 JUN 2009	SIZE A	DWG. NO. D0901165	REV. v1
DRAFTER M. MEYER	08 JUN 2009			
CHECKER D. BRIDGES	08 JUN 2009			
APPROVAL		SCALE: 4:1	PROJECTION:	SHEET 1 OF 1