

4

3

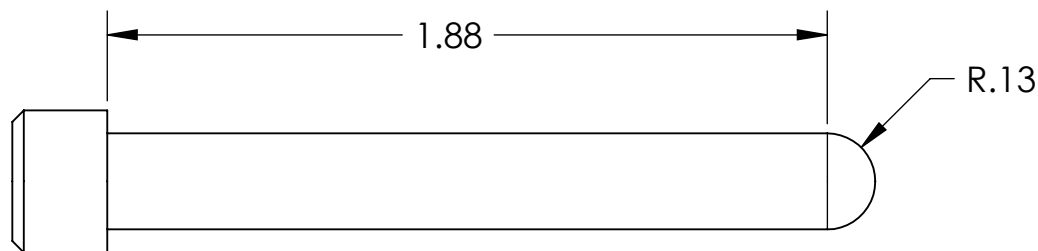
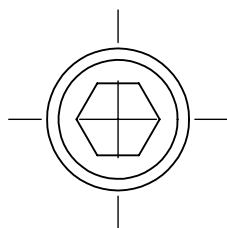
2

1

NOTES CONTINUED:

- 5. BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD
- 6. PART IS TO BE MADE FROM STOCK SOCKET HEAD CAP SCREW, 1/4-20 UNC-2A, FULLY THREADED.

REV.	DATE	DCN #	DRAWING TREE #
v1	12 AUG 2009	E0900239	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

- 1. INTERPRET DRAWING PER ASME Y14.5-1994.
- 2. REMOVE ALL SHARP EDGES, R.02 MIN.
- 3. DO NOT SCALE FROM DRAWING.
- 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL: 300 SSSL
FINISH: N/A μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: **ADVANCED LIGO** SUB-SYSTEM:
NEXT ASSY: **MULTIPLE ASSYS**

PART NAME: **SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 2 LONG, FULLY THREADED, ROUNDED END**

DESIGNER	D. BRIDGES	12 AUG 2009	SIZE	DWG. NO.	REV.
DRAFTER	M. MEYER	13 AUG 2009	A	D0900999	v1
CHECKER			SCALE: 2:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					

4

3

2

1