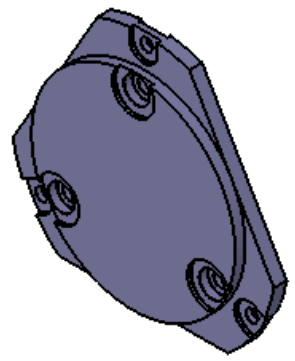
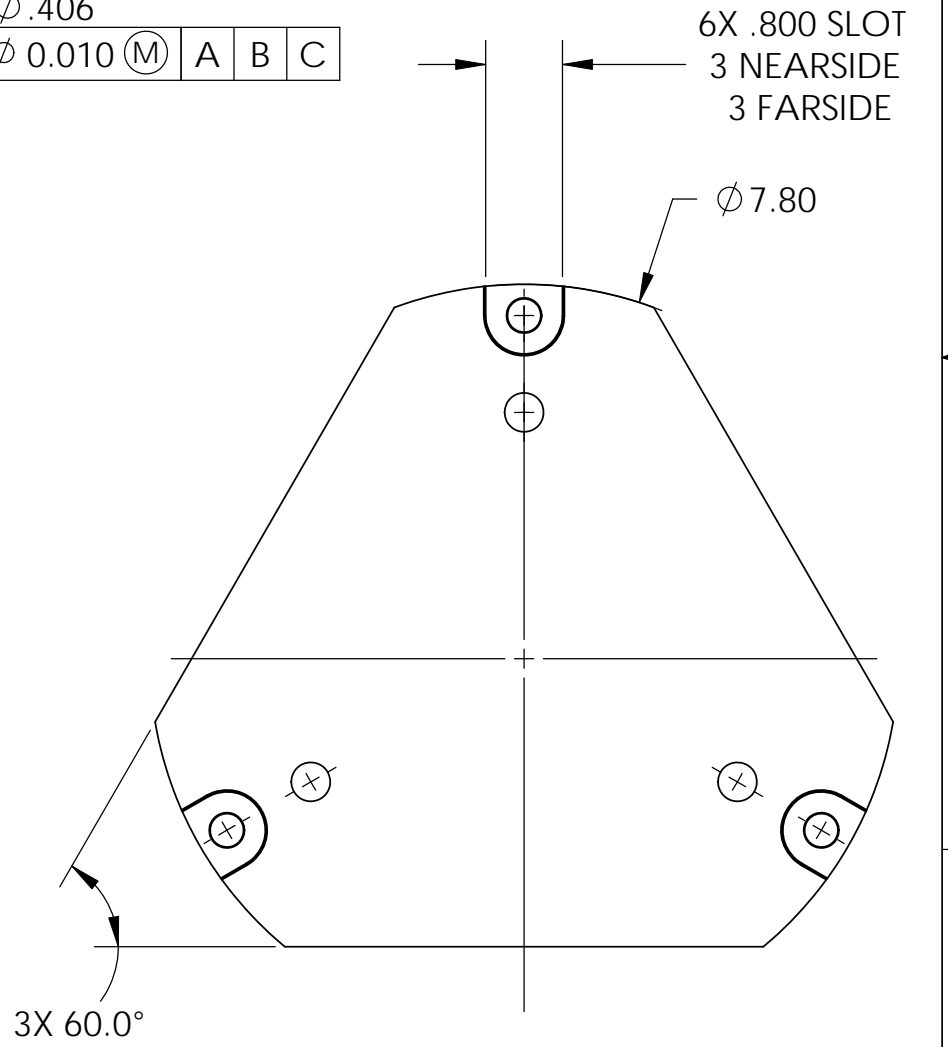
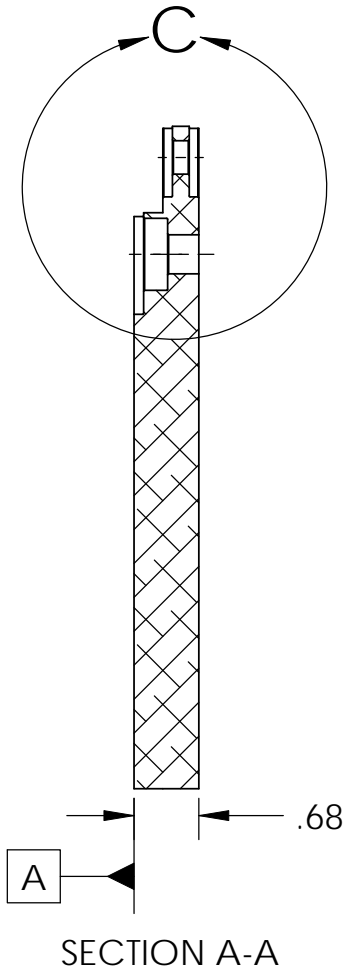
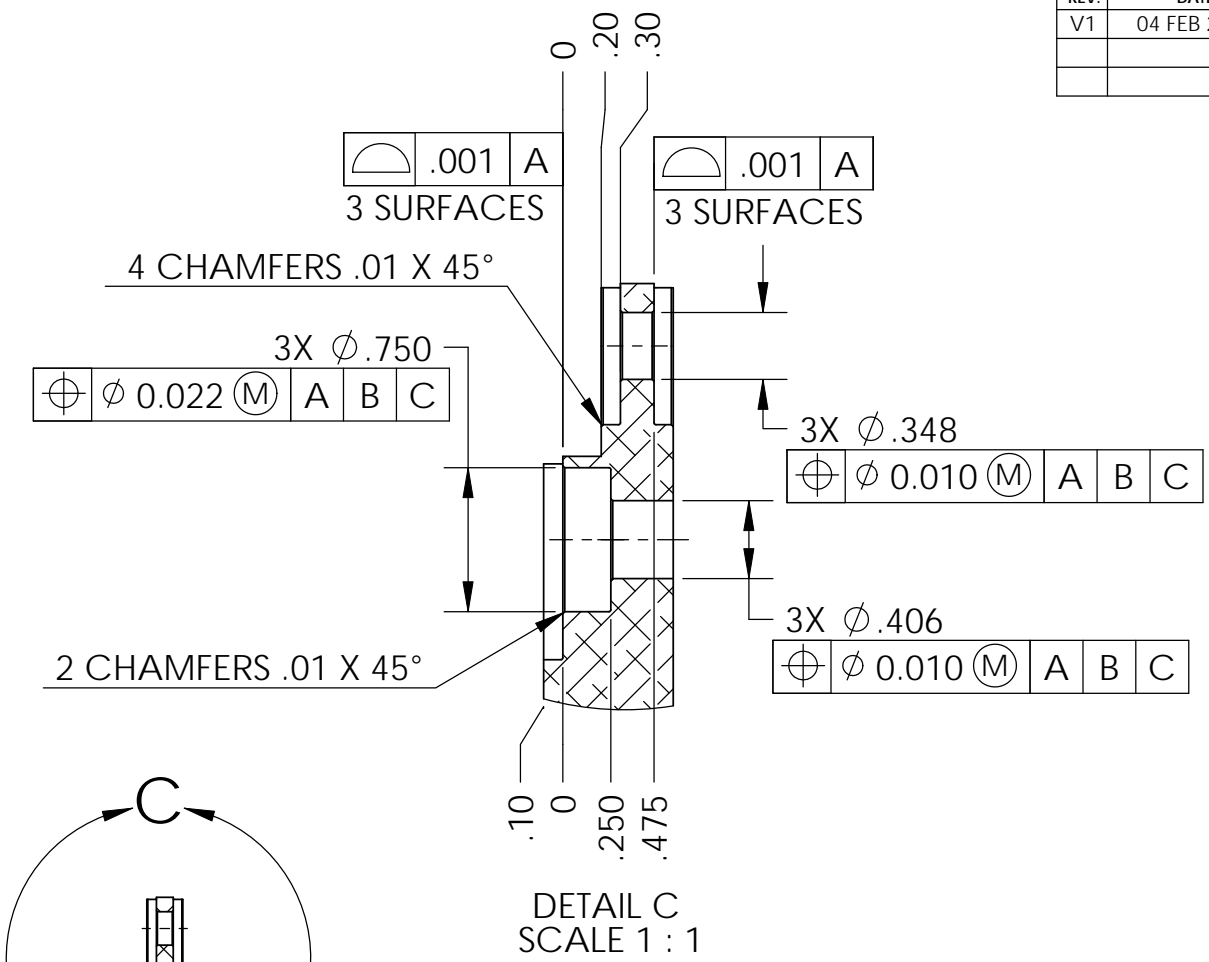
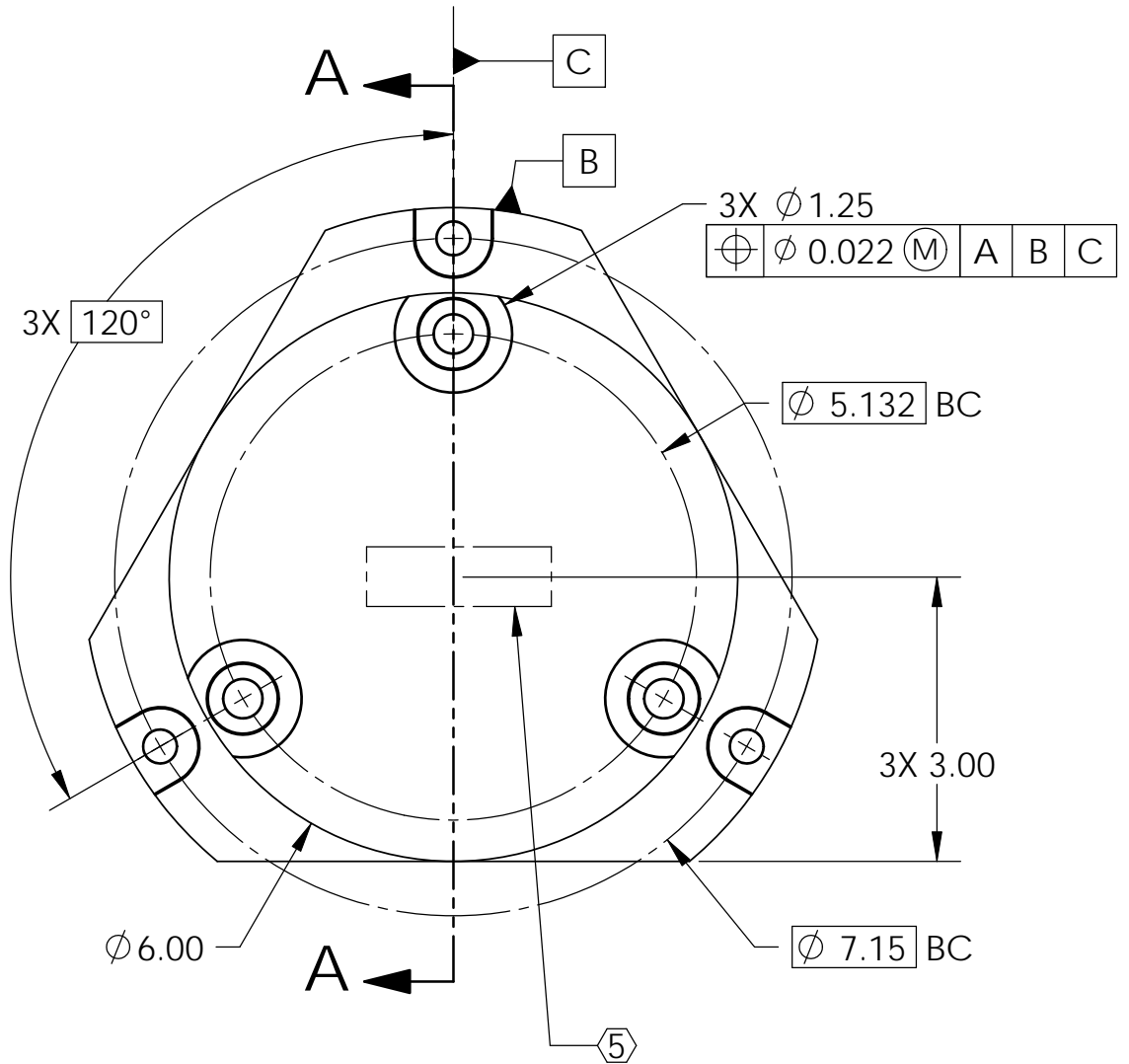


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
 6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 7. APPROXIMATE WEIGHT: 2.1LB.
 8. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH.
 9. ABRASIVE REMOVAL TECHNIQUES ARE NOT ACCEPTABLE.



REV.	DATE	DCN #	DRAWING TREE #
V1	04 FEB 2010	E0900444	E1000025



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± 0.1°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		GS13 Pod Interposer Plate	
MATERIAL		FINISH		NEXT ASSY		DESIGNER: S.BARNUM 04 Feb 2010 DRAFTER: M.HILLARD 04 Feb 2010 CHECKER: F.MATICHARD 06 Feb 2010 APPROVAL: K.MASON 04 Feb 2010	
6061-T6 Al		63 μinch		D0900857		SIZE DWG. NO. B D0900858	
REV. V1 SCALE: 1:2 PROJECTION:				SHEET 1 OF 1			

D0900858_GS13 POD Interposer Plate, PART PDM REV: X-009, DRAWING PDM REV: X-012